

**SAFETY DATA SHEET**

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**1. SUBSTANCE AND SOURCE IDENTIFICATION**

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**Product Identifier**

**SRM Number:** 101g  
**SRM Name:** 18 Cr – 10 Ni Steel (AISI 304L)  
**Other Means of Identification:** Not applicable.

**Recommended Use of This Material and Restrictions of Use**

This Standard Reference Material (SRM) is intended for the use in chemical methods of analysis. A unit of SRM 101g consists of 100 g of steel powder. The material was sized between 75 µm and 710 µm.

**Company Information**

National Institute of Standards and Technology  
Standard Reference Materials Program  
100 Bureau Drive, Stop 2300  
Gaithersburg, Maryland 20899-2300

Telephone: 301-975-2200  
FAX: 301-948-3730  
E-mail: SRMMSDS@nist.gov  
Website: <http://www.nist.gov/srm>

Emergency Telephone ChemTrec:  
1-800-424-9300 (North America)  
+1-703-527-3887 (International)

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**2. HAZARDS IDENTIFICATION**

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The Certificate of Analysis reports the concentrations of the individual constituents. This material does not pose a significant risk of exposure to iron, chromium, nickel, or silicon. The health and safety information provided in this SDS stainless steel powder, not for its individual constituents.

**Classification**

**Physical Hazard:** Not classified.  
**Health Hazard:** Not classified.

**Label Elements**

**Symbol**  
No Symbol/Pictogram

**Signal Word**  
No Signal Word.

**Hazard Statement(s):** Not applicable.

**Precautionary Statement(s):** Not applicable.

**Hazards Not Otherwise Classified:** Not applicable.

**Ingredients(s) with Unknown Acute Toxicity:** Not applicable.

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### 3. COMPOSITION AND INFORMATION ON HAZARDOUS INGREDIENTS

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**Substance:** Nickel Chromium Steel

**Other Designations:** stainless steel powder; stainless steel dust

Components are listed in compliance with OSHA's 29 CFR 1910.1200; for the actual values see the Certificate of Analysis.

Hazardous Component(s)	CAS Number	EC Number (EINECS)	Nominal Mass Concentration (%)
Stainless steel powder	12597-68-1	603-108-1	100
<i>Individual Constituents</i>			
Iron	7439-89-6	231-096-4	70
Chromium	7440-47-3	231-157-5	18.5
Nickel	7440-02-0	231-111-4	10
Silicon	7440-21-3	231-130-8	1

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### 4. FIRST AID MEASURES

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**Description of First Aid Measures:**

**Inhalation:** If adverse effects occur, remove to uncontaminated area. If not breathing, give artificial respiration or oxygen by qualified personnel. Seek immediate medical attention.

**Skin Contact:** Wash skin with soap and water.

**Eye Contact:** Flush eyes with water for at least 15 minutes. If necessary, seek medical attention.

**Ingestion:** If adverse effects occur after ingestion, seek medical treatment.

**Most Important Symptoms/Effects, Acute and Delayed:** May cause irritation.

**Indication of any immediate medical attention and special treatment needed, if necessary:** If any of the above symptoms are present, seek medical attention if needed.

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### 5. FIRE FIGHTING MEASURES

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**Fire and Explosion Hazards:** Negligible fire hazard. Stainless steel powder is not listed by OSHA as a combustible dust. Avoid generating dust. See Section 9, "Physical and Chemical Properties" for flammability properties.

**Extinguishing Media:**

Suitable: Dolomite, dry powder for metal fires, dry sand, graphite, soda ash, sodium chloride.

Unsuitable: None listed.

**Specific Hazards Arising from the Chemical:** None listed.

**Special Protective Equipment and Precautions for Fire-Fighters:** Avoid inhalation of material or combustion byproducts. Wear full protective clothing and NIOSH approved self-contained breathing apparatus (SCBA).

**NFPA Ratings** (0 = Minimal; 1 = Slight; 2 = Moderate; 3 = Serious; 4 = Severe)

Health = 1

Fire = 0

Reactivity = 0

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### 6. ACCIDENTAL RELEASE MEASURES

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**Personal Precautions, Protective Equipment and Emergency Procedures:** Any accumulated material on surfaces should be removed and properly disposed of. Use suitable protective equipment; see Section 8, "Exposure Controls and Personal Protection".

**Methods and Materials for Containment and Clean up:** Collect spilled material in appropriate container for disposal. Clean up residue with a high-efficiency particulate filter vacuum. Keep unnecessary people away, isolate hazard area and deny entry.

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### 7. HANDLING AND STORAGE

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**Safe Handling Precautions:** Minimize dust generation and accumulation on surfaces. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. See Section 8, "Exposure Controls and Personal Protection".

**Storage:** Store and handling in accordance with all current regulations and standards. Store in original container in a cool dry place.

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## 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

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**Exposure Limits:** No occupational exposure limits have been established for stainless steel powder. This material is a particulate matter and adequate inhalation/respiratory protection should be used to minimize exposure. The exposure limits for Particulates Not Otherwise Regulated (PNOR) are applicable.

OSHA (PEL): 15 mg/m<sup>3</sup> (TWA, total dust)  
5 mg/m<sup>3</sup> (TWA, respirable fraction)

NIOSH (REL): 10 mg/m<sup>3</sup> (TWA, total particulates)  
5 mg/m<sup>3</sup> (TWA, respirable)

**Engineering Controls:** Provide local exhaust or process enclosure ventilation system. Ensure compliance with applicable exposure limits.

**Personal Protection:** In accordance with OSHA 29 CFR 1910.132, subpart I, wear appropriate Personal Protective Equipment (PPE) to minimize exposure to this material.

**Respiratory Protection:** If workplace conditions warrant a respirator, a respiratory protection program that meets OSHA 29CFR 1910.134 must be followed. Refer to NIOSH 42 CFR 84 for applicable certified respirators.

**Eye/Face Protection:** Wear splash resistant safety goggles with a face shield. An eye wash station should be readily available near areas of use.

**Skin and Body Protection:** Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Chemical-resistant gloves should be worn at all times when handling chemicals.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### Descriptive Properties

### Stainless Steel

**Appearance**  
(physical state, color, etc.):

white to gray powder

**Molecular Formula:**

not applicable

**Molar Mass (g/mol):**

not applicable

**Odor:**

not available

**Odor threshold:**

not available

**pH:**

not available

**Evaporation rate:**

not applicable

**Melting point/freezing point range (°C):**

1371 to 1482 (2499.8 to 2699.6 °F)

**Specific Gravity (water=1):**

7.8

**Vapor Pressure:**

1 mmHg at 1787 °C

**Vapor Density (air = 1):**

not applicable

**Viscosity (cP):**

not applicable

**Solubility(ies):**

insoluble in water;  
soluble in acids

**Partition coefficient (n-octanol/water):**

not available

**Particle Size:**

75 to 710 µm

### Thermal Stability Properties

**Autoignition Temperature (°C):**

not available

**Thermal Decomposition (°C):**

not available

**Initial boiling point and boiling range (°C):**

2750 (4982 °F)

**Explosive Limits, LEL (Volume %):**

not available

**Explosive Limits, UEL (Volume %):**

not available

**Flash Point (°C):**

not available

**Flammability (solid, gas):**

not available

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** Stable at normal temperatures and pressure.

**Stability:**  Stable  Unstable

**Possible Hazardous Reactions:** Dust/air mixtures may ignite or explode.

**Conditions to Avoid:** Avoid generating dust. Avoid heat flames, sparks and other sources of ignition.

**Incompatible Materials:** Oxidizing materials, halogens, acids, peroxides, bases, reducing agents, metal salts, halo carbons, metal oxides, and metal carbide.

**Fire/Explosion Information:** See Section 5, "Fire Fighting Measures".

**Hazardous Decomposition:** Combustion will produce oxides of iron.

**Hazardous Polymerization:**  Will Occur  Will Not Occur

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## 11. TOXICOLOGICAL INFORMATION

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**Route of Exposure:**  Inhalation  Skin  Ingestion

**Symptoms Related to the Physical, Chemical and Toxicological Characteristics:** Generated dust may cause irritation if inhaled.

**Potential Health Effects (Acute, Chronic and Delayed):**

**Inhalation:** The particle size of this material, 75 µm to 710 µm, is above the respirable range. Inhalation of dust may cause irritation to the upper respiratory tract due to mechanical action. Chronic exposure to respirable dust may result in accumulation of metal particles in the lungs.

**Skin Contact:** May cause mechanical irritation.

**Eye Contact:** May cause mechanical irritation. Chronic exposure may cause conjunctivitis.

**Ingestion:** Ingestion of significant amounts of this material are unlikely under normal conditions of use. This material does not pose a significant risk of exposure to iron, chromium, nickel or silicon through ingestion.

**Numerical Measures of Toxicity:**

**Acute Toxicity:** Not classified.

Under normal conditions of use, very low toxicity is expected.

**Skin Corrosion/Irritation:** Not classified; no data available.

**Serious Eye damage/ Eye irritation:** Not classified; no data available.

**Respiratory Sensitization:** Not classified; no data available.

**Skin Sensitization:** Not classified; no data available.

**Germ Cell Mutagenicity:** Not classified; no data available.

**Tumorigenic:** Not classified; no data available.

**Carcinogenicity:** Not classified.

**Listed as a Carcinogen/Potential Carcinogen**  Yes  No

Stainless steel is not listed by NTP, IARC or OSHA as a carcinogen.

Not classified as a carcinogen due to the low dissolution of nickel.

**Reproductive Toxicity:** Not classified; no data available.

**Specific Target Organ Toxicity, Single Exposure:** Not classified; no data available.

**Specific Target Organ Toxicity, Repeated Exposure:** Not classified.

Low inhalation toxicity due to the particulate size and available nickel particulates.

**Aspiration Hazard:** Not classified; no data available.

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## 12. ECOLOGICAL INFORMATION

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**Ecotoxicity Data:** No data available.

**Persistence and Degradability:** No data available.

**Bioaccumulative Potential:** No data available.

**Mobility in Soil:** No data available.

**Other Adverse effects:** No data available.

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## 13. DISPOSAL CONSIDERATIONS

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**Waste Disposal:** Dispose of waste in accordance with all applicable federal, state, and local regulations.

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## 14. TRANSPORTATION INFORMATION

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**U.S. DOT and IATA:** Not regulated by DOT or IATA.

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## 15. REGULATORY INFORMATION

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### U.S. Regulations:

CERCLA Sections 102a/103 (40 CFR 302.4): Not regulated.

SARA Title III Section 302 (40 CFR 355.30): Not regulated.

SARA Title III Section 304 (40 CFR 355.40): Not regulated.

SARA Title III Section 313 (40 CFR 372.65): Not regulated.

OSHA Process Safety (29 CFR 1910.119): Not regulated.

SARA Title III Sections 311/312 Hazardous Categories (40 CFR 370.21):

ACUTE HEALTH:	No.
CHRONIC HEALTH:	No.
FIRE:	No.
REACTIVE:	No.
PRESSURE:	No.

### State Regulations:

California Proposition 65: Not listed.

**U.S. TSCA Inventory:** Not listed.

**TSCA 12(b), Export Notification:** Not listed.

### Canadian Regulations:

WHMIS Information: Not provided for this material.

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## 16. OTHER INFORMATION

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**Issue Date:** 14 August 2014

**Sources:** ChemADVISOR, SDS, *Stainless Steel Scrap*, 19 June 2014

National Center for Biotechnology Information (NCBI), National Library of Medicine, *Stainless Steel*; available at <http://www.ncbi.nlm.nih.gov/pubmed/23690226> (accessed Aug 2014).

29 CFR Occupational Health and Safety Office (OSHA) 1910.1000, *Limits for Air Contaminants, Table Z-1*; available at [http://www.osha.gov/pls/oshaweb/owadisp.show\\_document?p\\_table=STANDARDS&p\\_id=9992](http://www.osha.gov/pls/oshaweb/owadisp.show_document?p_table=STANDARDS&p_id=9992) (accessed Aug 2014).

Center for Disease Control (CDC), NIOSH Pocket Guide to Chemical Hazards, *Particulates not otherwise regulated*; available at <http://www.cdc.gov/niosh/npg/npgd0480.html> (accessed Aug 2014).

### Key of Acronyms:

ACGIH	American Conference of Governmental Industrial Hygienists	NRC	Nuclear Regulatory Commission
ALI	Annual Limit on Intake	NTP	National Toxicology Program
CAS	Chemical Abstracts Service	OSHA	Occupational Safety and Health Administration
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act	PEL	Permissible Exposure Limit
CFR	Code of Federal Regulations	RCRA	Resource Conservation and Recovery Act
DOT	Department of Transportation	REL	Recommended Exposure Limit
EC50	Effective Concentration, 50 %	RM	Reference Material
EINECS	European Inventory of Existing Commercial Chemical Substances	RQ	Reportable Quantity
EPCRA	Emergency Planning and Community Right-to-Know Act	RTECS	Registry of Toxic Effects of Chemical Substances
IARC	International Agency for Research on Cancer	SARA	Superfund Amendments and Reauthorization Act
IATA	International Air Transportation Agency	SCBA	Self-Contained Breathing Apparatus
IDLH	Immediately Dangerous to Life and Health	SRM	Standard Reference Material
LC50	Lethal Concentration, 50 %	STEL	Short Term Exposure Limit
LD50	Lethal Dose, 50 %	TLV	Threshold Limit Value
LEL	Lower Explosive Limit	TPQ	Threshold Planning Quantity
MSDS	Material Safety Data Sheet	TSCA	Toxic Substances Control Act
NFPA	National Fire Protection Association	TWA	Time Weighted Average
NIOSH	National Institute for Occupational Safety and Health	UEL	Upper Explosive Limit
NIST	National Institute of Standards and Technology	WHMIS	Workplace Hazardous Materials Information System

**Disclaimer:** Physical and chemical data contained in this SDS are provided only for use in assessing the hazardous nature of the material. The SDS was prepared carefully, using current references; however, NIST does not certify the data in the SDS. The certified values for this material are given in the NIST Certificate of Analysis.

Users of this SRM should ensure that the SDS in their possession is current. This can be accomplished by contacting the SRM Program: telephone (301) 975-2200; fax (301) 948-3730; e-mail [srmmsds@nist.gov](mailto:srmmsds@nist.gov); or via the Internet at <http://www.nist.gov/srm>.