

# Optimum lithium loading of a liquid scintillator for neutron and neutrino detection

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## Abstract

Neutral particle detection in high-background environments is greatly aided by the ability to easily load  ${}^6\text{Li}$  into liquid scintillators. We describe a readily available and inexpensive liquid scintillation cocktail stably loaded with a Li mass fraction up to 1%. Compositions that give thermodynamically stable microemulsions (reverse-micellar systems) were explored, using a Compton spectrum quenching technique to distinguish these from unstable emulsions. Scintillation light yield and transmittance were characterized. Pulse shape discrimination (PSD) was measured using a  ${}^{252}\text{Cf}$  source, showing that electron-like and proton-like recoil events are well-resolved even for Li loading up to 1%, providing a means of background suppression in neutron/neutrino detectors. While samples in this work were prepared with  ${}^{\text{nat}}\text{Li}$  (7.59%  ${}^6\text{Li}$ ), the neutron capture peak was clearly visible in the PSD spectrum; this implies that while extremely high capture efficiency could be achieved with  ${}^6\text{Li}$ -enriched material, a very inexpensive neutron-sensitive detector can be prepared with  ${}^{\text{nat}}\text{Li}$ .

*Keywords:* Capture gating, pulse shape discrimination, microemulsion, micellar phase boundary, phase separation, light yield, inverse beta decay, Li-6

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## 1. Introduction

2 A common problem in low count rate experiments is poor signal-to-  
3 background ratio. A widely used technique to isolate a signal of interest

4 in such a situation is to search for a unique coincidence between multiple  
5 components of the signal. Coincidence conditions can be imposed in the  
6 time domain, the space domain, or both. Capture gating, for instance, yields  
7 powerful background reduction in scintillation-based detectors [1, 2, 3, 4]. In  
8 such a scheme, separate gates are set for an initial particle interaction and a  
9 subsequent capture interaction. The capture can be identified by energy or,  
10 in an appropriate detector, via pulse shape discrimination (PSD) [5, 6, 7, 8].  
11 Depending on circumstances, capture gating alone can yield background sup-  
12 pression of orders of magnitude. Capture gating with PSD is useful where  
13 the interaction of interest is easily confused with other signals. Particular  
14 examples include fast neutron spectroscopy and neutrino detection through  
15 Inverse Beta Decay (IBD) [9, 10, 11, 12]. In fast neutron spectrometry us-  
16 ing typical hydrogenous scintillator-based methods, the spectrum is built by  
17 adding the energy deposition from multiple proton recoils. As the primary  
18 neutron thermalizes, recoils will decrease dramatically in energy and light  
19 output will be quenched. These low-energy events are easily confused with  
20 more frequent gamma interactions, and simple subtraction of backgrounds  
21 with the signal absent is not feasible in many applications (e.g., where the  
22 signal is always present or the production mechanism yields both neutrons  
23 and gammas). Neutrino detection through IBD suffers analogous problems;  
24 although the initial recoil positron carries the energy of the neutrino (which  
25 can be several MeV depending on application), unless the annihilation prod-  
26 ucts can be isolated, neutrino events cannot easily be distinguished from  
27 Compton-scattered gammas.

28 In both of the previous examples, efficient detection of thermal neutrons  
29 enhances detector sensitivity. If the detector medium is doped with an appro-  
30 priate isotope, neutron capture yields a unique signal. Capture times on the  
31 order of  $10 \mu\text{s}$  are readily obtainable, nicely separating the capture from the  
32 prompt interaction while still effectively reducing uncorrelated backgrounds.  
33 Modern examples of both neutron spectrometers and neutrino detectors are  
34 driven to similar designs. Compact and segmented detectors are optimized  
35 for energy resolution and background rejection [10, 13, 14, 15]. In detectors  
36 with this design, neutron capture on  ${}^6\text{Li}$ , yielding short-range alpha and tri-  
37 ton particles, provides the ideal, topologically compact, capture events that  
38 make discreet gating possible.

39 Liquid scintillators<sup>1</sup> are particularly useful in radioactivity measurements,  
40 where a particle-emitting radionuclide can be added directly to the detection  
41 medium (‘internal’ detection). The short range of alpha and beta particles  
42 means that  $4\pi$  geometry is complemented by high (100 % for alpha particles)  
43 detection efficiencies, achieving very high overall counting efficiencies.

44 Liquid scintillators also have properties that make them highly effective  
45 ‘external’ detectors. They are uniform without requiring the growth of a large  
46 single crystal or plastic bar, self-healing, generally less expensive than solid  
47 alternatives, efficient, and can be made to accommodate different neutron  
48 capture dopants [16, 17, 18].

49 Because <sup>6</sup>Li is most typically available in a salt form (carbonate or chlo-  
50 ride), approaches to suspending aqueous material in nonpolar organic liquid  
51 scintillators are necessary. By adding an appropriate non-ionic surfactant,  
52 or combination of surfactants, a thermodynamically-stable reverse-micellar  
53 solution, alternatively called a microemulsion, can be formed. In environmen-  
54 tal analysis, nuclear power, and nuclear medicine settings, radionuclides are  
55 most commonly encountered as metal salts in aqueous solution. To accom-  
56 modate these radioactive samples, commercially available liquid scintillators  
57 are variously optimized for aqueous loading capacity, high ionic strength,  
58 and/or PSD. Previous work on <sup>6</sup>Li-loaded cocktails described good perfor-  
59 mance [8, 19, 20, 21], but the specific scintillators studied are no longer  
60 available. This drove the desire to find an inexpensive alternative and study  
61 its properties in the context of various expected end-uses. As a way to nar-  
62 row the space of possibilities, we focused on liquid scintillators designed for  
63 radioactivity measurements with which we had previous experience.

64 Typically, these scintillators are engineered with various combinations of  
65 ionic and nonionic surfactants and alcohols to accommodate aqueous solu-  
66 tions encountered in common applications. The optimization of the specific  
67 proprietary formulations in the various scintillators leads them to exhibit  
68 significant variation in loading capacity and performance characteristics. In  
69 particular, certain formulations tolerate higher concentrations of ionic species  
70 which interact strongly with polar or ionic surfactant head groups. In order

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<sup>1</sup>The terms “scintillator”, “scintillant”, and “cocktail” are often used ambiguously in the literature. To avoid confusion, in this paper, we use “fluor” to refer to the fluorescent molecule; we use “scintillator” to refer to the fluor with solvent, wavelength shifters, and surfactants but no added aqueous material; and “cocktail” to refer to the scintillator with added aqueous material.

71 to find a formulation that provided optimal loading with good scintillation ef-  
72 ficiency, we surveyed multiple scintillators, loading them with LiCl solutions  
73 of different concentrations. These included, HiSafe2, HiSafe3, HionicFluor,  
74 Ultima Gold, and Ultima Gold AB (all PerkinElmer, Waltham, MA)<sup>2</sup>. This  
75 initial survey, using the quench indicating parameter (QIP) as a measure of  
76 stability, indicated that Ultima Gold AB (UGAB), a scintillator designed  
77 specifically for optimal PSD, exhibited the highest LiCl loading capacity.  
78 Building on this survey, we describe here studies suggesting that LiCl-loaded  
79 UGAB (Li-UGAB) holds promise as a neutron-sensitive liquid scintillation  
80 detector.

## 81 2. Sample preparation

82 The maximum aqueous loading capacity for a given scintillator is expected  
83 to vary with ionic strength. In order to assure that a decrease in aqueous  
84 loading capacity caused by increased ionic strength did not limit our overall  
85 LiCl loading in the cocktail, we explored loading with a range of aqueous LiCl  
86 concentrations. Thus, we confirmed that the highest concentrations of Li  
87 in the cocktails were achieved with the highest concentration LiCl solutions.

88 Most samples were prepared from 8 mol/L aqueous LiCl solutions because  
89 we were able to purchase a commercial solution (Sigma Aldrich, St. Louis,  
90 Missouri) at this concentration. A 10 mol/L solution was also prepared from  
91 LiCl powder (Section 2.1) to look at the possibility of using higher concen-  
92 trations; while LiCl is soluble in cold water up to approximately 14 mol/L  
93 (20 mol/kg) [22, 23], we adopted the conservative limit of 10 mol/L in our  
94 studies in order to avoid any solution instabilities that might arise from  
95 small impurities.

### 96 2.1. Preparation of 10 mol/L LiCl

97 The 10 mol/L solution was prepared from a LiCl salt<sup>3</sup>, which was as-  
98 sumed to have a natural Li isotopic composition with Li atomic weight of

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<sup>2</sup>Certain commercial equipment, instruments, or materials are identified in this paper to foster understanding. Such identification does not imply recommendation by the National Institute of Standards and Technology, nor does it imply that the materials or equipment identified are necessarily the best available for the purpose

<sup>3</sup>Sigma product no. L9650-500G, lot no. BCBM2697V. Assay LiCl  $\geq 99\%$  (mole fraction) with the following impurities listed:  $\text{SO}_4^{2-} \leq 0.01\%$ , Ba  $\leq 0.003\%$ , Fe  $\leq 0.001\%$ , K  $\leq 0.01\%$ , Na  $\leq 0.20\%$ , heavy metals (as Pb)  $\leq 0.002\%$ .

99 6.941 g/mol. The 10 mol/L solution was prepared by slow addition of dis-  
100 tilled water to a large beaker containing a pre-weighed amount of LiCl (see  
101 online supplemental material for details). The presence of insoluble mate-  
102 rial required multiple filtration steps, but ultimately yielded a clear solution  
103 with a measured density of 1.21 g/mL at room temperature. This sample  
104 was used for all of the measurements described herein.

105 Another 10 mol/L LiCl solution was prepared from a  $\text{Li}_2\text{CO}_3$  solution with  
106 natural Li isotopic composition. This solution was prepared as an exercise  
107 to test and refine the procedures intended for use with isotopically enriched  
108  $^6\text{Li}_2\text{CO}_3$  for the PROSPECT (Precision Reactor Oscillation and SPECTrum)  
109 experiment [24, 25]. In this case, the solution was prepared by reacting  
110 the carbonate with concentrated HCl (see online supplemental material for  
111 details), resulting in a yellow solution. The solution was passed over an  
112 anion exchange resin, removing the yellow coloration (presumably caused by  
113 Fe(III) impurities). The clear column-purified 10 mol/L LiCl solution had a  
114 measured density of 1.21 g/mL at room temperature.

## 115 *2.2. Preparation of Li-loaded cocktails*

116 To achieve a range of Li and aqueous loading fractions ( $f_{\text{Li}}$  and  $f_{\text{aq}}$ , re-  
117 ported as mass fractions), aqueous solutions of LiCl were prepared at several  
118 different concentrations and added to liquid scintillator.

119 All additions were performed volumetrically using dispensettes (PerkinElmer,  
120 Waltham, Massachusetts; quoted accuracy of 0.5 %) and micropipettes (Ep-  
121 pendorf, Westbury, New York; research, adjustable volume series; quoted  
122 accuracy 0.6 % to 3.0 %). Loading fractions,  $f_{\text{Li}}$  and  $f_{\text{aq}}$ , are calculated from  
123 the volumes using measured densities. The uncertainties on the  $f_{\text{Li}}$  are on  
124 the order of 3 % with the uncertainty on the LiCl concentration (as quoted by  
125 the manufacturer) in the stock solutions being the main contributor, followed  
126 by the uncertainties on the volumetric additions.

127 All small volume samples for quenching and spectroscopy measurements  
128 were prepared and stored in 20 mL borosilicate scintillation vials (PerkinElmer,  
129 Waltham, MA, USA). Samples were prepared to have the same total volume  
130 (scintillator plus aqueous material) in order to eliminate possible volume ef-  
131 fects in the quenching measurements [26]. Larger volume samples for capture  
132 time and quantitative light output measurements were prepared using similar  
133 volumetric techniques, but in larger volume glass bottles (Wheaton, Millville,  
134 NJ, USA).

### 135 3. Quenching measurements

136 In many organic/surfactant systems the microemulsion phase is bordered  
137 on the phase diagram by a pre-micellar phase at lower aqueous fractions and  
138 an emulsion phase at higher aqueous fractions. Whereas microemulsions  
139 feature nanoscale aqueous reverse micelles and exhibit thermodynamic sta-  
140 bility, emulsions feature larger aqueous domains that tend to agglomerate  
141 over time, ultimately resulting in separation into organic-rich and aqueous-  
142 rich phases [27]. We expect that the microemulsion phase will be optimal for  
143 high Li-loading and since phase boundaries can be sensitive to environmental  
144 conditions, we must assure that formulations intended for use in detectors  
145 are prepared with compositions reasonably far from phase boundaries. Thus,  
146 it is important to know where those boundaries lie.

147 To identify phase boundaries and assure a balance between stability and  
148 LiCl loading, we used Compton spectrum quenching, relying on QIP deter-  
149 minations [28], and optical transmittance and fluorescence spectroscopy to  
150 find discontinuities associated with increased scattering due to micelle for-  
151 mation. Further, we used a custom-built apparatus to measure light yield  
152 and PSD from Compton spectra.

#### 153 3.1. Quench indicating parameters

154 QIPs were measured on either a Packard Tri-Carb A2500TR (PerkinElmer,  
155 Waltham, MA) or a Beckman Coulter LS6500 (Beckman Coulter, Fullerton,  
156 CA, USA). These counters are equipped with internal  $\gamma$ -radiation sources  
157 ( $^{133}\text{Ba}$  and  $^{137}\text{Cs}$ , respectively) which produce Compton electrons in the sam-  
158 ple. The Compton spectrum is used to derive a QIP in terms of the “special  
159 index of the transformed external standard spectrum” (tSIE; decreases with  
160 increased quenching) for the Packard counter or the Horrocks number (H#;  
161 increases with increased quenching) for the Beckman. The tSIE corresponds  
162 to the energy bin that is intersected by the extrapolation of a line drawn  
163 between the points corresponding to 20% and 10% of the total counts in  
164 the Compton spectrum, while the H# is the inflection point at the Compton  
165 edge [29].

166 In the experiments described herein, samples were measured over multiple  
167 cycles, with the QIPs providing a measure of sample stability. We observed  
168 a few unstable cocktails undergoing phase separation on the timescale of  
169 the experiment (Fig. 1): cocktails prone to separation (emulsions) exhibited

170 decreased quenching over time as the more dense aqueous phase sank below  
171 the organic region being probed by the Compton source.

172 As Figure 1 illustrates, the highest concentrations of LiCl afforded the  
173 highest overall Li loading. Figure 1(a) and 1(b) show QIP results for series  
174 of Li-UGAB samples prepared with 1 mol/L and 8 mol/L LiCl solutions. In  
175 the 1 mol/L series, samples with  $f_{\text{Li}} > 0.0017$  ( $f_{\text{aq}} > 0.25$ ) show decreased  
176 quenching over the first few measurement cycles.<sup>4</sup> The QIP for these samples  
177 seems to converge at approximately  $t_{\text{SIE}} = 425$ , a value similar to that for  
178 the  $f_{\text{Li}} = 0.0017$  sample. This may be taken as an indication of equilibration  
179 to a common saturation point where the organic phase can accommodate  
180 no more aqueous LiCl. In the 8 mol/L series, the sample with  $f_{\text{Li}} = 0.026$   
181 ( $f_{\text{aq}} = 0.47$ ) exhibits decreased quenching after the first measurement cycle.  
182 The samples with  $f_{\text{Li}} \leq 0.021$  ( $f_{\text{aq}} \leq 0.37$ ) appear to be stable over time.  
183 The phase separated samples with  $f_{\text{Li}} > 0.0017$  in the 1 mol/L series or  $f_{\text{Li}}$   
184  $= 0.026$  in the 8 mol/L series exhibit the visual characteristics of a Winsor  
185 2 type system, where a nearly pure aqueous phase is in equilibrium with a  
186 microemulsion phase [30]. In Figure 1 a, the sample with  $f_{\text{Li}} = 0.0037$  does  
187 not approach equilibrium monotonically, but exhibits an oscillation. This  
188 behavior was observed in several samples and appears to be a spontaneously  
189 occurring example of the curious phenomenon referred to as oscillating phase  
190 separation [31, 32, 33].

191 Figure 1c shows the same data for the 1 mol/L and 8 mol/L LiCl series  
192 and also includes data for 2 mol/L and 4 mol/L series. In this panel, bars  
193 indicating a wide spread in the QIP values at a given value for  $f_{\text{Li}}$  reflect  
194 sample instability over a number of measurement cycles (as reflected in panels  
195 a and b). So, it is clear that the samples in the 2 mol/L series with  $f_{\text{Li}} \approx 0.003$   
196 and 0.005 ( $f_{\text{aq}} \approx 0.25$  and 0.36) are unstable, as is the sample in the 4 mol/L  
197 series with  $f_{\text{Li}} \approx 0.007$  ( $f_{\text{aq}} \approx 0.25$ ). Figure 1c illustrates clearly that the  
198 highest overall Li loading is achieved with the highest concentration of LiCl.

199 QIP (H#) data were obtained for samples prepared with 8 mol/L and  
200 10 mol/L LiCl solutions (Figure 2a). The data for the 8 mol/L curves are  
201 taken from two separate experiments and overlap nicely. These measure-  
202 ments were performed with the Beckman counter instead of the Packard,

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<sup>4</sup>In this work,  $f_{\text{Li}}$  is reported as a mass fraction assuming a natural isotopic abundance for Li. Care should be taken when comparing compositions for scintillation cocktails prepared with solutions enriched with <sup>6</sup>Li since using an aqueous solution of LiCl with the same concentration by mole (e.g., 10 mol/L) would give a different  $f_{\text{Li}}$  for the same  $f_{\text{aq}}$ .

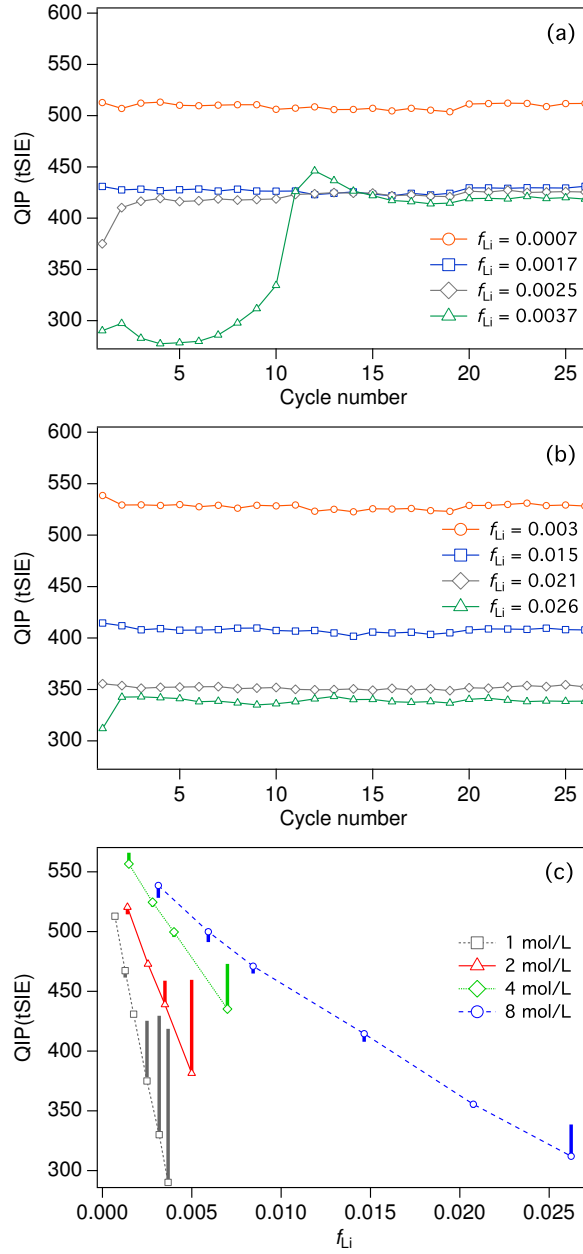


Figure 1: Quench indicating parameters (QIP) for different concentrations of  $^{nat}\text{LiCl}$  loaded in Ultima Gold AB. **a)** QIP results for cocktails prepared with 1 mol/L LiCl solution over repeated measurement cycles spanning several hours. Results are shown for different Li loading fractions,  $f_{Li}$ . **b)** QIP results for 8 mol/L LiCl solution. **c)** QIP results vs Li loading fraction,  $f_{Li}$ , for different concentrations of LiCl solutions. The symbols represent points from the first measurement cycle, while the vertical bars illustrate the range covered in repeat measurements. The large bars indicate unstable cocktails undergoing phase separation.



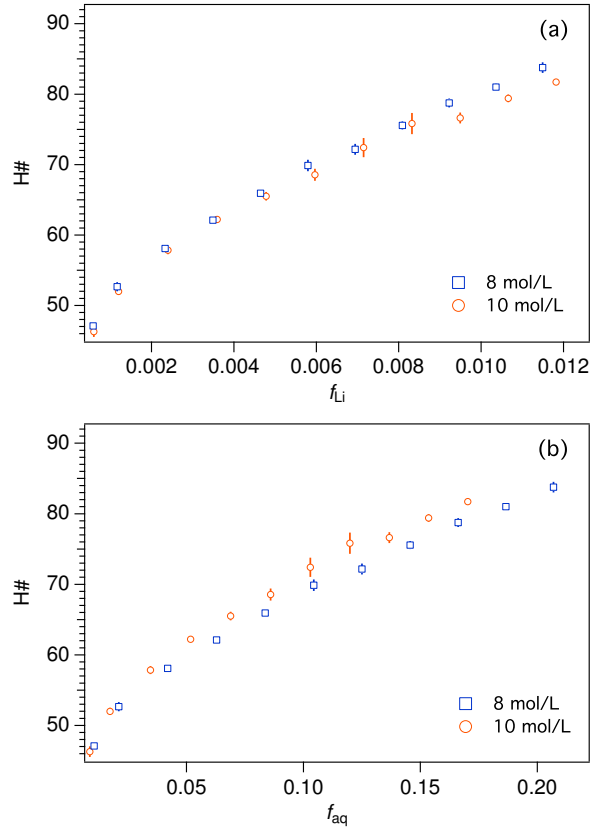


Figure 2: Quench indicating parameter (H#) as a function of  $^{nat}\text{LiCl}$  loading in Ultima Gold AB. Series prepared with 8 mol/L and 10 mol/L LiCl were matched for Li content, as can be clearly seen in (a). Plotting against the aqueous fraction (b) shows that the higher LiCl concentration at the same aqueous loading results in slightly higher quenching. Uncertainty bars correspond to the standard deviation on repeat QIP measurements.

203 which was unavailable at the time of these experiments.

204 The samples prepared with the 8 mol/L solution are slightly more quenched  
205 than the 10 mol/L samples with the same  $f_{\text{Li}}$  (Figure 2a). Figure 2b plots  
206 the same data as a function of the aqueous mass fraction,  $f_{\text{aq}}$ , showing that  
207 the higher concentration of LiCl results in slightly more quenching at the  
208 same overall  $f_{\text{aq}}$ .

209 Finally, the data in Figure 2 are consistent with earlier measurements  
210 made with UGAB that indicated a micellar phase boundary occurring at  
211  $f_{\text{aq}} \approx 0.03$  to  $0.05$  [34, 35, 28]. Using linear extrapolation intersection  
212 methods described previously [28], phase boundaries were identified at  $f_{\text{aq}}$   
213  $= 0.048(2)$  for the 8 mol/L series and at  $f_{\text{aq}} = 0.042(1)$  for the 10 mol/L  
214 series. The standard uncertainties are calculated from the combined fit un-  
215 certainties and the estimated uncertainty on sample  $f_{\text{aq}}$ . Uncertainty due to  
216 the curvature of the traces near the phase boundary (previously accounted  
217 via data assignment sensitivity (DAS)) is neglected here due to sparse sam-  
218 pling of the phase space near the discontinuities, so the stated uncertainties  
219 are underestimates. It is possible that higher ion concentrations promote  
220 more ordered solvent structure, pushing the phase boundary to lower  $f_{\text{aq}}$  by  
221 reducing the entropic cost of micelle formation.

### 222 3.2. Phase stability

223 The QIP results described in Section 3.1 indicated that some formulations  
224 are prone to phase separation. Since some emulsions can initially appear  
225 indistinguishable from microemulsions, we conducted additional experiments  
226 to probe the susceptibility of our samples to phase separation. As described  
227 in detail in a previous publication [36], we followed two matched sets of  
228 samples (prepared with 8 mol/L LiCl) over a period of 3 weeks, subjecting  
229 one set to centrifugation twice. QIPs were measured periodically to monitor  
230 for phase separation. In addition to the samples undergoing spontaneous  
231 phase separation (see Section 3.1 and Figure 1), the sample with  $f_{\text{Li}} = 0.017$   
232 ( $f_{\text{aq}} = 0.31$ ) separated visibly upon centrifugation. Samples with  $f_{\text{Li}} \leq 0.011$   
233 ( $f_{\text{aq}} \leq 0.21$ ) showed no phase separation and are considered stable. Stable  
234 samples stored for more than 9 months at room temperature show no visible  
235 signs of deterioration or phase separation. Additionally, samples that were  
236 sparged with inert gas and stored for more than two years showed no signs  
237 of deterioration or phase separation.

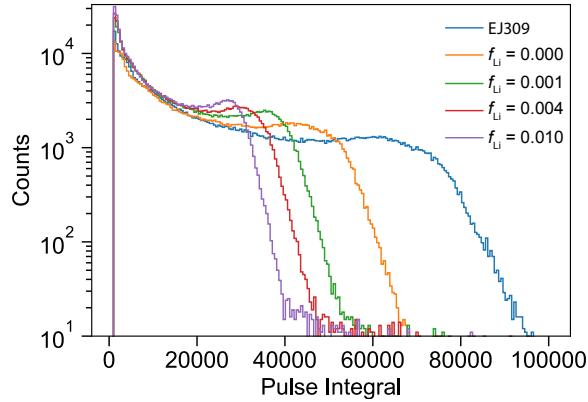


Figure 3:  $^{137}\text{Cs}$  Compton spectra of UGAB samples loaded with 8 mol/L  $^{\text{nat}}\text{LiCl}$  compared to EJ-309 which has a known light yield in terms of photons per electron equivalent pulse energy (MeVee).

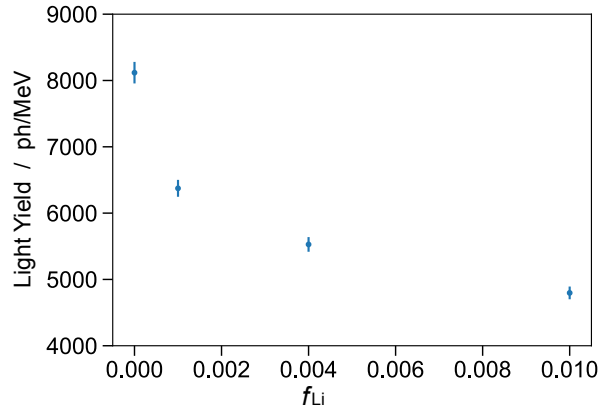


Figure 4: Absolute light yield in terms of photons per MeV as a function of  $^6\text{Li}$  concentration. The values and error bars are determined through a  $\chi^2$  fit of spectra normalized to the EJ-309 expected spectrum.

238 *3.3. Light Yield*

239 Light yield was determined using a small purpose-built setup with a  
240 7.62 cm Hamamatsu R6091 Photomultiplier Tube (PMT) coupled to an  
241 acrylic vial holder with RTV-615 potting compound. The holder is a 7.62 cm  
242 right cylinder with a 2.5 cm diameter borehole along its axis to receive the  
243 vial. Vials are placed in the borehole without any additional coupling com-  
244 pound to ensure consistent optical properties between samples. The acrylic  
245 holder is wrapped on all surfaces with polytetrafluoroethylene (PTFE) re-  
246 flectors to increase light collection efficiency. The PMT+acrylic holder is  
247 mounted upright inside a thin-walled aluminum tube with light-tight KF  
248 flanges. The system allows a convenient way to quickly swap samples con-  
249 tained in standard 20 mL scintillation vials in a reproducible configuration.  
250 Samples were prepared gravimetrically (15.0(1) g each) to assure consistency.  
251 Prior to measurement, each sample was stored in a reduced-oxygen environ-  
252 ment to reduce the effects of oxygen quenching, which has been shown to be  
253 problematic in Li-loaded scintillators in the past [24]. For the measurements  
254 reported here, Li-UGAB samples were gravimetrically prepared with 8 mol/L  
255  $^{\text{nat}}\text{LiCl}$  with  $f_{\text{Li}} = 0, 0.001, 0.004, \text{ and } 0.010$  ( $f_{\text{aq}} = 0, 0.02, 0.08, \text{ and } 0.21$ ).

256 The PMT was powered to -1700 V, which was shown to provide an ac-  
257 ceptable dynamic range. To ensure a stable PMT performance for each  
258 measurement, the system was allowed to warm up for approximately 5 min  
259 after initial biasing. Each sample was irradiated with a  $^{137}\text{Cs}$  source placed  
260 directly above the vial on the top KF flange. The same system was used for  
261 the PSD measurements (Section 5) by placing the  $^{252}\text{Cf}$  source to the side of  
262 the vial behind a 5 cm lead shield to reduce the gamma flux. Digitized PMT  
263 signals are integrated to determine the deposited energy in each scattering  
264 event. The spectra of the samples' response to a  $^{137}\text{Cs}$  gamma source is shown  
265 in Figure 3. The relative light yield of each sample was determined by a  $\chi^2$  fit  
266 of the normalized energy spectrum with a multiplicative scale factor free pa-  
267 rameter. Light yields of the four samples were determined (see Figure 4) from  
268 the known light yield of the reference sample (11 500 ph/MeV) [24]. Total  
269 combined uncertainties in light yields are estimated to be 2%. The data for  
270 the sample with  $f_{\text{Li}} = 0$  is consistent with an earlier measurement reported  
271 in [37]. These data can be combined with the QIP measurements discussed  
272 in Section 3.1 to provide a normalization and allow the interpretation of light  
273 yield as a function of loading. The light yield of the Li-UGAB sample with  
274  $f_{\text{Li}} = 0.001$  is approximately 20% lower than the similarly loaded cocktail  
275 used in the PROSPECT experiment [37]. However, Li-UGAB is simpler to

276 prepare, due to commercial availability of both LiCl and UGAB.

#### 277 4. Spectroscopic measurements

278 Transmittance ( $T$ ) measurements were performed on an Hitachi U3900  
279 UV-Vis spectrophotometer (Hitachi, Northridge, CA, USA). Samples were  
280 measured in quartz cuvettes with an air blank. The air blank is not ideal  
281 since reflection losses at the interfaces will be different for the reference and  
282 sample cells; in fact, we often saw  $T$  in excess of 100% because the differ-  
283 ence in refractive indices between the diisopropyl naphthalene (DIN)-based  
284 cocktails and quartz is smaller than that than between air and quartz. For  
285 the purposes of comparing different cocktail compositions, however, our ex-  
286 perimental approach was satisfactory. The sample cuvette was washed thor-  
287 oughly with methyl alcohol between measurements. The sample and blank  
288 cuvettes were not exchanged so that variability from cuvette placement was  
289 minimized (i.e., only the sample cuvette was removed between each measure-  
290 ment). Scans were taken over the range of 350 nm to 600 nm with 1 nm reso-  
291 lution at a scan rate of 10 nm/s. Three repeat measurements were performed  
292 for each sample with relative standard deviations on the transmittance values  
293  $< 0.2\%$ .

294 Fluorescence measurements were performed with an Hitachi F7000 fluo-  
295 rescence spectrophotometer (Hitachi, Northridge, CA, USA). Samples were  
296 again measured in quartz cuvettes which were cleaned thoroughly with methanol  
297 between each measurement. Excitation and emission spectra were collected  
298 for each sample.

299 Excitation spectra were collected over a range of excitation wavelengths,  
300  $\lambda_{\text{EX}} = 250$  nm to 450 nm with an open fluorescence detection window. The  
301 excitation slit width was 1 nm and the scan rate was 4 nm/s. The excitation  
302 peak appeared to blueshift very slightly with increased Li loading, but the  
303 shift was within the instrument resolution ( $< 1$  nm).

304 Emission spectra were collected with  $\lambda_{\text{EX}} = 407$  nm, consistent with the  
305 peak in the excitation spectrum. The detected fluorescence wavelength was  
306 measured over a range of  $\lambda_{\text{EM}} = 350$  nm to 500 nm with 1 nm slit widths  
307 for both excitation and emission and a scan rate of 4 nm/s. The maximum  
308 transmittance for Li-UGAB is reached at approximately 440 nm (Figure 5);  
309 below 400 nm, the transmittance is near zero (i.e. there is almost 100%  
310 absorbance). For our purposes, the most important region for transmittance  
311 is where the scintillator fluoresces. As Figure 5 illustrates, the peak in the

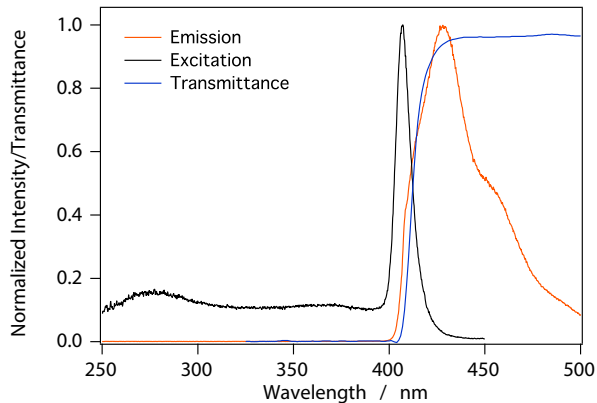


Figure 5: Transmittance, excitation, and emission spectra for a UGAB sample loaded with 8 mol/L  $^{nat}\text{LiCl}$  to  $f_{\text{Li}} = 0.002$  and  $f_{\text{aq}} = 0.04$ .

312 fluorescence emission spectrum occurs at 425 nm; at this wavelength, all  
 313 measured transmittances were  $> 94.5\%$ . Transmittance values at 500 nm,  
 314 on the spectral plateau, were also always  $> 94.5\%$ .

315 For microemulsions, the fluorescence emission spectra included signifi-  
 316 cant contributions from scattering of the 407 nm excitation beam. This  
 317 was confirmed by varying the excitation wavelength and observing the cor-  
 318 responding change in the position of the sharp feature in the fluorescence  
 319 emission spectrum. To facilitate analysis, we attempted a deconvolution of  
 320 the fluorescence and scattering contributions. Figure 6 shows the fluorescence  
 321 emission spectrum for a UGAB sample with  $f_{\text{Li}} = 0.014$  ( $f_{\text{aq}} = 0.21$ ). The  
 322 major spectral features were fit to Gaussians using a least squares approach  
 323 in order to deconvolute scattering and true fluorescence contributions. Fit  
 324 residuals consistently showed that the largest mismatch occurred around the  
 325 scattering peak. Since the scattering peak should have a wavelength defined  
 326 by the excitation slit width, a departure from Gaussian peak shape is not  
 327 surprising. The amplitudes from the fits provided a much better approxima-  
 328 tion of scattering contributions than integrating under the scatter peak and  
 329 so they were used in subsequent analyses (Figure 7).

330 Figure 7 shows the dependence of transmittance, fluorescence, and scat-  
 331 tering on  $f_{\text{aq}}$ . Figure 7a shows the measured transmittance for samples pre-  
 332 pared with 8 mol/L and 10 mol/L LiCl solutions. The curves show two  
 333 distinct regions. At low  $f_{\text{aq}}$ , transmittance increases with increasing  $f_{\text{aq}}$ .  
 334 Near the phase boundary discussed above, there is a transition to a region

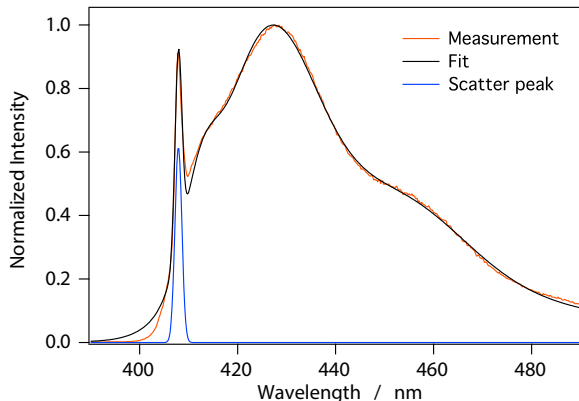


Figure 6: Fluorescence emission spectrum for a UGAB sample with  $f_{Li} = 0.014$  ( $f_{aq} = 0.21$ ). The presence of reverse micelles in the samples leads to significant scattering of the excitation light ( $\lambda_{EX} = 407$  nm). A least squares fit to the measurement data was used to deconvolute scattering and fluorescence contributions.

335 where transmittance decreases with increasing  $f_{aq}$ .

336 For a sample containing a mixture of multiple absorbing substances,  
 337 Beer's law can be written in terms of transmittance ( $T$ ) as

$$T = e^{-\sum_i(\epsilon_{\alpha,i} + \epsilon_{s,i})bc_i}, \quad (1)$$

338 where  $\epsilon_{\alpha,i}$  and  $\epsilon_{s,i}$  are, respectively, the absorption and scattering extinction  
 339 coefficients for the  $i^{\text{th}}$  component of the cocktail. The path length,  $b$ , comes  
 340 from the 1 cm cuvette and is constant in all of our experiments. The concen-  
 341 tration of the  $i^{\text{th}}$  element,  $c_i$ , is in practice a function of the aqueous fraction  
 342 of the sample,  $f_{aq}$ . As  $f_{aq}$  increases, the concentration of the organic compo-  
 343 nents of the scintillator are diluted in the cocktail. At the same time, as  $f_{aq}$   
 344 increases, the concentration of micelles and pre-micellar aggregates increases.

345 The two regions in Figure 7 a, then, can be explained simply as the di-  
 346 lution region, where the fluor and other organic absorbers (with relatively  
 347 large  $\epsilon_{\alpha,i}$  components) are diluted, and the scattering region, where the or-  
 348 ganization of the surfactants about the added aqueous material leads to the  
 349 formation of large micelles (with relatively large  $\epsilon_{s,i}$  components).

350 Of course, this simplified picture does not suffice to quantitatively explain  
 351 the data. Interactions between the components are neglected. These are  
 352 important since the relative concentrations of absorbers and scatterers may  
 353 at times draw from the same molecular reservoir. In addition, interactions

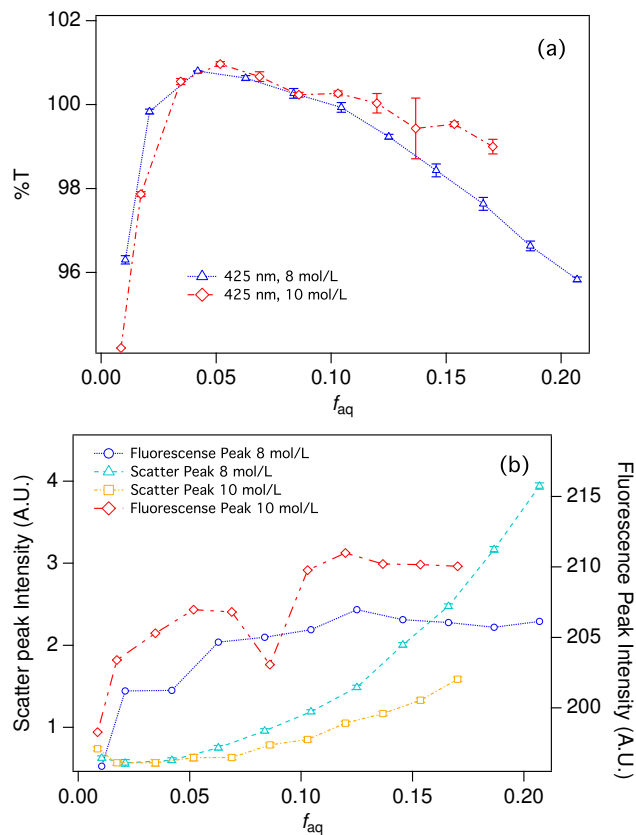


Figure 7: (a) Transmittance at 425 nm for a series of cocktails prepared with 8 mol/L LiCl (blue triangles) and 10 mol/L LiCl (red diamonds). Uncertainty bars show the standard deviation on three repeat measurements. (b) Total fluorescence intensity for the 8 mol/L (blue circles) and 10 mol/L (red diamonds) series and scatter intensity for the 8 mol/L (teal triangles) and 10 mol/L (yellow squares) series. Lines between points are intended only to guide the eye. Uncertainty bars represent the uncertainty of the least squares fit used to determine peak intensities (see Figure 6 and text). The left axis applies to scatter intensities while the right axis applies to fluorescence intensities. Note that samples were prepared with the same  $f_{Li}$  in each series, so the last point in the 8 mol/L series (with higher  $f_{aq}$ ) corresponds to the same  $f_{Li}$  as the last point in the 10 mol/L series.



354 between the components may contribute to shifts in the absorption maxima  
355 of the individual components through, e.g., exciplex formation near micellar  
356 interfaces. Finally, we have neglected terms for sample fluorescence. Still,  
357 Equation 1 reproduces the basic shape of the  $T$  v.  $f_{\text{aq}}$  curves observed in our  
358 experiments, demonstrating that dilution and scattering are the predominant  
359 (and competitive) mechanisms at play here.

360 The curvature of the transmittance data is due to the competition be-  
361 tween dilution and scattering over the region between  $f_{\text{aq}} \approx 0.02$  to 0.06.  
362 Because of the curvature, we have not attempted the type of analysis of in-  
363 tersects we performed for the QIP data. The transmittance data certainly  
364 indicate a phase boundary and in a  $f_{\text{aq}}$  region consistent with the other deter-  
365 minations. At the highest  $f_{\text{aq}}$ , there is slight divergence of the 8 mol/L and  
366 10 mol/L LiCl series, with the higher LiCl concentration samples exhibiting  
367 slightly higher transmittance.

368 Both fluorescence emission and scattering increase with  $f_{\text{aq}}$  and both show  
369 some curvature or slope discontinuity near the phase boundary at  $f_{\text{aq}} \approx 0.04$   
370 (Figure 7 b). Below this threshold, there is effectively no scattering. In-  
371 creased scattering above this threshold is consistent with the formation of  
372 strongly scattering reverse micelles. The absolute scatter intensities for the  
373 highest concentration samples in the 8 mol/L series are twice those with the  
374 same  $f_{\text{Li}}$  in the 10 mol/L series. The formulations with higher LiCl concen-  
375 tration generally appear to scatter less 407 nm light. This is consistent with  
376 the series divergence noted in the transmittance data.

377 The emission intensity is a measure of the fluorescence output for exci-  
378 tation at 407 nm ( Figure 7 b, right axis). Fluorescence emission intensity  
379 appears to increase very slightly with increased loading up to about  $f_{\text{aq}} = 0.1$ .  
380 This effect is much smaller in magnitude than the effect on scattering shown  
381 in Figure 7 b. The magnitude of change in fluorescence emission intensity is  
382 similar to the magnitude of change in transmittance (Figure 7 a). The in-  
383 crease in the observed fluorescence intensity may be attributed to increased  
384 transmittance of the fluorescence light. For  $f_{\text{aq}} > 0.1$ , increased scattering  
385 could be expected to produce more fluorescence light due to increased path  
386 length, but it appears that this effect is offset by reduced transmittance.  
387 Finally, the data are consistent with better transmittance of fluorescence  
388 light—presumably due to reduced scattering—for the 10 mol/L LiCl series.

389 The uncertainty bars in Figure 7 b represent only the uncertainty on the  
390 Gaussian fits used to estimate peak intensities. For the total fluorescence  
391 emission intensity, fit uncertainties were estimated using a Cholsky decom-

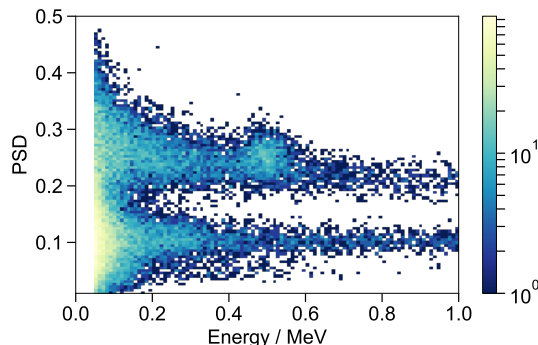


Figure 8: PSD ( $Q_{\text{tail}}/Q_{\text{tot}}$ ) as function of pulse area for UGAB loaded to  $f_{\text{Li}} = 0.01$   $^{\text{nat}}\text{Li}$  by mass. Excellent separation of the proton-like (upper) and electron-like (lower) recoil bands as well as a well defined capture peak at approximately 500 keVee.

392 position method to account for correlations in the Gaussian terms. For the  
 393 fits of the scatter peaks, uncertainties of several percent appear small due to  
 394 large changes over the series. Further, we expect that the total uncertainty  
 395 on these intensities will be on the order of several percent and dominated by  
 396 measurement systematics, especially due to sample preparation.

397 UGAB samples prepared with water (not aqueous LiCl) to achieve matched  
 398  $f_{\text{aq}}$  give similar results. Fluorescence quenching by LiCl is slight but observ-  
 399 able, consistent with QIP results (see [36]). Despite this fluorescence quench-  
 400 ing by LiCl, we find that at a given  $f_{\text{aq}}$ , the more concentrated LiCl solution  
 401 produces a cocktail with better transmittance and less scattering.

## 402 5. Pulse Shape Discrimination

403 A  $^{252}\text{Cf}$  source was used to characterize the Pulse Shape Discrimination  
 404 (PSD) performance of the Li-UGAB with various  $f_{\text{Li}}$ . The source, with an  
 405 approximate activity of  $\sim 10^4$  Bq, was positioned approximately 20 cm from  
 406 the measurement system described above (section 3.3). For each digitized  
 407 waveform recorded from the PMT a  $Q_{\text{full}}$  was defined by integration over  
 408 a window from 12 ns before to 120 ns after the half-height of the wave-  
 409 form's leading edge and a  $Q_{\text{tail}}$  as the charge integrated 40 ns to 120 ns after  
 410 the leading edge half-height. A conventional tail-fraction PSD metric was  
 411 then defined by  $Q_{\text{tail}}/Q_{\text{full}}$ . Figure 8 shows this PSD metric plotted against  
 412 electron equivalent pulse energy (MeVee). Two distinct bands are evident,  
 413 the upper the result of proton-recoils from neutron scatters and the lower

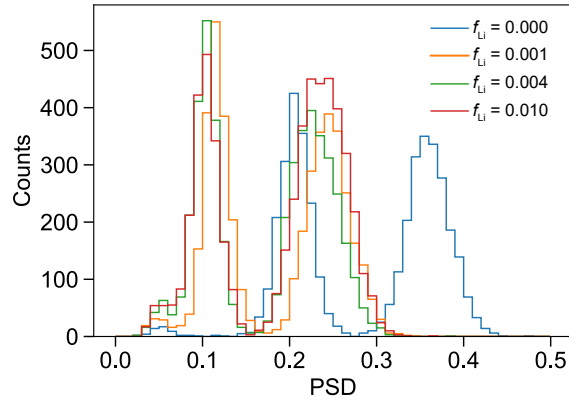


Figure 9: PSD ( $Q_{\text{tail}}/Q_{\text{tot}}$ ) in the approximate region of the neutron capture peak compared between various loading levels.

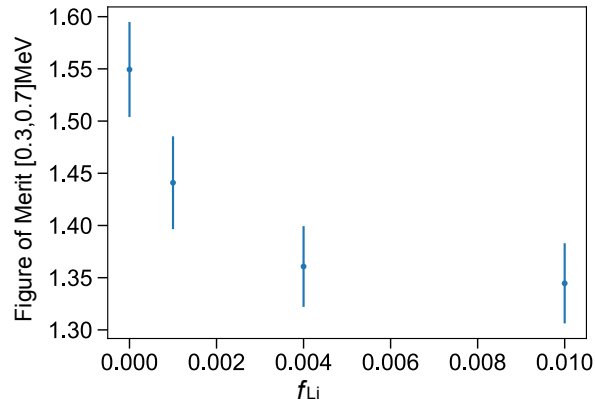


Figure 10: FOM (peak separation divided by the sum of the peak FWHM) in the approximate region of the neutron capture peak as a function of loading. As expected the trend closely follows the absolute light yield shown in Figure 4. The values and error bars are determined through a double-Gaussian fit of the distributions.

414 the result of electromagnetic interactions. Even though natural lithium was  
415 used for these studies, the peak from neutron capture on  ${}^6\text{Li}$  (7.5 % natural  
416 abundance) is evident. Figure 9 shows PSD in the approximate region of the  
417 neutron capture peak compared between various  $f_{\text{Li}}$ . By fitting each peak  
418 to a Gaussian distribution and extracting the peak positions and the Full  
419 Width Half Max (FWHM) a PSD figure of merit (FOM) can be defined as  
420 peak separation divided by the sum of the peak widths. PSD performance  
421 remains good at all loading, but does fall off as expected with decreasing  
422 light yield as shown in Figure 10.

423 The effect of quenching on PSD has been discussed by Pates et al. [38]  
424 and it appears that quenching induced by the addition of aqueous material  
425 and the formation of reverse micelles is impacting the PSDs measured here.  
426 Quenching shortens both the prompt and delayed components of scintillation  
427 pulses, but the delayed component is typically quenched more. The initial  
428 decrease in PSD going from  $f_{\text{Li}} = 0$  to 0.001 (Figure 9) arises from the overall  
429 shortening of anode pulses with increased quenching. Figure 10 shows how  
430 increasing quenching preferentially impacts the proton-like pulses, reducing  
431 the FOM. Still, the separation between electronic-like and proton-like recoil  
432 events remains good (Figures 9 & 10). Quenching by micelles and effects of  
433 scattering on PSD are worthy of further study.

## 434 6. Conclusion

435 We have explored optimal loading of a liquid scintillator. We found that  
436 Ultima Gold AB (UGAB) accommodates up to 1.0 %  ${}^{\text{nat}}\text{Li}$  in a microemul-  
437 sion phase while preserving good pulse shape discrimination characteristics.  
438 Consistent with previous work with UGAB [36], we found that the presence  
439 of LiCl has a minimal impact on the quenching expected for a given aque-  
440 ous fraction. We achieved the highest Li-loading fractions with the highest  
441 concentration LiCl solutions, but did not explore concentrations higher than  
442 10 mol/L. Optical spectrophotometry measurements hint that incremental  
443 gains in light yield due to improved transmittance might be made with higher  
444 concentrations.

445 The presence of LiCl does affect micellar dynamics in UGAB. The phase  
446 boundary separating the pre-micellar regime from the reverse micellar (mi-  
447 croemulsion) phase appears to occur at higher  $f_{\text{aq}}$  with increasing LiCl con-  
448 centration. For detector applications, compositions in the reverse micellar  
449 phase provide stable loading with high  $f_{\text{Li}}$ . Compositions near the phase

450 boundary are to be avoided since large changes in the optical properties  
451 (scattering, transmittance) could result from small changes in temperature  
452 or pressure, or from ionization events that would provide nucleation centers  
453 for metastable surfactant-solute clusters. For applications where lower  $f_{\text{Li}}$  is  
454 acceptable, compositions below the micellar phase boundary may be worthy  
455 of further investigation, promising reduced scattering and thus substantially  
456 improved optical transmittance.

457 Pulse shape discrimination in the  $^{nat}\text{Li}$ -loaded UGAB cocktails showed  
458 clear signs of the neutron capture peak on  $^6\text{Li}$ . While  $^{nat}\text{Li}$  is only 7.59 %  
459  $^6\text{Li}$  [39], the extremely high Li-loading we have achieved provides enough of  
460 the neutron-sensitive isotope for good capture gating. On one hand, this  
461 implies that a very inexpensive neutron-sensitive cocktail can be prepared.  
462 On the other hand, with an investment in  $^6\text{Li}$ -enriched material, a cocktail  
463 with extremely high capture-efficiency could be prepared.

464 The formulation described herein is easily prepared, exhibits excellent  
465 stability, has a higher  $f_{\text{Li}}$  than alternatives, and preserves good PSD and  
466 optical properties. Studies are needed to further establish its promise for  
467 neutron and neutrino detection.

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474 by Yale University.

## 475 8. Online supplemental material

### 476 8.1. Preparation of 10 mol/L LiCl from LiCl salt

477 On a top-loading balance (Mettler-Toledo PB3002),  $(212.19 \pm 0.03)$  g of  
478 LiCl powder (equivalent to 5.0 mol of LiCl) were weighed out directly from  
479 the bottle into a tall-form, 1000 mL borosilicate glass beaker. This mass  
480 of powder had a volume of about 150 mL. The slow addition of 250 mL of  
481 distilled water (DW) was accompanied by considerable heat generation due  
482 to the exothermic hydration reaction. The goal was to dissolve all of the salt  
483 while carefully bringing the volume of the solution to 500 mL in order to

484 produce a nominally 10 mol/L LiCl solution. The salt formed a large, solid  
485 cake which dissolved slowly. The application of additional heat by means  
486 of a hotplate with occasional stirring dissolved the LiCl within 40 min, pro-  
487 ducing a volume of about 375 mL of hot solution. Further DW addition of  
488 80 mL brought the volume to  $\sim 460$  mL. The resulting solution, which was  
489 visibly turbid, was allowed to cool to room temperature over a period of 3 h.  
490 No apparent crystallization of LiCl occurred upon cooling. The solution was  
491 filtered under maximum suction but passed very slowly through a 47 mm,  
492  $0.45\ \mu\text{m}$  porosity membrane filter (Pall GN-6 Metricel, product no. 63069).  
493 The filtrate was transferred to a 500 mL glass volumetric flask, diluted to  
494 the mark and mixed. However, this filtered 10 mol/L LiCl solution soon ap-  
495 peared cloudy. It was eventually decided to allow the 10 mol/L LiCl solution  
496 to stand for several days to permit complete precipitation of any insoluble  
497 matter. It has been observed that such behavior may occur when very con-  
498 centrated solutions are prepared, presumably because the high ionic strength  
499 can affect the precipitation rate of even very insoluble compounds<sup>5</sup>. After 5  
500 d of standing, the suspension was again filtered under suction through a GN-  
501 6 ( $0.45\ \mu\text{m}$  porosity) membrane filter; the filtration rate was now relatively  
502 fast and the filtrate appeared to be clear and colorless. The 10 mol/L LiCl  
503 solution, which had a pH between 3 and 4 (measured by wide range indicator  
504 paper) and a density of  $1.205\ \text{g/mL}$  ( $\pm 1\ \%$ ,  $k=1$ ) at room temperature, was  
505 placed in a clear borosilicate glass bottle for storage. No further turbidity  
506 was observed.

507 A suggested procedure for future preparation of 10 mol/L LiCl solutions  
508 from the salt would be to add the salt (212 g) in small portions to the  
509 water ( $\sim 330$  mL to 350 mL), dissolving the added material before the next  
510 addition. Then, the solution should be allowed to stand  $\sim 1$  week to permit  
511 precipitation of insoluble matter before filtering to give the final solution.

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<sup>5</sup>One potential component of the insoluble precipitate is  $\text{BaSO}_4$ . If the Ba impurity was equal to 0.003% by weight, then 212 g of LiCl could produce as much as 0.010 g  $\text{BaSO}_4$ . This would exceed the solubility in a water solution of 500 mL (0.00123 g  $\text{BaSO}_4$ ). In the present situation, the 500 mL of 10 mol/L LiCl certainly contains less than 500 mL of water, which may further reduce the  $\text{BaSO}_4$  solubility, although the high ionic strength of the solution may counteract this effect.

512 *8.2. Preparation of 10 mol/L LiCl from Li<sub>2</sub>CO<sub>3</sub> salt*

513 We prepared 100 mL of a 10 mol/L LiCl solution starting with Li<sub>2</sub>CO<sub>3</sub>  
514 of presumably natural Li isotopic composition as an exercise to test and re-  
515 fine the procedures intended for use with isotopically enriched <sup>6</sup>Li<sub>2</sub>CO<sub>3</sub> for  
516 the PROSPECT experiment [25]. Almost exactly 37 g of lithium carbonate  
517 (from an old Baker and Adamson reagent-grade product<sup>6</sup>), approximately  
518 equal to 1.0 mol of Li, were weighed (directly from bottle) into a 250 mL  
519 glass beaker. A stoichiometric amount<sup>7</sup> of concentrated HCl (37.5 % by  
520 mass), 85 mL, was introduced into a 500 mL Erlenmeyer flask. The Li<sub>2</sub>CO<sub>3</sub>  
521 powder was added in small amounts using a plastic spoon to the Erlenmeyer  
522 flask over the course of 25 min with occasional swirling. The effervescence  
523 was easily under control; i.e., the spray and foaming were virtually completely  
524 contained within the flask, and the heating was moderated so that the solu-  
525 tion only became warm. The residue of Li<sub>2</sub>CO<sub>3</sub> in the 250 mL beaker was  
526 dissolved in a small amount of water containing a few drops of concentrated  
527 HCl and combined with the main liquid. However, the main solution in the  
528 Erlenmeyer flask was not clear. Concentrated HCl was added drop-wise with  
529 swirling until the effervescence ceased (approximately 4 mL). At this point,  
530 the solution was clear and distinctly light yellow-colored but with no visible  
531 insoluble matter. It was heated, boiled very briefly and allowed to cool over  
532 several hours to room temperature. The pH was 2 to 4 (using wide range  
533 indicator test paper) with a solution volume < 100 mL. The yellow color  
534 did not disappear upon cooling; it was suspected that the color derived from  
535 iron(III) impurity in the original salt since the previous solution prepared  
536 from LiCl salt was colorless. This yellow color was undesirable from the  
537 standpoint of producing color-quenching when mixed with liquid scintillator.  
538 Assuming it was due to Fe(III), the iron would most likely be present as the  
539 anionic chloro-complex FeCl<sub>4</sub><sup>-</sup> in this concentrated LiCl solution. As such  
540 it might be removed by using a strongly basic anion exchange resin such as  
541 AG 1 (quaternary amine functional group) just as Fe(III) is tightly retained  
542 on this resin from ≥ 6 mol/L HCl solution. Subsequently it was verified  
543 that when this LiCl solution was passed slowly through a 2 mL bed volume

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<sup>6</sup>Baker and Adamson (General Chemical Co.) reagent no. 1202, code 1872. Impurities (maximum, in %): Cl 0.005, SO<sub>4</sub> 0.25, Al<sub>2</sub>O<sub>3</sub> 0.03, CaO 0.10, Fe 0.004, heavy metals (as Pb) 0.002.

<sup>7</sup>Reaction: Li<sub>2</sub>CO<sub>3</sub> + 2HCl = 2LiCl + H<sub>2</sub>O + CO<sub>2</sub>(g); the carbon dioxide gas is evolved from the solution.

544 column of AG 1-X4, 100 to 200 mesh resin in chloride form, the yellow color  
545 was absent from the column eluate. If needed, the small amount of LiCl  
546 remaining in the resin after passing the solution could be washed out with  
547 9 mol/L HCl, leaving the Fe(III) in the resin. This 9 mol/L HCl – LiCl elu-  
548 ate could be evaporated, treated with 30 % H<sub>2</sub>O<sub>2</sub> to destroy organic traces  
549 (from the resin), re-dissolved, and combined with the main body of purified  
550 LiCl solution<sup>8</sup>. The column-purified LiCl solution (clear, colorless) was made  
551 up to 100 mL in a volumetric flask to give 10 mol/L LiCl with a measured  
552 density of 1.21 g/mL at room temperature.]

553 The final preparation of 10 mol/L <sup>6</sup>LiCl from <sup>6</sup>Li<sub>2</sub>CO<sub>3</sub> salt was carried  
554 out with the same technique. Out of 100 g of enriched-<sup>6</sup>Li lithium carbonate  
555 (95 % enrichment, origin Oak Ridge National Laboratory), 36 g were taken  
556 to prepare 100 mL of 10 mol/L <sup>6</sup>LiCl solution. The dissolution procedure  
557 followed closely that used for the natural Li<sub>2</sub>CO<sub>3</sub>, including a 500 mL Er-  
558 lenmeyer flask. The resulting solution in HCl was also yellow-colored and  
559 contained visible, undissolved black particles. Based on our experience with  
560 the natural-isotopic Li<sub>2</sub>CO<sub>3</sub>, a 2 mL bed volume column of AG 1-X4, 100  
561 to 200 mesh, chloride form anion exchange resin was prepared. The <sup>6</sup>LiCl  
562 solution was first filtered through fast filter paper (Whatman no. 41) by  
563 gravity to remove the black particles before passing through the AG 1 col-  
564 umn. The column successfully eliminated the yellow color from the eluate.  
565 <sup>6</sup>LiCl remaining on the column was stripped with 9 mol/L HCl, evaporated  
566 to dryness and treated with 30 % H<sub>2</sub>O<sub>2</sub> to destroy organic matter from the  
567 AG 1 resin<sup>9</sup>. The <sup>6</sup>LiCl recovered was about 1.5 g (out of 41.5 g <sup>6</sup>LiCl  
568 expected). All of the <sup>6</sup>LiCl was combined into a single 100 mL solution  
569 (nominally 10 mol/L <sup>6</sup>LiCl) with a measured density of 1.20 g/mL at room  
570 temperature.

571 All <sup>6</sup>LiCl solutions were stored in polyethylene bottles to allay concerns of

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<sup>8</sup>Passage of 5 mL of 0.1 mol/L HCl into the column after the 9 mol/L HCl immediately eluted the yellow substance, which gave a positive (cherry-red) spot test with 5 mol/L NH<sub>4</sub>SCN solution, a positive indicator for Fe(III). The solution was partially decolorized by the addition of HF or KF, converting the colored FeSCN<sup>2+</sup> to colorless FeF<sub>6</sub><sup>3-</sup>. While the residual yellow-colored impurity is not conclusively identified, it is removed by anion exchange chromatography.

<sup>9</sup>**Caution!** 30 % H<sub>2</sub>O<sub>2</sub> added to LiCl produces a very exothermic reaction resulting in immediate foaming/effervescence; therefore, cold H<sub>2</sub>O<sub>2</sub> must be added slowly with provisions for intercepting the spray generated by the gas liberation.



572 possible boron (a strong neutron absorber) leaching from borosilicate glass.

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