

Collector Series-Resistor to Stabilize a Broadband 400 GHz Common-Base Amplifier

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Abstract— The indium phosphide (InP) 130 nm double-heterojunction bipolar transistor (DHBT) offers milliwatts of output power and high signal amplification in the lower end of the terahertz frequency band when the transistor is used in a common-base configuration. Instrumentation can directly benefit from this technology by enabling the development of novel broadband sources or synthesizers that rely on our ability to amplify the signal over enormous bandwidths. However, the design of high gain and stable amplifiers presents many obstacles and limitations as we increase the bandwidth and the carrier frequency. Here we show that adding a series resistor at the collector terminal of the common-base transistor prevents instabilities in the terahertz monolithic integrated circuit (TMIC) amplifier and increases its fractional bandwidth. Adopting this technique, we report a state-of-the-art broadband common-base amplifier that exhibits a minimum small-signal gain of 18.9 dB from 325 GHz to 477 GHz. This amplifier presents the highest fractional bandwidth and gain above 300 GHz. Our work demonstrates the feasibility of high-performance amplifiers that address the need of future terahertz electronic systems.

Index Terms— Submillimeter-wave, terahertz monolithic integrated circuit (TMIC), broadband amplifier, common-base amplifier, indium phosphide (InP), double heterojunction bipolar transistor (DHBT).

I. INTRODUCTION

The constant growing demand in high-speed data transfer has incited the solid-state electronic foundries to scale their

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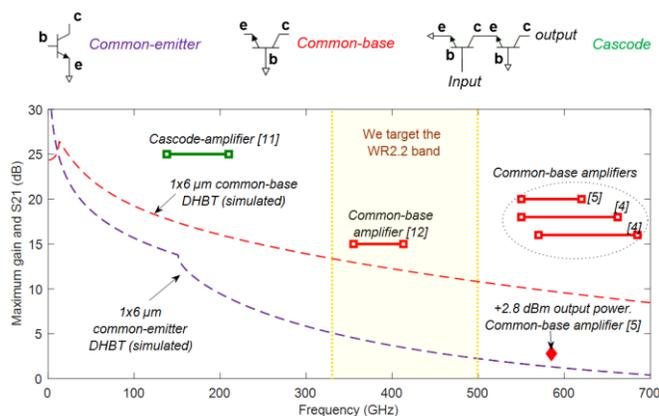


Fig. 1. Overview of the indium phosphide 130 nm double-heterojunction bipolar transistor for power amplification applications. The maximum gain of a 6 μm long emitter DHBT in a single common-emitter configuration and common-base configurations is simulated (dotted line). The minimum measured small-signal gain (S₂₁) of published multiple-stage amplifiers in a common-base and cascode configurations are plotted with solid lines.

technologies to frequencies that offer hundreds of gigahertz of bandwidth. Wireless telecommunication industries currently develop millimeter-wave 5G communications systems operating in allocated bands between 24 GHz and 52 GHz [1] and further investigations are led in unlicensed bands up to 92 GHz. The development of recent technologies also enables new and emerging applications above 100 GHz [2] in high resolution imaging, radio astronomy, spectroscopy, atmospheric sensing, automotive radar, and communication beyond 5G. Instrumentation naturally follows frequency operation of electronics and new equipment covering ultra-wide bandwidths must be fabricated to accurately characterize circuits that operate up to 1 THz. New sources and synthesizers that implement a multitone amplitude control and phase control capabilities will allow researchers to explore the nonlinear response of active circuits in frequency bands that are currently limited by linear scattering parameters and scalar power analyses.

The TMIC amplifier plays a key role in the development of new terahertz instrumentation. Its electrical performance grandly contributes to the specification of the final product. At the circuit level, the amplifiers must provide up to a milliwatt of output power and high-signal amplification to enable a large amplitude control at the system level. Ultra-wideband

amplifiers will also facilitate the circuits integration and relax the system complexity.

Several TMIC amplifiers based on III-V semiconductors, operating in the 0.3 THz – 1 THz frequency band, have been reported over the past decades. These circuits have been designed to demonstrate the feasibility of new applications above 300 GHz. Amplifiers fabricated on a 25 nm indium phosphide high-electron-mobility transistor (HEMT) have demonstrated amplification at 1 THz [3] when the InP 130 nm DHBT process has exhibited high-gain performance up to 670 GHz [4] and delivered over a milliwatt of output power at 585 GHz [5]. Recently, a broadband amplifier fabricated on a 35 nm indium gallium arsenide (InGaAs) metamorphic high-electron-mobility transistor (mHEMT) process has covered 150 GHz of bandwidth at a central frequency of 355 GHz [6].

In this study, we use the InP 130 nm DHBT process [7] to design a broadband, single-ended amplifier in a common-base configuration within the WR2.2 waveguide band. Although several common-base amplifiers in diverse InP DHBT processes have been demonstrated above 100 GHz [4, 5, 8, 9], stability is always a critical step of the amplifier design. In the following paragraphs, we first present the technological properties before depicting design methodology with a specific focus on the proposed stability technique that we adopted on the common-base transistor. Finally, we measure the amplifier and compare the performance with other TMIC amplifiers published in the literature.

II. 130 NM INP DHBT TMIC TECHNOLOGY

Integrated circuits in the InP 130 nm DHBT process have demonstrated diverse functionalities above 300 GHz [10]. A 2 μm long emitter DHBT exhibits a current gain cutoff frequency $f_t = 520$ GHz and a maximum frequency of oscillation $f_{\text{max}} = 1.1$ THz. The DHBTs have a common-emitter breakdown voltage of 3.5 V and a maximum current emitter density $J_E = 25$ mA/ μm^2 at $V_{\text{CE}}=2.0$ V. Fig. 1 illustrates the capability of this technology to amplify signal up to 700 GHz. The common-base configuration presents a smaller Miller capacitance than the common-emitter configuration, and consequently exhibits a higher maximum available/stable gain at high frequencies. The cascode configuration will provide performance that varies between the maximum gain of a common-base configuration and a common-emitter configuration. The physical connection designed between the collector of the first transistor and the emitter of the second transistor directly impacts the maximum gain response of the cascode topology. At an equivalent bias point, $J_E = 20$ mA/ μm^2 at $V_{\text{CE}}=1.9$ V (or $V_{\text{CB}}=1.0$ V), a 6 μm long emitter in a common-base configuration exhibits a maximum available gain higher than 9 dB up to 700 GHz, while the common-emitter provides at least 9 dB of maximum available/stable gain up to 210 GHz only. The common-emitter and cascode configuration will be preferred at lower frequencies since the conditions of stability are easier to achieve. As shown in Fig. 1, the common-emitter configuration is being unconditionally stable above 160 GHz (K point). Recently, a cascode amplifier has provided over 25 dB of small-signal gain up to 200 GHz [11]. The common-base topology will be used to target the highest frequencies. Amplifiers have already been demonstrated above 500 GHz [4, 5]. In this work,

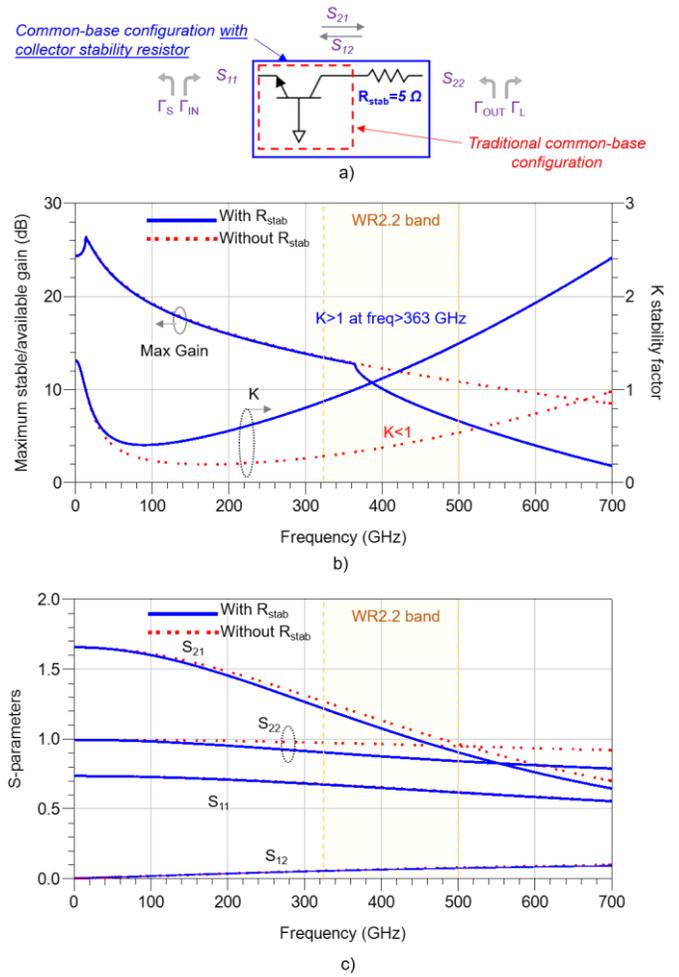


Fig. 2. Linear stability analysis for (a) two configurations of an InP 130 nm 6 μm long emitter common-base DHBT with and without a 5-ohm series resistor at the collector terminal. (b) simulations of the maximum available/stable gain and K stability factor and, (c) the S-parameters. The bias points are set at $V_{\text{CB}}=1.0$ V and $J_E=20$ mA/ μm^2 .

we will use 6 μm long emitter DHBTs to design a broadband, single-ended common-base amplifier around 400 GHz.

III. BROADBAND POWER-AMPLIFIER DESIGN

A. Linear stability of a 6 μm long emitter common-base DHBT

The stability condition of transistor in a common-base configuration may dramatically change with the variation of parasitic elements in the design, such an extra inductance connecting the base of the transistor with the ground plane, a coupling effects between the collector and the emitter, or an undesired positive feedback. Some design techniques have been explored to improve stability conditions. For instance, the differential common-base topology [5, 12] reduces the risk of oscillations caused by the parasitic inductance of the passive elements that connects the base of the transistor to the ground plane. However, the overall design implementation is more complex since it requires a $(0/180)^\circ$ power divider and combiner. A negative feedback technique has been successfully demonstrated on differential common-base amplifiers [5] but this approach is more difficult to implement on single-ended topology, whereas resistive feedback [9] has been preferred.

In this study, we propose a solution that consists of adding a series resistor at the output of the transistor, at the collector terminal. This method, mentioned in [13], has not been practically demonstrated on any topologies of high-frequency integrated amplifiers. Circuit-designers tend to preserve the delivered output-power and consequently avoid using any resistive element on the output matching network. Traditionally, circuit-designers would place a series resistor at the input terminal of the transistor to improve the in-band stability, but this technique is not effective with an InP 130 nm DHBT in a common-base configuration, the input reflection coefficient of the device being relatively low. The input series-resistor is usually very effective with common-source and common-emitter transistors that present a high input reflection coefficient. In this case, the series resistor reduces the gain and favorably pre-matches the input impedance of the transistor.

Designing amplifiers in a common-base configuration requires a specific attention to the conventional stability analyses, such as the K factor [14], the source and load stability circles [13], and the loop gain as the Normalized Determinant Function (NDF) [15] while many transistors are used in parallel and multiple amplification stages are designed.

Practically, instabilities occur if any passive source and load terminations of the transistor, Z_S and Z_L , respectively, generate output or input impedances, Z_{OUT} and Z_{IN} , having a real negative part. In term of reflection coefficients, the conditions for unconditional stability are given by:

$$|\Gamma_{IN}| = \left| S_{11} + \frac{S_{12}S_{21}\Gamma_L}{1-S_{22}\Gamma_L} \right| < 1 \quad (1)$$

$$|\Gamma_{OUT}| = \left| S_{22} + \frac{S_{12}S_{21}\Gamma_S}{1-S_{11}\Gamma_S} \right| < 1 \quad (2)$$

To demonstrate the feasibility of the proposed method, we study the linear stability for the common-base configuration with and without an ideal 5 ohms series resistor on the collector, as illustrated in Fig. 2(a). We use the foundry's nonlinear ADS¹-HBT model to perform the simulations and design the amplifier. The transistor is biased at the emitter current density $J_E = 20 \text{ mA}/\mu\text{m}^2$ and $V_{CB} = 1.0 \text{ V}$. For both configurations, we simulate and plot the K stability factor and the maximum gain in Fig. 2(b), and the S-parameters in Fig. 2(c). A transistor is considered unconditionally stable if $K > 1$, with $\Delta < 1$ [13, 14]. Looking first at the configuration without resistor (dotted line), the K factor indicates that the device is potentially unstable over the frequency band ($K < 1$). Identifying the S-parameters with the equations (1) and (2) provides insights on the overall stability conditions. The S_{21} being very low and the S_{22} very high, i.e. $|S_{22}| \approx 1$, and assuming an optimal small-signal gain impedance matching, i.e. $\Gamma_S \approx S_{11}^*$ and $\Gamma_L \approx S_{22}^*$, we identify S_{22} as the critical parameter that considerably deteriorates the condition of stability. Its high magnitude may cause $|\Gamma_{OUT}| > 1$ and $|\Gamma_{IN}| > 1$ and so decreasing S_{22} will consequently relax the overall stability conditions. It can be achieved by adding a small resistive element in series at the collector terminal. This solution is valuable only if the

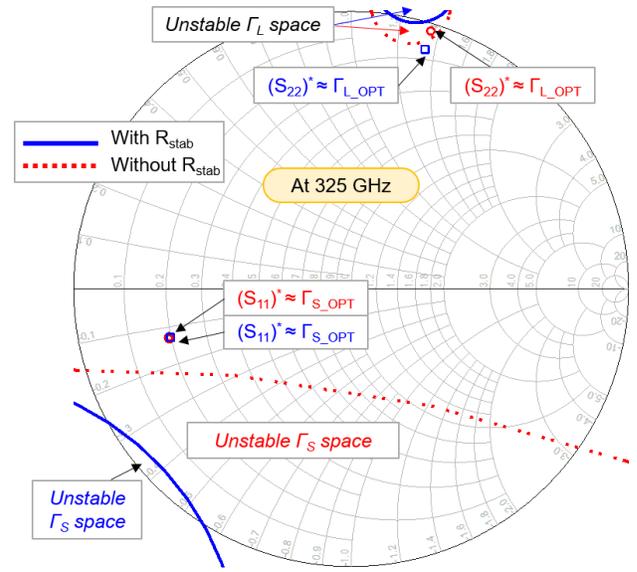


Fig. 3. Source and load stability circles simulated for a 6 μm long emitter common-base DHBT at 325 GHz without resistor (red - dotted lines), and with a series resistor at the collector terminal (blue - solid line). $V_{CB}=1.0 \text{ V}$ and $J_E=20 \text{ mA}/\mu\text{m}^2$.

maximum available gain is significantly high, so the transistor still provides a satisfying maximum stable gain when terminated with a 5-ohm series resistor. In the targeted frequency band, the common-base configuration, without resistor, exhibits a maximum available gain higher than 11 dB up to 500 GHz.

The addition of a 5-ohm series resistor at the collector terminal, creating a low-pass filter with the output capacitance of the transistor, slightly decreases the S_{22} around a value of 0.9 at the highest frequencies, but it considerably improves the stability conditions. The analyses of the K stability factor and the maximum gain clearly highlight the benefit of the 5-ohm series resistor. This configuration is unconditionally stable above 363 GHz, with a maximum stable gain higher than 6 dB from 363 GHz to 500 GHz. Below 363 GHz, the device remains potentially unstable. Increasing the series resistor value will dramatically decrease the maximum stable gain in the upper band, making amplification impossible. In the lower band, from 325 GHz to 363 GHz, we must choose a stable set of source and load impedances, accordingly to the stability circles. To determine the source and load terminations, Γ_S and Γ_L , that produce a negative impedance at a given frequency, we plot the circles for $|\Gamma_{OUT}|=1$ and $|\Gamma_{IN}|=1$, defining the boundaries between the stable and unstable spaces on the smith chart [13]. Fig. 3 illustrates the unstable source and load spaces at 325 GHz, for the two proposed configurations. We also plot the $\Gamma_{S_OPT} \approx S_{11}^*$ and $\Gamma_{L_OPT} \approx S_{22}^*$, which correspond to the optimal source and load impedances that provide high small-signal gain.

Looking at the configuration without a resistor, we observe two aspects that clearly increase the chance of oscillations: 1) the space of source impedances producing $|\Gamma_{OUT}| > 1$ is significantly large and, 2) the optimal targeted source impedance, Γ_{S_OPT} , is located near the circle boundary. Designing under these conditions is critical since any small design imperfections, perturbations, process variation or any minor transistor model imprecisions may dramatically increase the unstable impedance space and consequently changes the

¹We identify commercial products only to accurately describe the experiments and analysis we performed. NIST does not endorse commercial products. Other products may work as well or better.

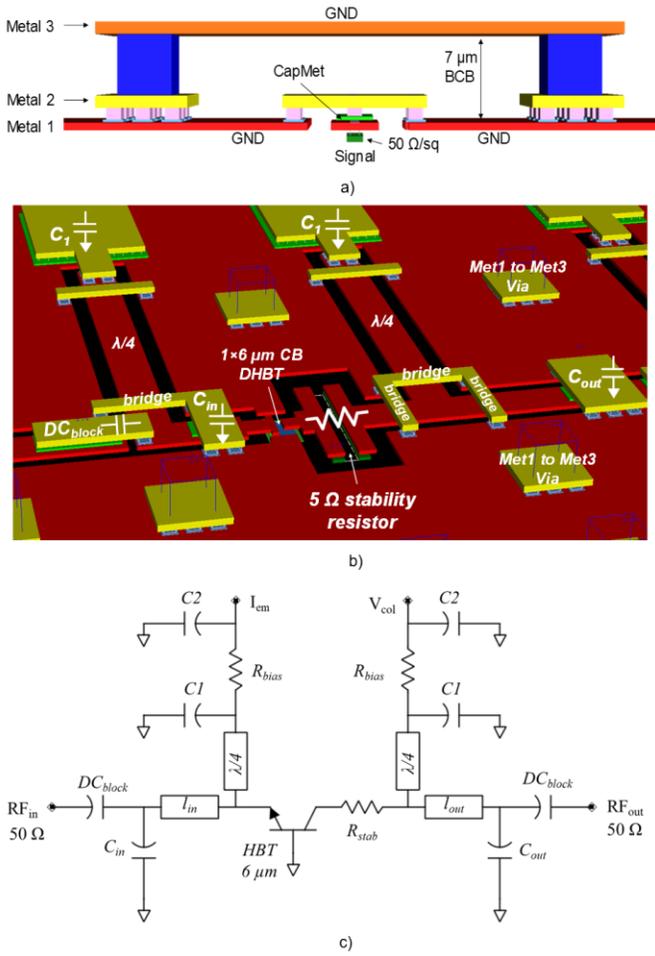


Fig. 4. (a) Cross section of the InP 130 nm passive-circuit process, (b) illustration of a 1-stage amplifier block, metal 3 is disabled, and (c) circuit schematic of the 1-stage amplifier block.

stability conditions. Alternately, the addition of the 5-ohm series resistor at the collector terminal almost clears the smith chart of unstable source impedances and provides a safer space of design around Γ_{S_OPT} . Although the K factor indicates that this configuration remains potentially unstable below 363 GHz, we consider that the new source space of design is large enough to safely match the input impedance. Regarding the load stability circle, the impact of the collector resistor on the load impedances producing $|\Gamma_{IN}| > 1$ is not notable, even if the new Γ_{L_OPT} presents a lower magnitude, which will favor the broadband operation. In practice, we will match the output transistor at a Γ_L below 0.7 which represents a good tradeoff between gain, delivered output power, stability and insertion loss in the output matching network.

B. Circuit Design

The passive integrated-circuit process is illustrated in Fig. 4(a). It uses a 3-level interconnect embedded into a 7 μm thick benzo-cyclobutene (BCB) layer. This process allows us to design circuits with coplanar waveguide grounded (CPW-G) lines, where the conductor and the ground can be directly connected to the transistor terminals with Met1. This direct connection grandly facilitates the design of the matching networks and reduces the equivalent inductance that connects the base of the transistor to the ground plane. The top metal

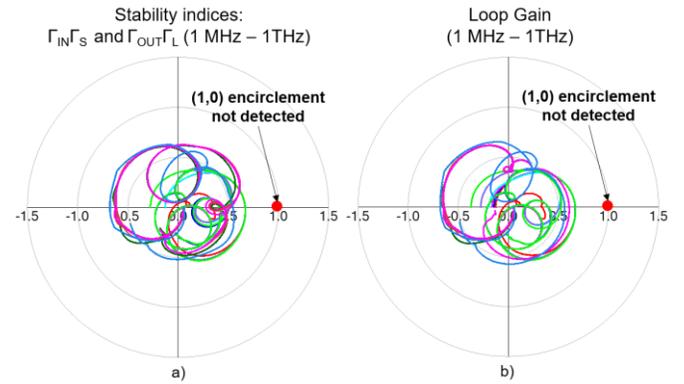


Fig. 5. Simulation of the stability indices (a) and the loop gain (b) of the 6-stage common-base amplifier. $V_{CB}=1.0$ V and $J_E=20$ mA/ μm^2 .

layer (metal 3) is also connected to the ground of metal 1, except for DC and RF pad accesses. The integrated circuit process also includes a 0.3 fF/ μm^2 metal-insulator-metal (MIM) capacitor layer and a 50 Ω/sq thin-film resistor layer.

We first design a 1-stage power amplifier adopting the 5-ohm series resistor configuration at the collector terminal, and match the input and output on 50 ohms. We optimize the matching networks with the objective to minimize the insertion loss and to match the optimal source and load impedances at the highest frequencies, where the gain is limited. The input and output matching networks have an insertion loss of only 1.2 dB at 475 GHz, and 2.2 dB at 325 GHz. As a result, we obtain an ideal gain of 6.8 dB at 325 GHz and 4 dB at 475 GHz for a one-stage amplifier. The impedance mismatch being more important in the lower frequency band, a maximum gain of 5.5 dB is expected below 400 GHz.

Practically, a series resistor of 3 to 4 ohms would have satisfied the stability conditions within the targeted band. However, designing resistors smaller than 5 ohms with the available 50 Ω/sq thin-film resistor layer will generate important design constraints. The matching networks and the circuit schematic of the one-stage amplifier block is illustrated in Fig. 4(b) and Fig. 4(c) respectively. We use MIM capacitors and CPW-G lines to design the RF input and output matching networks. All circuit elements are simulated using the ADS¹ momentum software. It is extremely important to simulate the physical layout of the designed resistor since this element is not purely resistive.

Fabrication tolerance must be considered during the design process. Although the value regarding the resistor layer is reliable, extra caution is required when designing the MIM capacitors DC_{block} , C_{in} and C_{out} since we use values as low as 8 fF. We perform a sensitivity analysis on the SiN layer forming the MIM capacitor by applying $\pm 10\%$ on the thickness, and we check that the simulated performance is still acceptable within this range. The tolerances are provided by the foundry. We also verify that the one-stage amplifier block does not provide any gain at microwave frequencies, avoiding potential out-of-band oscillations.

The addition of the 5-ohm series resistor naturally generates insertion loss in the circuits and modifies the linear and nonlinear responses of the transistor. From 325 GHz to 500

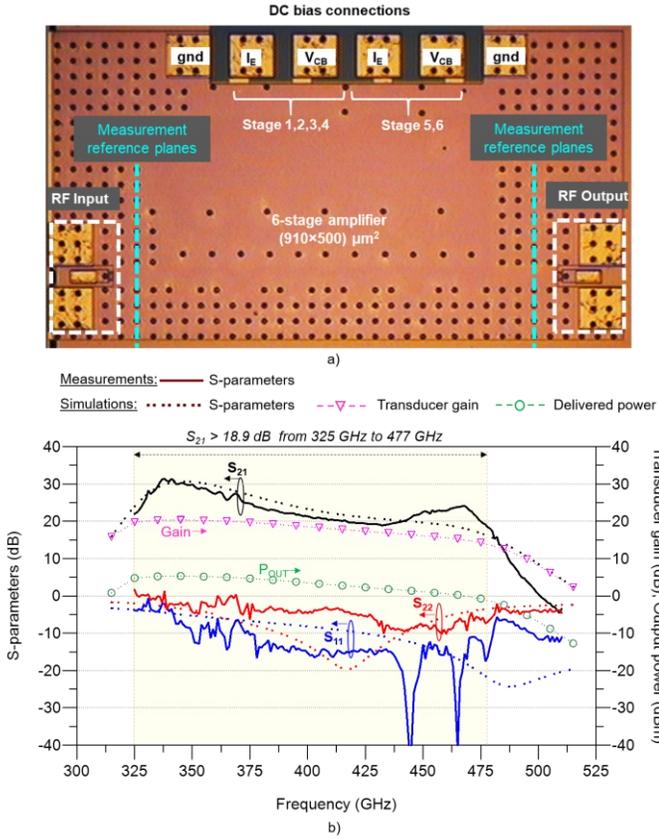


Fig. 6 (a) Photograph of the fabricated six-stage TMIC amplifier and (b) comparison between measured (solid line) and simulated (dashed line) S-parameters results of the 6-stage common-base amplifier. The transducer power gain and delivered output power are simulated near the saturation, for an available input power of -15 dBm. $V_{CB}=0.81$ V and $J_E=20$ mA/ μm^2 .

GHz, we have seen that the new common-base configuration still provides a satisfying maximum gain, as illustrated in Fig. 2(b). However, the insertion of the 5-ohm series resistor limits the saturated output power. We perform load-pull simulations on the two common-base configurations to evaluate the impact on the series resistor near the saturation. We choose the optimal loads that provide the maximum output power at 325 GHz and 500 GHz, for 3 dB and 2 dB of power gain, respectively. The common-base configuration without resistor provides up to 9.6 dBm of output power at 325 GHz and 6.9 dBm at 500 GHz while the configuration with the 5-ohm series resistor achieves up to 8.3 dBm of output power at 325 GHz and 5.4 dBm at 500 GHz. On the overall frequency band, we estimate that the series resistor reduces the output power by 1.3 dB to 1.5 dB near the saturation. However, the addition of the series resistor favorably pre-matches the output of the transistor. The optimal loads (Γ_{L_OPT}) are obtained at a lower magnitude, 0.1 in average, over the WR2.2 frequency band. This will facilitate the broadband matching network and will slightly reduce the insertion loss of the output matching network.

The final amplifier is realized by cascading six single-stage blocks. We perform a stability analysis based on the S-probe [16] and loop gain [17] techniques at each transistor terminal. We simulated and verified that the product of the reflection coefficients, in Fig. 5(a), and the loop gain, in Fig. 5(b), do not provide any encirclement of the polar point (1,0). We perform

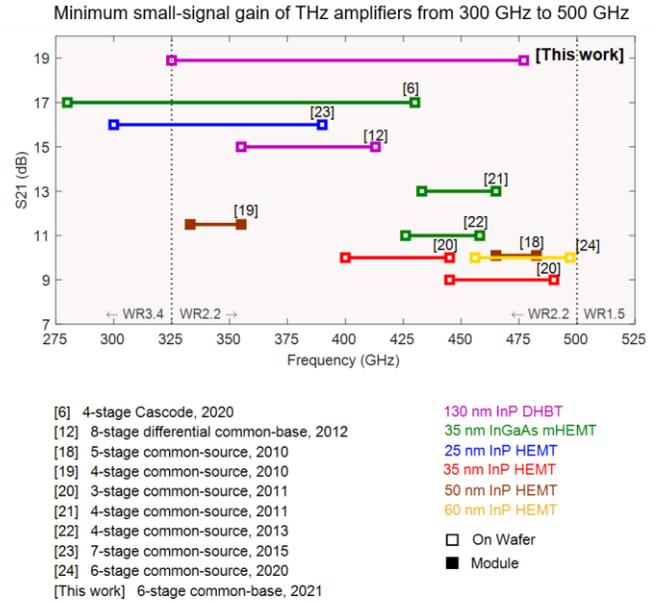


Fig. 7 State-of-the-art amplifiers in III-V semiconductor-based technologies. Minimum small-signal gain versus bandwidth from 300 GHz to 500 GHz.

the analysis from 1 MHz to 1 THz. This study corresponds to the last step of the design process.

IV. MEASUREMENT RESULTS

A photograph of the fabricated six-stage TMIC power amplifier is shown in Fig. 6(a). We used a Keysight PNA-X¹ and WR2.2 OML¹ extender heads to measure the S-parameters. We performed the measurement on-wafer and applied a multi-line thru-reflect-line (TRL) calibration to define the measurement reference planes directly on the lines of the circuit, as indicated in the Fig. 6(a). A comparison between the measurement results and the simulated performance is plotted in Fig. 6(b). The measured small-signal gain exceeds 18.9 dB from 325 GHz to 477 GHz with a peak of 31 dB at 341 GHz. We observe a good agreement between measurements and simulations, even if the measured S_{22} is mismatched in the upper band. Nevertheless, this TMIC amplifier demonstrates state-of-the-art performance in terms of small-signal gain over wide bandwidth. We also simulated the power gain and the delivered output power as an indication of the performance we expect near the saturation.

The measured performance has been obtained after a single circuit iteration. Our primary intention was to demonstrate the effectiveness of the series resistor on the collector of a common-base configuration. This technique improves the amplifier stability in addition of achieving wideband performance around 400 GHz. This proposed design architecture could easily be scaled to extend the bandwidth up to 500 GHz and to entirely cover the WR2.2 waveguide band. In the Fig. 7, we compare the minimum small-signal gain provided by the six-stage, single-ended common-base amplifier with other circuits published in the literature. Some of the amplifiers referenced in this graph may not have been designed for wideband applications. The performance displayed in terms of minimum

small-signal gain versus bandwidth may not reflect their primary performance. To the best of the authors' knowledge, this is also the first time that the stability of a TMIC common-base amplifier is achieved with a series resistor at the collector terminal.

V. CONCLUSION

We demonstrated a TMIC amplifier exhibiting a minimum small-signal gain of 18.9 dB over 152 GHz of bandwidth at a central frequency of 401 GHz. This performance, corresponding to the widest fractional bandwidth (37.9%) reported above 300 GHz, satisfies the needs of novel instrumentation. The addition of a series resistor at the collector terminal leads to several advantages when designing with a common-base configuration: (1) it ensures high and stable gain amplification, (2) it increases the amplifier bandwidth and (3), this robust design technique, including the presented stability technique and the sensitivity analysis of the MIM capacitor layer, improves the chance of obtaining the desired performance after a single circuit fabrication. This last aspect is significant for industries and research laboratories designing TMIC amplifiers since it considerably reduces the cost and the production time associated with two fabrications.

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