IEEE SOLID-STATE CIRCUITS LETTERS, VOL. XX, NO. X, SEPTEMBER 2023

A fully integrated, automatically generated DC-DC converter maintaining > 75% efficiency from 398 K down to 23 K across wide load ranges in 12 nm FinFET

Anhang Li, Jeongsup Lee, Prashansa Mukim, Brian D. Hoskins, Pragya Shrestha, David Wentzloff, David Blaauw, Dennis Sylvester, Mehdi Saligane

Abstract—This paper presents a fully integrated recursive successive-approximation switched capacitor (RSC) DC-DC converter implemented using an automatic cell-based layout generation in 12 nm FinFET technology. A novel design methodology is demonstrated based on the theoretical analyses of the optimal energy operation of the switched-capacitor (SC) DC-DC converter and directly finds the optimal design parameters from the given input specifications. The converter maintains > 75% efficiency across a vast range of output currents and temperatures. Our design targets voltage scaling for applications such as cryo-computing, cryo-sensing, and parts of quantum computing to achieve high system power efficiency.

Index Terms—Cryogenic, Switched-Capacitor, DC-DC, Wide-Temperature

I. INTRODUCTION

HERE has been a renewed interest in utilizing cryogenic CMOS electronics to realize performance enhancements in various applications, including high-performance computing[1], [2], qubit systems[3], sensors, superconductivity, and other low-temperature applications in sectors such as those found in aerospace [4]. Fig. 1 summarizes practical applications that require operation from normal conditions down to cryogenic temperatures and would benefit from cryogenic CMOS design techniques. To satisfy the low thermal limit of dilution refrigerators, improved power efficiency is required for circuit components located within the cooling chamber as well as circumvent electrical noise generated due to selfheating. This requirement demands efficient power distribution and conversion. Ring-oscillator (RO) simulations, shown in Fig. 2a, display temperature effects on digital circuit performance: as we get closer to cryogenic conditions, mobility (μ) increases, resulting in both a higher speed and higher power consumption, yet having generally a better energy efficiency. Fig. 2b illustrates how the RSC DC-DC converter proposed in this paper can be integrated into a cryogenic IC system close

Manuscript created September, 2023; accepted xxxxxxx xx, 20xx. Date of publication xxxxxxx xx, 20xx; date of current version xxxxxxx xx, 20xx.

Anhang Li, Jeongsup Lee, David Wentzloff, David Blaauw, Dennis Sylvester, and Mehdi Saligane are with the EECS Department at the University of Michigan, Ann Arbor, MI

Prashansa Mukim, Brian D. Hoskins, Pragya Shrestha are with the Physical Measurement Laboratory, National Institute of Standards and Technology, Gaithersburg, MD

Prashansa Mukim is also with the Department of Chemistry and Biochemistry, University of Maryland, College Park, MD



Fig. 1: Typical Applications of Cryo-Electronics



(a) Simulated Power Saving using Voltage Scaling from 400K to 77K

(b) Cryogenic Electronic System Power Hierarchy Design

1

Fig. 2: Power Scaling and Cryogenic System Power Hierarchy

to the extreme temperature region to help facilitate voltage scaling. We experimentally demonstrate our 3-stage converter targeting operation temperature from 398 K down to 23 K, with efficiency > 75%.

II. RSC DC-DC IMPLEMENTATION AND METHODOLOGY

A recursive switched capacitor DC-DC (RSC) consists of a chain of 2:1 switched capacitor conversion cells[5]. In addition to the power efficiency advantage demonstrated in [5], the RSC architecture is chosen because it contains parallel multiples of exactly two manually designed unit cell layouts, making it easy for us to analyze and implement automated layout generation.

A. Circuit Implementation

Fig. 3 shows the schematic of a 2:1 cell. We propose to drive the switches with bootstrap drivers to provide a higher gate voltage (V_{boost}) and reduce source-drain resistance ($R_{DS,ON}$). A higher V_{GS} over larger device sizing is preferred. This is advantageous when the temperature is extremely low because



Fig. 3: Circuit Implementation of the 2:1 Conversion Cell



Fig. 4: Bootstrapped RSC Switch

The transistor threshold voltage (V_{TH}) increases drastically at cryogenic temperatures [6], leading to a massive increase in $R_{DS,ON}$ for regular switches as shown in Fig. 4a. The effectiveness of this design choice is illustrated in our simulation results Fig. 4c¹. Since e did not have access to cryogenic SPICE models in the 12nm finFET technology node. we relied on prior publications to estimate the behavior of all elements in our circuit, such as MOSFETs[7] and passive components[8]. This allowed us to estimate the circuit's performance. Our circuit validation was post-fabrication. Additionally, since all the transistors in our design are isolated using deep-Nwell, the parasitic diode has no risk of turning on or causing significant deviation from the expected results.

B. RSC's Design Parameter Optimization

1) Capacitive Loss Analysis: The derivation starts with analyzing the switching waveform, shown in Fig. 5: When the load current is zero, the 2:1 converter output equals $V_{IN}/2$; when a current draw occurs, the V_{OUT} will decrease by ΔV . In an ideal switched capacitor system with zero resistive loss, the power loss comes from two sources: The sharing loss

¹This simulation uses an extrapolated model. The vendor guarantees accuracy from 218K to 423K. The $R_{DS,ON}$ discussion is mainly based on [6] instead of this plot.

 (L_S) when injecting charges from the flying capacitor into the output capacitor, and the loss in the parasitic capacitance (L_P) . Analysis of the two main capacitive loss mechanisms has shown an optimal ΔV that corresponds to the maximum efficiency[9]. This is shown graphically in Fig. 6. Equation set Eq. 1. is the equation extended for N-stage RSC converters based on the assumption that ΔV is averaged evenly across all stages.



Fig. 5: Switching Waveform

Fig. 6: Switched Capacitor Loss Analysis

$$P_{IN}(N) = \left(\sum_{i=1}^{N} 2\alpha_i C_i \left(\frac{\Delta V}{N}\right)^2 f_{CLK}\right) V_{IN}$$
(1a)

$$L_S(N) \approx \sum_{i=1}^{N} C_i (\frac{\Delta V}{N})^2 f_{CLK} = C_{FLY} (\frac{\Delta V}{N})^2 f_{CLK} \qquad (1b)$$

$$L_P(N) \approx C_{EFF} V_{IN}^2 f_{CLK} \tag{1c}$$

$$\Delta V_{OPT} = N \cdot V_{IN} \sqrt{\frac{C_{EFF}}{C_{FLY}}}$$
(1d)

2) Optimization of Switch Sizing: The goal of transistor sizing is to balance the loss due to switch resistance (conduction loss) and the loss due to the capacitive parasitic (switching loss). This is shown graphically in Fig. 7.The dashed curve shows how the curve will move as frequency increases. An ideal feedback controller provides a maximum efficiency point tracking (MEPT) mechanism that modulates the clock frequency to track the lowest point on this curve for the least loss. From Fig. 7, the optimal switch impedance is given by Eq. 2 where k is the coefficient relating to the parasitic capacitance and resistance of a unit-size MOSFET switch.



Fig. 7: MOSFET Switch Loss Analysis

$$R_{SW,OPT} = \frac{V_{IN}}{I_{LOAD}} \sqrt{k f_{CLK}}$$
(2)

This article has been accepted for publication in IEEE Solid-State Circuits Letters. This is the author's version which has not been fully edited and content may change prior to final publication. Citation information: DOI 10.1109/LSSC.2023.3349129

IEEE SOLID-STATE CIRCUITS LETTERS, VOL. XX, NO. X, SEPTEMBER 2023

TABLE I: Constants used During Derivation

Symbol	Meaning
α_i	Up/Down Configuration of Stage i
ΔV	Voltage Delta due to Current Draw
C_{EFF}	Effective Parasitic Capacitance
C_{FLY}	Flying Capacitance
$k = R_{USW} \cdot C_{USW}$	Approximated relationship of switch resistance & capacitance
C_{UFLY}	Unit Capacitor Cell Capacitance
R_{USW}	Unit Switch Cell On-State Resistance
C_{USW}	Unit Switch Cell Parasitic Capacitance

Table I explains all the constants used during equation derivation.

3) Process/Temperature Variation Considerations: As shown in Eq. 1b, the optimal ΔV is expressed as a ratio. Where C_{EFF} is primarily contributed by routing capacitance while C_{FLY} variations are attenuated and result in a nearly constant ΔV across process variation. The relationship between $R_{SW,OPT}$ and f_{CLK} is not constant due to the change in mobility under different corners. To achieve optimal efficiency when the switch resistance is the limiting factor (technology dependent), calibration has to be done on a pre-chip basis.

C. Cell-Based Layout Generator

Now that ΔV is fixed as a meta-parameter, the optimized capacitor and switch sizing can be expressed in an integer amount of unit cells. The extended synthesis formula set Eq. 3 is converted into a Python-based design generation flow Fig. 8c. Fig. 8a shows some example synthesized optimal designs.

$$I_{LOAD} = 2C_{FLY(laststage)} \frac{\Delta V}{N} f_{CLK}$$
(3a)

$$N_{CAP(laststage)} = \frac{N \cdot I_{LOAD}}{2\Delta V f_{CLK} C_{FLY(unit)}}$$
(3b)

$$N_{SW(laststage)} = \frac{I_{LOAD} R_{SW(unit)}}{\sqrt{k} V_{IN} \sqrt{f_{CLK}}}$$
(3c)

A 3-stage converter optimized for 0.6V, 2 mA output at 40MHz, shown in Fig. 9, is taped out in a 12 nm FinFET process. The fabricated chip is shown in Fig. 10.







Fig. 9: RSC Fixed-Ratio 7:8 Converter for Tapeout



Fig. 10: Die Photo & GDS Top View



Fig. 11: Test Setup

III. CRYOGENIC MEASUREMENTS

The chip setup was placed in a cryo-chamber and cooled by a closed-cycle refrigerator (CCR). Limited by the physical size of the assembly, the lowest temperature achievable is 22.5K. Before the test, > 1hr soaking is given to ensure temperature stability. Fig. 11a shows the detailed measurement setup.

The converter's power efficiency and output voltage are measured across a wide range of frequencies, temperature (398K to 23K), and output loads ($2\mu A$ to 4mA). A passive variable resistor is used as a load, with a $1\mu F$ capacitor in parallel. The measurement results plotted in Fig. 12 show the peak efficiency points at each input clock frequency. The output voltage V_{OUT} remains close to the design target of 0.6V. Fig. 13 shows the measured efficiency when an external feedback loop is applied to regulate the output using pulse density modulation (PDM)[5]; the design's efficiency varies by less than 3% across the tested temperature range, with a high control linearity of $R^2 = 0.99$.

IV. CONCLUSION

This paper presents an automated framework for a cryogenic switched-capacitor DC-DC converter design generation, based on an innovative optimal sizing methodology, demonstrated by silicon measurement results under cryogenic temperatures. Measure results of our proposed design are highlighted in comparison Table II. The converter delivers comparable power efficiency to prior art [11] across wide load ranges at very low drop-out voltage due to the low $R_{DS,ON}$ design. Compared to a previously reported high-performance cryogenic LDO design [12], our converter is able to cover a much wider [23K,398K] temperature range and was measured at NIST.

Code Availability: The source code is available in [10].

V. ACKNOWLEDGMENTS

The authors would like to thank the Defense Advanced Research Projects Agency (DARPA) and Google for their support.

3

Authorized licensed use limited to: NIST Virtual Library (NVL). Downloaded on January 12,2024 at 21:57:47 UTC from IEEE Xplore. Restrictions apply. © 2024 IEEE. Personal use is permitted, but republication/redistribution requires IEEE permission. See https://www.ieee.org/publications/rights/index.html for more information.

IEEE SOLID-STATE CIRCUITS LETTERS, VOL. XX, NO. X, SEPTEMBER 2023



Fig. 12: Power Efficiency & Output Voltage Swept Across Load Current, Frequency, and Temperature



Fig. 13: Closed-Loop Efficiency & Clock Frequency Plots Across a Wide Temperature Range

REFERENCES

- [1] H. L. Chiang, T. C. Chen, J. F. Wang, S. Mukhopadhyay, W. K. Lee, C. L. Chen, W. S. Khwa, B. Pulicherla, P. J. Liao, K. W. Su, K. F. Yu, T. Wang, H. S. P. Wong, C. H. Diaz, and J. Cai, "Cold cmos as a power-performance-reliability booster for advanced finfets," in <u>2020</u> IEEE Symposium on VLSI Technology, pp. 1–2, 2020.
- [2] D. Prasad, M. Vangala, M. Bhargava, A. Beckers, A. Grill, D. Tierno, K. Nathella, T. Achuthan, D. Pietromonaco, J. Myers, M. Walker, B. Parvais, and B. Cline, "Cryo-computing for infrastructure applications: A technology-to-microarchitecture co-optimization study," in

TABLE II: Comparison with Related Works

Metric	This Work	[13]	[14]	[11]	[5]	[12]
Architec- ture	RSC - Fixed	Tunable or Fixed	Fixed 2:1 LC Reson.	RSC - Tunable or Fixed	RSC - Tunable or Fixed	LDO
Wide Temp. Range	Yes (23K- 400K)	-	-	-	-	No (4K Only)
Tech- nology	12nm	22nm	45nm SOI Integ. Ind.	350nm HVCMOS	250nm	22nm SOI
Input Voltage	0.8V	1.23V	1V	2~13V	2.5V	1.8V
Output Voltage	0.6V	0.45~ 1V	0.35~ 0.41V	5V	0.1~ 2.2V	1.5V
Reported Effi- ciency Range	75% @ 400K, 0.1mA; 80% @ 23K, 1mA	<70% @ 0.55V 84% @ 1.1V	75.5%@ 0.44A/mm ² 70.2%@ 0.92A/mm ²	81.5% @10.7V in 1.3mA; <30% @2V in 0.2mA	85% Peak; <70%@ 0.1A/mm ²	-
Load Range	${<1 \mu A \ \sim 2 \mathrm{mA}}$	88mA	25~295mA	0.2mA & 1.3mA	2mA	64mA @ 3.7K
Current Density	0.02 A/mm ²	0.38 A/mm ²	0.92 A/mm ²	0.0013 A/mm ²	0.0028 A/mm ²	1.43 A/mm ²
Drop- Out	0.2V	0.68V	0.65V	-	0.3V	0.3V

2022 International Electron Devices Meeting (IEDM), pp. 23.5.1–23.5.4, 2022.

- [3] M. Mehrpoo, B. Patra, J. Gong, J. van Dijk, H. Homulle, G. Kiene, A. Vladimirescu, F. Sebastiano, E. Charbon, and M. Babaie, "Benefits and challenges of designing cryogenic cmos rf circuits for quantum computers," in 2019 IEEE International Symposium on Circuits and Systems (ISCAS), pp. 1–5, 2019.
- [4] S.-H. Hong, G.-B. Choi, R.-H. Baek, H.-S. Kang, S.-W. Jung, and Y.-H. Jeong, "Low-temperature performance of nanoscale mosfet for deepspace rf applications," <u>IEEE Electron Device Letters</u>, vol. 29, no. 7, pp. 775–777, 2008.
- [5] L. G. Salem and P. P. Mercier, "A recursive switched-capacitor dc-dc converter achieving 2^N - 1 ratios with high efficiency over a wide output voltage range," <u>IEEE Journal of Solid-State Circuits</u>, vol. 49, no. 12, pp. 2773–2787, 2014.
- [6] M. Shin, M. Shi, M. Mouis, A. Cros, E. Josse, G.-T. Kim, and G. Ghibaudo, "Low temperature characterization of mobility in 14nm fd-soi cmos devices under interface coupling conditions," <u>Solid-State</u> <u>Electronics</u>, vol. 108, pp. 30–35, 2015. Selected papers from the 15th <u>Ultimate Integration on Silicon (ULIS) conference</u>.
- [7] H.-C. Han, F. Jazaeri, A. D'Amico, A. Baschirotto, E. Charbon, and C. Enz, "Cryogenic characterization of 16 nm finfet technology for quantum computing," in ESSCIRC 2021 - IEEE 47th European Solid State Circuits Conference (ESSCIRC), pp. 71–74, 2021.
- [8] B. Patra, M. Mehrpoo, A. Ruffino, F. Sebastiano, E. Charbon, and M. Babaie, "Characterization and analysis of on-chip microwave passive components at cryogenic temperatures," <u>IEEE Journal of the Electron Devices Society</u>, vol. 8, pp. 448–456, 2020.
- [9] W. Jung, S. Oh, S. Bang, Y. Lee, Z. Foo, G. Kim, Y. Zhang, D. Sylvester, and D. Blaauw, "An ultra-low power fully integrated energy harvester based on self-oscillating switched-capacitor voltage doubler," <u>IEEE</u> Journal of Solid-State Circuits, vol. 49, no. 12, pp. 2800–2811, 2014.
- [10] idea fasoc, "Fasoc." https://github.com/idea-fasoc/fasoc, 2023.
- [11] D. Lutz, P. Renz, and B. Wicht, "12.4 a 10mw fully integrated 2-to-13v-input buck-boost sc converter with 81.5% peak efficiency," in <u>2016</u> <u>IEEE International Solid-State Circuits Conference (ISSCC)</u>, pp. 224– 225, 2016.
- [12] D. Andrade-Miceli, A. Esmailiyan, P. Bisiaux, E. Blokhina, T. Siriburanon, I. Bashir, M. Asker, D. Leipold, and R. B. Staszewski, "Cryogenic low-drop-out regulators fully integrated with quantum dot array in 22-nm fd-soi cmos," in <u>2021 IEEE MTT-S International Microwave Symposium</u> (IMS), pp. 635–637, 2021.
- [13] R. Jain, B. M. Geuskens, S. T. Kim, M. M. Khellah, J. Kulkarni, J. W. Tschanz, and V. De, "A 0.45–1 v fully-integrated distributed switched capacitor dc-dc converter with high density mim capacitor in 22 nm trigate cmos," <u>IEEE Journal of Solid-State Circuits</u>, vol. 49, no. 4, pp. 917–927, 2014.
- [14] M. Abdelfattah, M. Swilam, B. Dupaix, S. Smith, A. Fayed, and W. Khalil, "An on-chip resonant-gate-drive switched-capacitor converter for near-threshold computing achieving 70.2% efficiency at 0.92a/mm2 current density and 0.4v output," in <u>2018 IEEE International Solid-State</u> <u>Circuits Conference</u> - (ISSCC), pp. 438–440, 2018.