Preprint - Not Final Version - Accepted for publication in the NIST Journal of Research, Volume 114, Issue 2, March-April 2009.

Priorities for Standards and Measurements to Accelerate Innovations in Nano-electrotechnologies:

Analysis of the NIST-Energetics-IEC-TC-113 Survey

3 March 2009

Authors

Herbert S. Bennett National Institute of Standards and Technology, Gaithersburg, MD, USA 20899 herbert.bennett@nist.gov

Howard Andres, Joan Pellegrino, and Winnie Kwok Energetics Incorporated, Columbia, MD, USA 21046

Norbert Fabricius, Forschungszentrum Karlsruhe GmbH, Eggenstein-Leopoldshafen, Germany D-76344

J. Thomas Chapin, Underwriters Laboratories Inc., Northbrook, IL, USA 60062

Acknowledgments

The authors thank William Anderson, Stephen Knight, and Nicholas Paulter of the Electronics and Electrical Engineering Laboratory at the National Institute of Standards and Technology (NIST) for providing the funds to support this international survey on nano-electrotechnologies; Randy Schroyer, Michael Gooden, Darla Yonder, and Catherine Fletcher at NIST for expediting the procurement and approval processes for doing international surveys; members of the TC 113 Project Team for their assistance in developing the Survey structure; and Won-Kyu Park, Korea Advanced Nano Fab Center who graciously volunteered to translate the TC 113 Survey Brochure to Korean. Herbert Bennett thanks Andrew Dienstfrey of NIST for his tutorials and references on analyzing ordered data sets.

We thank the many officers of the following organizations for cooperating and notifying their respective members about the Survey:

Institute for Electrical and Electronics Engineers (IEEE) Electron Devices Society IEEE Nanotechnology Council (NTC)

The International Technology Roadmap for Semiconductors Working Groups on Emerging Research Devices, Emerging Research Materials, and Metrology International Standards Organization (ISO) Technical Committee 229 Several ISO and IEC National Committees

We thank the many editors and their staff for articles promoting the Survey in the following publications: Semiconductor Equipment and Materials International (SEMI) - Standards Watch, 18 June 2008; Materials Research Society - Materials 360, Vol. 8, Issue 11, 19 June 2008 (1); IEEE NTC - Weekly Community Updates, July 2008; Institute of Physics - Nanotechweb, 8 August 2008; and Nano Science and Technology Institute - Nano World News, 25 August 2008. Relevant articles and news items can be referenced at the following sites:

http://www.semi.org/cms/groups/public/documents/gg/p044042.htm http://www.mrs.org/s_mrs/doc.asp?CID=1926&DID=214177 http://nanotechweb.org/cws/article/yournews/35341 http://www.nsti.org/news/item.html?id=277

Table of Contents

Abstr	act	ii
I.	Introduction	1
	Nanotechnology Defined The Standards and Innovation Connection Role of IEC Technical Committee 113 on Nano-electrotechnologies	1 1 2
II.	Survey Origin and Development	3
	Survey Structure and Methodology Survey Advertisement	3
III.	Survey Demographics	8
IV.	Priorities Analyses	11
	Ordinal Statistics and Concordance Rank Prioritizations	11 19
V.	Correlations Analyses	20
VI.	Conclusions	30
Refer	ences	33
Apper Apper	ndix A: Complete Survey Text ndix B: Statistical Formulas	34 43

Priorities for Standards and Measurements to Accelerate Innovations in Nano-electrotechnologies: Analysis of the NIST-Energetics-IEC TC 113 Survey^{+,*}

Herbert S. Bennett,¹ Howard Andres,² Joan Pellegrino,² Winnie Kwok,² Norbert Fabricius,³ and J. Thomas Chapin,⁴

¹National Institute of Standards and Technology, Gaithersburg, MD, USA 20899
 ²Energetics Incorporated, Columbia, MD, USA 21046
 ³Forschungszentrum Karlsruhe GmbH, Eggenstein-Leopoldshafen, Germany D-76344
 ⁴Underwriters Laboratories Inc., Northbrook, IL, USA 60062

+ A contribution of the U. S. National Institute of Standards and Technology, not subject to copyright.

* All views expressed in this paper are those of the authors and of others to whom attribution is given and are not necessarily those of the NIST, Energetics Incorporated, IEC or of any of the institutions cited therein. Certain commercial equipment, instruments, methods, or materials are identified in this article only to specify experimental or theoretical procedures. Such identification does not imply recommendation by any of the host institutions of the authors, nor does it imply that the equipment or materials are necessarily the best available for the intended purpose.

Abstract

In 2008, the National Institute of Standards and Technology and Energetics Incorporated collaborated with the International Electrotechnical Commission Technical Committee 113 (IEC TC 113) on nano-electrotechnologies to survey members of the international nanotechnologies community about priorities for standards and measurements to accelerate innovations in nanoelectrotechnologies. In this paper, we analyze the 459 survey responses from 45 countries as one means to begin building a consensus on a framework leading to nano-electrotechnologies standards development by standards organizations and national measurement institutes. The distributions of priority rankings from all 459 respondents are such that there are perceived distinctions with statistical confidence between the relative international priorities for the several items ranked in each of the following five Survey category types: 1) Nano-electrotechnology Properties, 2) Nano-electrotechnology Taxonomy: Products, 3) Nano-electrotechnology Taxonomy: Cross-Cutting Technologies, 4) IEC General Discipline Areas, and 5) Stages of the Linear Economic Model. The global consensus prioritizations for ranked items in the above five category types suggest that the IEC TC 113 should focus initially on R&D standards and measurements for electronic and electrical properties of sensors and fabrication tools that support performance assessments of nano-technology enabled sub-assemblies used in energy, medical, and computer products.

Key Words: nano-electrotechnologies, median method, Borda count method, standards, rankings, priorities, statistical significance, and confidence interval

Priorities for Standards and Measurements to Accelerate Innovation in Nano-electrotechnologies: Analysis of the NIST-Energetics-IEC TC 113 Survey

I. Introduction

In this paper, we present the results from a recent international Survey to establish priorities for standards and measurements involving nano-electrotechnologies. We describe the origin and compelling reasons for conducting the survey; the survey structure and its online distribution; the demographics of survey respondents; an analysis of the ranking data obtained from the Survey; and the major findings. The Survey included all stages of the economic cycle for nano-electrotechnology enabled products and systems from research to end-of-useful life, disposal, and/or recycling.

Sections II and III present the background, origin, structure, methodology, and demographics for the Survey. Section IV contains the statistical details for the ranking priorities and selected pairwise correlations. Section V contains a summary of just the major results and serves as an executive summary without statistical details. Appendix A contains a copy of the Survey as it appeared on the website. And finally, Appendix B discusses the statistics and formulas on which we base our findings and results from the Survey.

Nanotechnology Defined

There are many definitions of nanotechnology. The definition from the U.S. National Nanotechnology Initiative encompasses key aspects included in other definitions from around the world. "Nanotechnology is the understanding and control of matter at dimensions between approximately 1 and 100 nanometers, where unique phenomena enable novel applications. Encompassing nanoscale science, engineering, and technology, nanotechnology involves imaging, measuring, modeling, and manipulating matter at this length scale. Dimensions between approximately 1 and 100 nanometers are known as the nanoscale. Unusual physical, chemical, and biological properties can emerge in materials at the nanoscale. These properties may differ in important ways from the properties of bulk materials and single atoms or molecules." [1]

Nano-electrotechnologies are part of nanotechnology. They are often cross-sectional technologies with the potential for many cross-disciplinary applications. From the perspective of the International Electrotechnical Commission (IEC), nano-electrotechnologies [2] include the following areas at the nanoscale: nanostructured sensors; nano-electronics, nano-materials and nano-devices; optoelectronics; optical materials and devices; organic (opto)-electronics; magnetic materials and devices; radio frequency devices, components and systems; electrodes with nanostructured surfaces; electrotechnical properties of nanotubes/nanowires; analytical equipment and techniques for measurement of electrotechnical properties; patterning equipment and techniques; masks and lithography; performance, durability, and reliability assessment for nanoelectronics; fuel cells; and bioelectronic applications.

The Standards and Innovation Connection

Nano-electrotechnologies are expected to be one of the key technologies of the 21st century and to provide enormous potential for the development of new products with exceptional performance. Nano-electrotechnologies will enable society to take advantage of economic successes as well as improvements in the quality of life by using nano-enabled products. One example in healthcare is wireless monitoring of health and safety in an aging society, especially for assisted living in the home or in facilities. Reliability and durability of nano-enabled medical products are great challenges because the mainstream nanoelectronics industry now often favors performance at the expense of reliability and durability [3].

International commerce in nano-electrotechnologies will require technically valid standards and related measurements that are suitable for use in any nation. These standards must therefore be developed with input from all stakeholders. Effective international standards will facilitate wider use of products that offer greater functionality or performance through nano-electrotechnologies-enabled subassemblies. They will also enhance the health and safety aspects of products for the protection of researchers, manufacturers, consumers, and the environment.

According to a recently published report of Semiconductor Equipment and Materials International (SEMI) in cooperation with the Semiconductor Industry Association (SIA) [4] and by the RNCOS Group [5], the materials and equipment market for nanoelectronics was US\$ 1.8 Billion in 2005 and is expected to be US\$ 4.2 Billion in 2010. The semiconductor electronics industry is already a nanotechnology industry and will be increasingly important in the future. The continued rapid growth of this and other nano-electrotechnologies-based industries has required increased international standardization activities to support equitable and efficient business models.

Role of IEC Technical Committee 113 on Nano-electrotechnologies

Given the importance of standards to this emerging field, the Standardization Management Board of the International Electrotechnical Commission (IEC SMB) established an Advisory Board on Nanotechnologies (SMB ABN 20) in 2005. Based on the recommendations from the members of ABN 20, the IEC SMB established in May 2006 the IEC Technical Committee 113 (IEC TC 113) on Nanotechnology Standardization for Electrical and Electronic Products and

Systems [6]. The unofficial short name for IEC TC 113 is Nano-electrotechnologies.	Applications of Nano-electrotechnologies [6]
The IEC TC 113 is interested in measurements, terminology, characterization, performance, reliability, durability, environment, health, and safety for nano- electrotechnologies.	 Analytical equipment and techniques for measurement of electrotechnical properties Fabrication tools for integrated circuits (electronic, photonics, and optoelectronic) Nano-structured sensors Nano-electronics, materials and devices
The members of IEC TC 113 developed a list of applications for nano-electotechnologies shown in the sidebar on the right. Realizing that such a long list was not suitable for a survey, members of the IEC TC 113 Survey Project Team further refined the list to minimize overlap and created two lists - one for products and one for cross-cutting technologies. Each list has 8 items and is	 Optoelectronics Optical materials and devices Organic (opto) electronics Magnetic materials and devices Radio frequency devices, components, and systems Electrodes with nano-structured surfaces Electrotechnical properties of nanotubes/nanowires Eucl cells
statistically more suitable for ranking by Survey respondents. Sub-section Survey	 Bioelectronic applications Nano-enabled solar cells

contains the products and cross-cutting technologies lists as Category Type 2 and Category Type 3, respectively.

Structure in Section II, Survey Development,

The scope of the IEC TC 113 concerns international standardization of those technologies relevant to electrical and electronic products and systems in the field of nanotechnology in close cooperation with other international groups working on standards and measurements for nanoelectrotechnologies. These include, for example, other IEC committees, the International Standards Organization (ISO), the Institute of Electrical and Electronics Engineers, Semiconductor Equipment and Materials International (SEMI), and the International Technology Roadmap for Semiconductors Working Groups.

The focus of IEC TC 113 is on those products which use nano-electrotechnologies in one or more of their subassemblies or during the fabrication process. The IEC TC 113 will produce standards, technical specifications and technical reports to guide manufacturers and customers in situations where it is necessary to use an emerging technology under absence of complete knowledge to gain maximum confidence in the life cycle performance, reliability and operational safety of products. By so doing, the IEC TC 113 seeks to accelerate innovations and commercialization of nano-electrotechnologies.

II. Survey Origin and Development

Due to the large number of potential applications for nano-electrotechnologies and to the TC 113's limited resources, there is a need to rank order future standardization work and make certain that the most important standards are developed first. To this end, the TC 113 Chairman's Advisory Group (CAG) formed an international TC 113 Survey Project Team. The objective was to develop a Survey that would assist in identifying those nano-electrotechnology areas relevant to electronics and electrical products for which standards are critically needed to accelerate innovation.

The goal of the Survey was to begin building consensus among members of the international nano-electrotechnology community on a framework leading to standards development. The expectation was that responses to the Survey would help prioritize TC 113's actions over the next few years. Specific objectives of the survey were dictated by the governing principles shown in Table 1. Specifically, TC 113 would like be able to 1) set procedures for ranking proposals and associated documents for new work in priority order; 2) identify members for work groups on standards and associated documents; and 3) make informed responses to proposals from IEC National Committees.

This Survey was the first step in developing the IEC TC 113 Nanoelectronics Standards Roadmap (INSR). Members of TC 113 will use the Survey results reported here as one of the inputs to the INSR that will establish a vision of market needs in terms of products, available technologies for nano-electrotechnologies and standards supporting invention, fabrication and use of products over their entire life cycle. The INSR will be an IEC integrated roadmap involving the stakeholders in the IEC. These stakeholders include the IEC National Committees that represent the electro-technical industries in their respective countries as well as IEC TC 113 liaison organizations like the Institute for Electrical and Electronics Engineers (IEEE) and SEMI. The INSR will be developed by a newly formed Task Group in IEC TC 113 and be published as a Technical Report. The INSR will be revised biannually. The officers of IEC intend that the INSR will complement other publicly available roadmaps such as the International Technology Roadmap for Semiconductors (ITRS) and the IEEE Nanoelectronics Standards Roadmap.

Survey Structure and Methodology

The authors collaborated with members of the IEC TC 113 Chairman's Advisory Group (CAG) to prepare the text for a web-based Survey. The Survey was designed to determine priority rankings of the needs for standards and their supporting measurements that should be considered by IEC TC 113. Appendix A contains the full text for the Survey.

Table 1. Governing Principles for the Survey

I. Nano-electrotechnologies are very diverse and multi-disciplinary. IEC TC 113 members plan to use the Survey to:

- Build a consensus on key challenges to society for nano-electrotechnology implementation and international markets. Possible examples include energy, healthcare, environment, emergency response, security, and multimedia communications.
- Select technologies for responding to new work items proposals on nano-electrotechnology for TC 113's consideration.

II. At present, resources are not adequate to address simultaneously all of the fields of interest to TC 113, as cited in reference [2]. The members of the CAG decided that mechanical, physical, and thermal properties are not of primary focus in this Survey.

III. According to the IEC mission statement, the standardization efforts of TC 113 may include all electrotechnologies such as electronics, magnetics and electromagnetics, electroacoustics, multimedia, telecommunication, and energy production and distribution, as well as associated general disciplines.

IV. The linear economic model for innovation in nano-electrotechnologies has six stages ranging from research and development to deployment, end use, and disposal or recycling. This linear economic model is a simplification to make analyzing the Survey responses more tractable. In practice, economic models for innovation and commercialization are very complex and non-linear with feed-back and feed-forward paths.

Once we completed the text and formats for the outputs from the Survey, the text was converted into HTML format for Internet access. SelectSurvey.NET version 2.8.7 was used as the platform for the on-line Survey, which was on-line from May 10, 2008 to December 15, 2008 at http://www.energetics.com/IEC-NISTSurvey/index.html.

The Survey opened with demographic questions that had drop down lists for selecting responses:

- 1) How would you describe the nature of your work in nano-electrotechnologies?
- 2) What is the type of institution where you are primarily employed?
- 3) Please select your country of primary employment.

Note that the country drop-down list contained countries that are members of IEC TC 113. If a respondent's country was not on that list, they were invited to write in a country. Section III discusses the Survey demographics in more detail, including the countries of primary employment.

Survey respondents were then asked to rank in priority order the items listed in each of five category types from 1 to n_i , where n_i is the number of items in the category type *i* under consideration and i = 1, 2, ..., or 5. The rank of 1 denotes the highest priority or most significant and the rank of n_i denotes the lowest priority or least significant. The Survey software, SelectSurvey.NET 2.8.7, presented each respondent the items for a given category type in random order. This helped to avoid potential biases in the data that might arise if each respondent saw the items to be ranked in the same order. The five category types employed in the Survey and the relevant Governing Principle from Table 1 are as follows:

- 1. Priority Ranking of Nano-electrotechnology Properties (*Governing Principle II*) ($n_1 = 6$)
 - Electronic and Electrical
 - Optical
 - Biological
 - Chemical
 - Radio Frequency
 - Magnetic

2. Priority Ranking of Nano-electrotechnology Taxonomy: Products (*Governing Principle I*) $(n_2 = 8)$

- Energy (production, conversion, and storage)
- Medical Products
- Computers (PDA and similar, laptop, desktop, mainframe) and Computer Peripherals (printers, monitors/displays, etc.)
- Telecommunication and Data Communications (wireless and wired-physical connection)
- Security and Emergency Response Devices and Applications
- Multimedia Consumer Electronics
- Household and Consumer Applications
- Transportation (sea/water, ground, air, space)

3. Priority Ranking of Nano-electrotechnology Taxonomy: Cross-Cutting Technologies (*Governing Principle I*) (n_3 = 8)

- Sensors (chemical, physical, mechanical, etc.)
- Fabrication tools for integrated circuits (electronic, photonic, optoelectronic, and mechanical)
- Nano-electromechanical systems
- Performance and reliability assessment for nanoelectronics
- Analytical equipment and techniques for measurements of electro-technical properties
- Environment, Health, and Safety (EHS) applications and effects
- Instrumentation (test equipment and industrial process control for use in fabrication)
- Optical technologies (optoelectronics and illumination)
- 4. Priority Ranking of IEC General Discipline Areas (*Governing Principle III*) $(n_4 = 6)$
 - Measurement and Performance
 - Design and Development
 - Health, Safety and Environment (HSE)
 - Dependability and Reliability
 - Electromagnetic Compatibility
 - Terminology, Nomenclature, and Symbols
- 5. Priority Ranking of the Economic Model stages (*Governing Principle IV*) $(n_5 = 6)$ - *Basic Technical Research*

- Technology Development (prototype development)
- Initial deployment
- Commercialization (large-scale, high-volume manufacturing)
- End use by the Customers-Consumers
- End-of-Life (disposing and recycling)

We use the acronym *EHS* for the Cross-Cutting Technology of *Environment, Health, and Safety Applications and Effects* and the acronym *HSE* for the IEC General Discipline Area of *Health, Safety, and Environment.*

After asking respondents to rank the above items in priority order, the survey asked them to express their interest in volunteering to help the IEC TC 113 and to submit general comments concerning the Survey.

Survey Advertisements

Table 2 lists the many organizations that contributed to promoting the Survey. The officers, editors, and staff of the organizations listed therein distributed emails to their respective members and/or wrote articles about the Survey that invited their members and readers to complete the on-line Survey. In addition, the Survey was advertised at several conferences where those attending would be associated in some way with nano-electrotechnologies.

Ta	ble 2: Organizations Contributing to Promotion of the Survey
Email	Institute for Electrical and Electronics Engineers (IEEE) Electron Devices Society
Notifications	IEEE Nanotechnology Council (NTC)
to Members	IEEE-Standards Association
	International Technology Roadmap for Semiconductors (ITRS) Working Groups
	on Emerging Research Devices and Emerging Research Materials and Metrology
	International Standards Organization (ISO) Technical Committee 229 on
	Nanotechnologies
	Several ISO and IEC National Committees
Articles/	Semiconductor Equipment and Materials - Standards Watch, 18 June 2008
Notices Read	http://www.semi.org/cms/groups/public/documents/gg/p044042.htm
by Members	Materials Research Society - Materials 360, Vol. 8, Issue 11, 19 June 2008 (1)
	http://www.mrs.org/s_mrs/doc.asp?CID=1926&DID=214177
	IEEE NTC - Weekly Community Updates, July 2008
	Institute of Physics - Nanotechweb, 8 August 2008
	http://nanotechweb.org/cws/article/yournews/35341
	Nano Science and Technology Institute - Nano World News, 25 August 2008.
	http://www.nsti.org/news/item.html?id=277
Exhibit	NSTI NanoTech2008
Booths at	SEMICON West 2008
Conferences	ITRS Summer Conference 2008

These efforts attracted more than 600 respondents to the Survey. Section IV, Survey Demographics, provides a complete breakdown of those actually completing the Survey in its entirety. In addition, the Survey was open for an extended period (7 months) and re-advertised to gain a larger sample size, encourage a greater number of participants from more countries, and help enhance the statistical credibility of the responses and results. The number of completed responses increased from 205 in August 2008 to 459 in December 2008 - a 223% increase.

III. Survey Demographics

In total, 459 respondents from 45 countries, listed in Table 3, volunteered to complete the Survey in its entirety. Here a complete response is defined as a response for which all three of the demographic questions and all five of the ranking categories were completed. We restrict our analyses to these completed responses. As shown in Figure 1, 44.4 % came from the Americas, 25.3 % from Europe, 29.2 % from Asia, and 1.1% from the Middle East.

Table 3. Breakdown of Completed Surveys Received by Country								
{Key: (P) indicates a member of TC 113 with participant status; (O) indicates a member of TC 113 with observer status. The number in square brackets [] denotes the number of completed Surveys from that country. Countries are listed in alphabetical order in each column and from left to right.}								
Argentina (O) [2]	France (P) [12]	Mexico (O) [4]						
Australia (O) [6]	Germany (P) [32]	Netherlands (O) [6]						
Austria (O) [1]	Greece [2]	Poland (O) [2]						
Bangladesh [1]	Hong Kong [1]	Portugal [2]						
Belarus [1]	Hungary (O) [2]	Romania [1]						
Belgium [7]	India (O) [18]	Russian Federation (P) [4]						
Brazil (O) [4]	Indonesia (O) [1]	Singapore (P) [7]						
Canada (P) [17]	Iran [2]	Spain (P) [8]						
China [14]	Ireland [1]	Sweden (P) [2]						
Colombia [2]	Israel [1]	Switzerland [8]						
Croatia [1]	Italy (P) [22]	Taiwan [16]						
Czech Republic (O) [1]	Japan (P) [31]	Thailand [3]						
Egypt [2]	Korea (P) [12]	United Kingdom (P) [16]						
European Union [1]	Lithuania [1]	USA (P) [174]						
Finland (P) [1]	Malaysia (P) [6]	Venezuela [1]						





The respondents self-reported as practicing in countries representing most large geographic areas. We do not attempt to draw inferences about any of the demographic sub-categories as such. For example, we do not attempt to weigh demographic sub-categories by response rate to achieve a consistent weighting in the consensus average. Rather, survey respondents are a self-selected group with interests and opinions for improving standards and measurements that support innovations and commercialization of nano-electrotechnologies. Their demographic data is used primarily for categorical purposes.

As shown in Figures 2 and 3, the Survey respondents represented a broad cross-section of the nano-electrotechnologies community. The nature of work represented spans technical R&D and management, manufacturing, standards development, strategic planning, and market analyses. Places of employment of respondents included manufacturing companies, universities, governments, trade associations, banks, standards and metrology organizations, and legal organizations.

The largest categories represented in the nature of work were both research-related: Technical R&D and Management of R&D. This is largely indicative of the emerging nature of nanotechnology and the significant amount of research and development ongoing in this field. While new products are emerging regularly, many others are still in the early development and proof-of-concept phases.



Figure 2. Distribution of Survey Respondents: Nature of Work

The largest percent of respondents were from universities, followed by those from manufacturing companies and a significant number from research institutions. This reflects a strong research and development focus in the field of nanotechnology, as well as significant interest in new product development and manufacture.

The small percentage, about 3 %, of respondents from metrology organizations and standards development organizations could indicate that the majority of responders were users of measurement technology, either for research or applied product development. A more significant portion of respondents, about 14 %, came from government and non-profits.



IV. Priorities Analysis

One of the primary goals of the survey was to determine a consensus prioritization among the items listed for each of the category types. With this goal in mind, the Survey required the respondents to rank all items for each of the five category types, with no ties allowed. Tallying the results from all respondents provides a priority rank distribution in a given category type. In this analysis, we consider the distributions based on all respondents, but do not consider various demographic sub-categories.

Considering the sample size and the statistical nature of the distributions of responses, especially since some distributions were strongly bimodal, we do not give the precise rank importance of each and every item included in the Survey. Instead, we introduce a coarser analysis in which we place subsets of the Survey items into groups and then rank the groups in priority order. This coarser analysis is an alternative procedure described in more detail in the recent *Analysis of ISCD- NIST Survey for Bone Health* [7]. We find that this grouping of subsets of Survey items offers a prioritization scheme that is reasonably consistent across several Survey categories.

Ordinal Statistics and Concordance

In this section, we present preliminary statistical analyses. As noted above, we restrict the discussions to results treating all respondents as a single group. Figures 4 through 8 provide histograms of the vote (ballot) distributions from all Survey respondents for each of the five category types. In each figure, each of the n_i items to be ranked in that category type has n_i bars associated with it. The first bar on the left is the number of respondents who gave that item a rank of 1. The next bar is the number of respondents who gave that item a rank of 2, and so forth. A rank of 1 indicates the highest priority and a rank of n_i is the lowest priority.



Figure 4. Rank Distribution for Properties Category



Figure 5. Rank Distribution of Products







Figure 7. Rank Distribution of General Discipline Areas



Figure 8. Rank Distribution of Stages of the Economic Model

Figures 9 through 13 give the medians, first quartiles, third quartiles, and 95% confidence intervals (CI) for each of the items in the five category types. Appendix B contains the formula given by Equation (B.1) that we use for computing the 95% CI values, i.e., the uncertainty in the median estimate. The use of median as a measure of central tendency, as opposed to mean, is more appropriate for the ordinal nature of the rank data [8].

In each of these 5 figures, we give the n_i category type *i* items in sorted order, with the left most item considered to be the most important. The thick-horizontal lines in the vertically-oriented shaded boxes indicate the median values. The vertical extents of the larger shaded boxes correspond to the first and third quartiles. The vertical extents of the smaller boxes inside the larger shaded boxes indicate the 95% confidence intervals for the uncertainty estimate of the median as computed by Equation (B.1) in Appendix B.

We computed Friedman's statistic to assess the degree of distinction between items. Our analysis follows Lehmann [9] and details are provided in Appendix B. Friedman's statistic is designed to test the null hypothesis, namely,

 H_0 = "Voters-respondents randomly assigned ranks to the items with equal probability."

In other words, when H_0 is true, then the distribution of votes reflects no discernible preference among items. To test H_0 , we compute Friedman's statistic Q according to Equation (B.2) in Appendix B and compare the value against the null distribution by way of the confidence pvalue. One interpretation of the p-value in relation to an observed value, Q_{obs} , is that if H_0 were true, then one would expect a value of Q greater than or equal to Q_{obs} with probability p.



Figure 9. Medians and Confidence Intervals for Property Rankings

PRIORITIES FOR STANDARDS AND MEASUREMENTS TO ACCELERATE INNOVATION IN NANO-ELECTROTECHNOLOGIES: ANALYSIS OF NIST-ENERGETICS-IEC TC 113 SURVEY. PREPRINT- NOT FINAL VERSION - ACCEPTED FOR PUBLICATION IN THE NIST Journal of Research, Volume 114, Issue 2, March-April 2009. 16



Figure 10. Medians and Confidence Intervals for Product Rankings



Figure 11. Medians and Confidence Intervals for Cross-Cutting Technology Rankings



Figure 12. Medians and Confidence Intervals for General Discipline Rankings



Figure 13. Medians and Confidence Intervals for Economic Stage Rankings

We use Equation B.4 in Appendix B to compute the *p*-value. We find that for all respondents we can reject H_0 with more than 99 % confidence (p < 0.01). Such a conclusion is consistent with the observation that the estimates of the median ranks for all of the items, e.g., Figure 11, are such that the 95 % confidence intervals (B.1) for all n_i items do not overlap. This lack of overlap provides evidence that there are perceived differences among the n_i items. The exceptions to this are likely to be when the conditions given in Appendix B are not met.

In summary, although the histogram plots such as that shown in Figures 4 through 8 do not reveal *obvious* structure, the distributions of ranks suggest that it is unlikely that they were assigned randomly with equal preference to all items. We discuss our strategy for determining global consensus ranks in the next sub-section.

Tables 4 through 8 show the consensus priorities for each of the five category types as determined by a traditionally weighted scoring technique called the Borda count [10]. Applying this procedure to the present Survey category types we assign the following score-weights: the first-placed items (highest priority or most significant) on every ballot receive scores of n_i , the second-placed items receive scores of $n_i - 1$, and so forth, until the lowest priority or least significant items on the ballot receive scores of 1. We assign the scores to each ballot individually, and then sum over all ballots within the category type of interest. We rank the items in descending order by the Borda score, *i.e.* the highest score is the "winner." In short, the Borda score is a weighted mean with a particular assignment of weights to ballot positions. We refer throughout this paper to these Borda count orderings as the "global consensus" orderings.

			Raw	Median and	Borda	Global			
	Rank 1	Rank 2	Rank 3	Rank 6	95% CI	Score	Rank		
Electronic and Electrical	292	57	58	26	13	13	1 (+ 0.07)	2,386	1
Optical	17	115	112	105	78	32	3 (± 0.15)	1,628	2
Biological	68	73	68	75	77	98	4 (± 0.22)	1,522	3
Chemical	37	86	70	68	113	85	4 (± 0.22)	1,447	4
Radio Frequency	34	83	69	78	63	132	4 (± 0.29)	1,387	5
Magnetic	11	45	82	107	115	99	4 (± 0.15)	1,269	6

Table 4. Consensus Priority Rankings for Properties

Table 5. Consensus Priority Rankings for Products

		Raw Data									Global
	Rank 1	Rank 2	Rank 3	Rank 4	Rank 5	Rank 6	Rank 7	Rank 8	CI	Score	Rank
Energy	130	94	69	52	34	37	18	25	3 (± 0.22)	2,680	1
Medical Products	85	103	85	57	41	45	26	17	3 (± 0.22)	2,564	2
Computers	109	63	60	59	57	52	31	28	3 (± 0.22)	2,442	3
Telecommunication	57	82	72	89	72	43	29	15	4 (± 0.22)	2,397	4
Security and Emergency Response	25	43	62	67	75	77	51	59	5 (± 0.22)	1,900	5
Multimedia Consumer Electronics	22	39	47	59	72	65	83	72	5 (± 0.22)	1,747	6
Household and Consumer App.	20	12	39	30	47	76	119	116	7 (± 0.22)	1,398	7
Transportation	11	23	25	46	61	64	102	127	6 (± 0.22)	1,396	8

		Raw Data									Global
	Rank 1	Rank 2	Rank 3	Rank 4	Rank 5	Rank 6	Rank 7	Rank 8	CI	Score	Rank
Sensors	100	94	60	49	51	45	34	26	3 (± 0.22)	2,496	1
Fabrication Tools	109	61	66	52	47	40	40	44	3 (± 0.29)	2,387	2
Nano-electromechanical Systems	59	71	59	58	65	45	46	56	4 (± 0.29)	2,156	3
Performance Assessment	55	54	58	57	57	61	60	57	5 (± 0.29)	2,039	4
Analytical Equipment	30	57	54	70	80	74	58	36	5 (± 0.22)	2,007	5
EHS	71	40	45	39	48	54	66	96	5 (± 0.29)	1,895	6
Instrumentation	13	39	58	73	60	71	84	61	5 (± 0.22)	1,772	7
Optical Technologies	22	43	59	61	51	69	71	83	5 (± 0.29)	1,772	7

Table 6. Consensus Priority Rankings for Cross-Cutting Technologies

Table 7. Consensus Priority Rankings for General Discipline Areas

			Raw	Modian and	Porda	Global			
	Rank 1	Rank 2	Rank 3	Rank 4	Rank 5	Rank 6	95% CI	Score	Rank
Measurement and Performance	90	143	103	64	43	16	2 (± 0.15)	1,961	1
Design and Development	137	76	77	68	59	42	3 (± 0.22)	1,874	2
Health, Safety, and Environment	129	60	68	67	65	70	3 (± 0.29)	1,747	3
Dependability and Reliability	51	94	106	111	67	30	3 (± 0.15)	1,697	4
Electromagnetic Compatibility	18	46	60	91	154	90	5 (± 0.15)	1,249	5
Terminology and Symbols	34	40	45	58	71	211	5 (± 0.22)	1,111	6

 Consensus Priority Rankings for Economic Stages

			Raw	Median and	Borda	Global Consensus			
	Rank 1	Rank 2	Rank 3	Rank 4	Rank 5	Rank 6	95% CI	Score	Rank
Basic Technical Research	204	63	57	47	30	58	2 (± 0.22)	2,026	1
Technology Development	96	160	84	59	45	15	2 (± 0.15)	1,994	2
Initial Deployment	34	65	112	100	97	51	4 (± 0.15)	1,522	3
Commercialization	52	66	81	108	70	82	4 (± 0.22)	1,512	4
End-use by the Customer-Consumer	48	47	63	67	133	101	5 (± 0.15)	1,343	5
End-of-Life	25	58	62	78	84	152	5 (± 0.22)	1,242	6

The global consensus order may not be the same as the order when only rank 1 votes are considered. For example, Fabrication Tools in Table 6 received 109 rank 1 votes, 61 rank 2 votes,..., and 44 rank 8 votes. All of the remaining 7 items in Table 6 received fewer than 109 rank 1 votes. We estimate the median rank of the underlying random variable to be 3 ± 0.29 . The global consensus is that Fabrication Tools is second to Sensor as a priority activity for IEC TC 113 to promote nano-electrotechnologies.

Rank Prioritizations

Aggregating a collection of rankings to determine a consensus rank is a well-known problem in voting and social choice theory [10,11]. There are several competing algorithms and there is no clear "optimal strategy" among them. As discussed in the previous paragraphs, we select a traditional positional weighting scheme referred to as a Borda method. We emphasize that both the choice of a positional scoring method, and subsequently the selection of weights to be applied, can affect the results. For example returning to Table 6, whereas the Fabrication Tools receives the most rank 1 votes, the Borda scoring scheme values the relatively large number of second and third place votes received by Sensors to the extent that the latter edges out the former. One could envision alternative weighting schemes that allocates higher value to first-placed ranks relative to the middle-placed ranks than does the arithmetic sequence n_i , $n_i - 1$, ,..., 1. For example, in such cases the consensus prioritization between Fabrication Tools and Sensors could transpose.

The final prioritizations in their every detail are not very precise. However, slightly coarser analyses suggest themselves as being possible and agreeable to all respondents. In this refactoring or re-grouping of the n_i items in each category type i, we rank groups of items for each category type by their respective median values and then order the items within a group by their respective Borda global consensus count order. We list the highest priority category type group first in the following prioritizations:

1) Properties (Figure 9 and Table 4)

Group 1 - Electronic and Electrical Group 2 - Optical Group 3 - Biological; Chemical; Radio Frequency; and Magnetic

2) Products (Figure 10 and Table 5)

Group 1 - Energy; Medical Products; and Computers
Group 2 - Telecommunications
Group 3 - Security and Emergency Response and Multimedia Consumer Electronics
Group 4 - Household and Consumer Applications
Group 5 - Transportation

3) Cross-Cutting Technologies (Figure 11 and Table 6)

Group 1 - Sensors and Fabrication Tools
Group 2 - Nano-electromechanical Systems
Group 3 - Performance Assessment; Analytical Equipment; EHS; Instrumentation;

and Optical Technologies

4) Discipline Areas (Figure 12 and Table 7)

Group 1 - Measurement and Performance Group 2 - Design and Development; HSE; and Dependability and Reliability Group 3 - Electromagnetic Compatibility and Terminology and Symbols

 5) Stages of the Linear Economic Model (Figure 13 and Table 8) Group 1 - Basic Technical Research and Technology Development Group 2 - Initial Deployment and Commercialization Group 3 - End-use by the Customer-Consumer and End-of-Life

The above five prioritizations suggest that IEC TC 113 should focus in the short-term on R&D standards and measurements for electronic and electrical properties of sensors and fabrication tools that support performance assessments and measurements of nano-technology sub-assemblies used in energy, medical, and computer products.

V. Correlations Analysis

Any correlation analyses among the several items in the five category types (Properties, Products, Cross-Cutting Technologies, Discipline Areas, and Stages of the Linear Economic Model) and in the three demographic sub-groups (Country-region, Nature of Work, and Employment Institution) should meet the validity conditions given in Appendix B. Specifically, the validity conditions include: 1) a large enough sample size, *N*_{sample}, 2) a small enough Kendall's W, and 3) a vanishingly small confidence *p*-value. Our approach for deciding which correlations are likely to satisfy the above validity conditions begins by correlating those items that have a large enough number of ranked 1 votes within a category type with all of the items in another category type. For example, among the eight items in the category type Products, *Energy* received the most rank 1 votes, namely 130. *Computers* and *Medical Products* with rank 1 votes of 109 and 85, respectively, followed *Energy*. Figure 14 then shows how the 130 *Energy* respondents ranked the 8 items in the category type Cross-Cutting Technologies.

Figures 14 through 27 show the correlation results for the following comparisons:

- Products: *Energy, Computers, Medical* and *Telecommunication and Data Communications* versus Cross-Cutting Technologies (Figures 14 to 17)
- General Discipline Area: *Design and Development, Health, Safety, and Environment (HSE),* and *Measurement and Performance* versus Products (Figures 18 to 20)
- General Discipline Area: *Design and Development, Health, Safety, and Environment(HSE),* and *Measurement and Performance* versus Cross-Cutting Technologies (Figures 21 to 23)

- Nature of Work: *Technical R&D* and *Management R&D* versus Stages of the Economic Model (Figures 24 and 25)
- Employment Institution: *Universities* and *Manufacturing Companies* versus Cross-Cutting Technologies (Figures 26 and 27).

The confidence *p*-values failed to approach zero for two of the correlations that we considered: 1) Nature of Work: *Standards Developer, Administrator, or Director of R&D* versus Stages of the Economic Model and 2) Employment Institution: *Research Institutions* versus Cross-Cutting Technologies. The *p*-values for these two correlations indicate that the sample sizes may not be large enough for acceptable statistical analyses. The distributions of rankings in this Survey suggest that the validity conditions may not be met in correlations with samples sizes less than about 85.



Figure 14



Figure 15



Figure 16

PRIORITIES FOR STANDARDS AND MEASUREMENTS TO ACCELERATE INNOVATION IN NANO-ELECTROTECHNOLOGIES: ANALYSIS OF NIST-ENERGETICS-IEC TC 113 SURVEY. PREPRINT- NOT FINAL VERSION - ACCEPTED FOR PUBLICATION IN THE NIST Journal of Research, Volume 114, Issue 2, March-April 2009. 24



Figure 17



Figure 18

PRIORITIES FOR STANDARDS AND MEASUREMENTS TO ACCELERATE INNOVATION IN NANO-ELECTROTECHNOLOGIES: ANALYSIS OF NIST-ENERGETICS-IEC TC 113 SURVEY. PREPRINT- NOT FINAL VERSION - ACCEPTED FOR PUBLICATION IN THE NIST Journal of Research, Volume 114, Issue 2, March-April 2009. 25



Figure 19



Figure 20

PRIORITIES FOR STANDARDS AND MEASUREMENTS TO ACCELERATE INNOVATION IN NANO-ELECTROTECHNOLOGIES: ANALYSIS OF NIST-ENERGETICS-IEC TC 113 SURVEY. PREPRINT- NOT FINAL VERSION - ACCEPTED FOR PUBLICATION IN THE NIST Journal of Research, Volume 114, Issue 2, March-April 2009. 26



Figure 21



Figure 2	2
----------	---



Figure 23



Figure	24
0	



Figure 25



Figure 26

PRIORITIES FOR STANDARDS AND MEASUREMENTS TO ACCELERATE INNOVATION IN NANO-ELECTROTECHNOLOGIES: ANALYSIS OF NIST-ENERGETICS-IEC TC 113 SURVEY. PREPRINT- NOT FINAL VERSION - ACCEPTED FOR PUBLICATION IN THE NIST Journal of Research, Volume 114, Issue 2, March-April 2009. 29



Figure 27

Comparing the correlation rankings given in Figures 14 to 27 reveals many transpositions of priority rankings. An interesting result is that the bimodal distribution of item Cross-Cutting Technologies: *Environment, Health, and Safety (EHS) Applications and Effects* that appears in Figure 6 and Table 6 is further supported by correlations. In statistics, a bimodal distribution is a probability distribution with two different modes (e.g., peaks or values) that occur more frequently than neighboring values. As shown in Figure 15, Products: *Computers* versus Cross-Cutting Technologies, the item *EHS Applications and Effects* ranks last in priority. Whereas in the correlation shown in Figure 16, Products: *Medical Products* versus Cross-Cutting Technologies, the item *EHS Applications and Effects* ranks last in priority.

The bimodal distribution of the Cross-Cutting Technologies item *EHS Applications and Effects* demonstrates what we might expect: from a medical products viewpoint, *Environment, Health and Safety* are of paramount importance; from the viewpoint of a manufacturer of computers, the issues that directly affect production (fabrication of circuits, sensors, performance, and reliability) are of most importance. Table 9 illustrates the statistical results that support evidence of the bimodal distribution. Additionally, while the IEC Discipline Area item of *Health, Safety and Environment* in general appears to be important across groups, it is less important than some of the disciplines relevant to earlier stages of the product cycle (e.g., *Design and Development*) and production stages (*Measurement and Performance*).

Cross-Cutting Technology: EHS Applications and Effects					
Survey Result	Rankings				
Rank Data - Cross-Cutting Technologies	Significant number of votes for both high rank and				
(Table 6)	low rank (bimodal)				
Priority Ranking for General Discipline Area:	Large number of votes for rank 1; general				
Health, Safety, and Environment (Figure 7).	population supports it as a priority (not bimodal)				
Correlation for General Discipline Area:	Majority ranked EHS Applications and Effects first.				
Health, Safety and Environment versus Cross-					
Cutting Technologies (Figure 22)					
Correlation for Products: Medical versus	Majority ranked EHS Applications and Effects first.				
Cross-Cutting Technology (Figure 16)					
Correlation for Products: Energy versus Cross-	EHS Applications and Effects ranked in the next to				
Cutting Technology (Figure 14)	the last group or tier.				
Correlation for Place of Employment:	EHS Applications and Effects ranked in the next to				
Universities versus Cross-Cutting	the last group or tier.				
Technologies (Figure 26)					
Correlation for Products: Computers versus	Majority ranked EHS Applications and Effects last.				
Cross-Cutting Technology (Figure 15)					
Correlation for Products: <i>Telecommunication</i>	Majority ranked EHS Applications and Effects last.				
and Data Communications versus Cross-					
Cutting Technology (Figure 17)					
Correlation for General Discipline Area:	Majority ranked EHS Applications and Effects last.				
Design and Development versus Cross-Cutting					
Technologies (Figure 21)					
Correlation for General Discipline Area:	Majority ranked EHS Applications and Effects last.				
Measurement and Performance versus Cross-					
cutting Technologies (Figure 23)					
Correlation: Manufacturing Companies versus	Majority ranked EHS Applications and Effects last.				
Cross-Cutting Technologies (Figure 27)					

Table 9. Survey Results Relevant to a Bimodal Distribution for Cross-Cutting Technology: EHS Applications and Effects

Figures 24 and 25 illustrate the correlation of the top ranked responders in terms of nature of work (*Technical R&D* and *Management R&D*) versus the Stages of the Economic Model. Both groups indicated that *Basic Technical Research* and *Technology Development* were among their top ranked Stage of the Economic Model, with less emphasis placed on the stages related to technology *Commercialization* and *Initial Deployment*. This is indicative of the nature of the respondent demographic – over 70% of respondents were listed as being in *Technical R&D* or *Management of R&D* positions (Figure 2).

In Figures 26 and 27, the correlation between top ranked responders in employment institutions (*Universities* and *Manufacturing Companies*) versus Cross-Cutting Technologies illustrates both elements have a keen interest in *Sensors, Fabrication Tools for Integrated Circuits*, and *Nanoelectromechanical Systems*. In general across all the correlations, *Sensors* and *Fabrication Tools for Integrated Circuits* were ranked among the first three choices, regardless of category. The correlations as a result support the overall conclusion that the IEC TC 113 should focus initially on R&D standards and measurements for electronic and electrical properties of sensors and fabrication tools.

VI. Conclusions

Our analyses suggest that the majority of the 459 respondents agree with the following statements:

- The most important items on which IEC TC 113 should work are those items included in the Groups 1 for each of the category types listed in the Ranked Prioritizations Sub-Section; namely, *Electronic and Electrical* properties of *Sensors* and *Fabrication Tools* used to manufacture *Medical*, *Computer*, and *Energy* products.
- Because the time frame of the Survey was the short-term, the critical discipline areas for IEC TC 113 technical experts will be initially *Measurements and Performance* assessments that include metrics for determining reliability and durability of nano-electrotechnology enabled products and systems.
- IEC TC 113 members should focus their work initially on those standards and measurements that contribute to advances in the economic stages of *Technical Research* and *Technology Development* related to the fabrication of nano-electrotechnology enabled products and systems.

The Survey respondents as a whole do not agree on the relative importance of the Cross-Cutting Technology item *EHS Applications and Effects*. Almost as many respondents said that *EHS Applications and Effects* were most important as said that they were least important from among the eight items listed for Cross-Cutting Technologies. Furthermore, those respondents who said *Medical* products were most important also said *EHS Applications and Effects* were most important. Whereas, those who said *Energy, Computer,* and *Telecommunication and Data Communications* products were most important said *EHS Applications and Effects* were least important. This apparent dependence of the relative importance of *EHS Applications and Effects* on specific products requires consideration in the INSR and may warrant additional investigations.

The data samples for correlations of Cross-Cutting Technology: *EHS Applications and Effects* with the remaining four Product items *Security and Emergency Response Devices, Multimedia Consumer Electronics, Household and Consumer Applications*, and *Transportation* are such that the respective 95 % Confidence Intervals are too large and thereby do not allow us to reach statistically defensible statements. Combining the major results from Figures 14 to 17, we use the schematic in Figure 28 to show graphically the above dependence for the four Product items that have acceptable 95 % Confidence Intervals.



Figure 28: Schematic of the apparent dependence of the relative importance of Cross-Cutting Technology item *EHS Applications and Effects* on four of the eight Product categories.

We intended that this broadly-based Survey elicit the views of the nano-electrotechnologies community as to ways for advancing innovations and commercialization. The goals of this survey were to determine the extent of consensus from the nano-electrotechnologies community around the four governing principles listed previously. From the survey, we surmise that the IEC TC 113 should focus initially on R&D standards and measurements for electronic and electrical properties of sensors and fabrication tools that support performance assessments of nano-technology enabled sub-assemblies used in energy, medical, and computer products.

Our general conclusions from the foregoing analyses are:

1) We may arrange the ranked items in each of the five category types in sub-groups based on median ranks.

2) Even though the ordering of individual items may change by choice of analysis procedure, we find that this sub-grouping of the items and their ordering within a median-based sub-group largely reflect the consensus of the multifaceted and international nano-electrotechnologies community of stakeholders.

The raw data from the Survey presented in Tables 4 through 8 are available as Microsoft Excel files. Subject to satisfying all of the criteria given in Appendix B, other analyses and correlations than those presented in the foregoing sections may be useful. The authors welcome suggestions and possible collaborations. Interested readers should send an email to the first author at herbert.bennett@nist.gov.

References

- 1. <u>http://www.nano.gov/html/facts/whatIsNano.html</u> (14 January 2009)
- 2. IEC TC 113 Strategic Policy Statement, http://www.iec.ch/cgi-bin/getsps.pl/113.pdf?file=113.pdf (29 January 2009)
- 3. Semiconductor Industry Association, The International Technology Roadmap for Semiconductors, 2007 edition, Executive Summary. SEMATECH:Austin, TX <u>http://www.itrs.net/Links/2007ITRS/Home2007.htm</u>
- 4. SEMI-SIA Report Publication Date: November 2005 http://www.semi.org/en/Press/P036750 (29 January 2009)
- 5. RNCOS Group Research Report # RNC1125; Publication Date: February 2007 http://www.electronics.ca/reports/nanotechnology/world_market.html (29 January 2009)
- 6. <u>http://www.iec.ch/online_news/etech/arch_2007/etech_0507/spotlight.htm?mlref=etech_</u>
- A. Dienstfrey, T. Oreskovic, H. S. Bennett, and L. T. Hudson, *Analysis of ISCD-NIST Survey for Bone Health*, Journal of Clinical Densitometry, Volume xx, No. yy, 1-8 (2009)
- 8. Kitchenham B, Pfleeger S. 2003 Principles of survey research part 6: data analysis. ACM SIGSOFT Software Engineering Notes. 28:24-27.
- 9. Lehmann EL. 1975 Nonparametrics: Statistical Methods Based on Ranks, In Probability and Statistics. Holden Day, San Francisco, CA.
- 10. Arrow KJ. Social Choice and Individual Values. 2nd ed. 1963 Yale University Press.
- 11. Saari DG. 2001 Decisions and Elections: Explaining the Unexpected. Cambridge University Press.
- 12. Friedman M. 1940 A comparison of alternative tests of significance for the problem of m rankings. The Annals of Mathematical Statistics 11:86-92.
- 13. Kendall MG, Smith BB. 1939 The problem of m rankings. The Annals of Mathematical Statistics 10:275-287.

IEC TC113 NANO-ELECTROTECHNOLOGY SURVEY to establish priorities for standards development and measurements for electrical and electronic products and systems

About us

In 2006, the International Electrotechnical Commission (IEC) <u>http://www.iec.ch/</u> established the Technical Committee 113 (TC 113) on *Nanotechnology standardization for electrical and electronic products and systems (Nano-electrotechnology).* The TC 113 Chairman's Advisory Group (CAG) formed an international TC 113 Survey Project Team to prepare this survey. The results from this survey will be used by the TC 113 to assist in identifying those nanotechnology areas for which standards are critically needed to accelerate innovation.

In its role to support international standards development for nano-electrotechnology, the Electronics and Electrical Engineering Laboratory (EEEL) at the U.S. National Institute of Standards and Technology (NIST) has contracted with Energetics Incorporated <u>http://www.energetics.com/</u> to conduct, analyze, and report on the survey results. NIST is the national measurement institute (NMI) for the U.S. and has a strong interest in understanding measurement priorities in this field. The U.S. Government offers the following notice about surveys that it is conducting or that it is funding others to conduct:

Paperwork Reduction Act

This survey contains collection of information requirements subject to the U.S. Paperwork Reduction Act. Notwithstanding any other provisions of the law, no person is required to respond to, nor shall any person be subject to penalty for failure to comply with, a collection of information subject to the requirements of the Paperwork Reduction Act. The estimated response time for this survey is 8 minutes. The response time includes the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Please send comments regarding this estimate or any other aspects of this collection of information, including suggestions for reducing the length of this questionnaire, to the National Institute of Standards and Technology, Herbert Bennett, <u>TC113Survey@nist.gov</u>. The U.S. Office of Management and Budget (OMB) number for this survey is OMB 0693-0033, expiring on 7/31/2009.

SIDEBAR every page: For more information on the conduct, design, or outcome of this survey, please contacts TC 113 Survey <u>Webmaster@energetics.com</u>

Goals and Objectives

Recently, the International Electrotechnical Commission (IEC) <u>http://www.iec.ch/</u> established the Technical Committee 113 (TC 113) on *Nanotechnology standardization for electrical and electronic products and systems (Nano-electrotechnology)*. The committee was created to identify and help address the future needs for standards for nanotechnology relevant to nano-electrotechnology. TC 113 has a membership of 26 countries, of which 15 are participating countries from four continents.

Due to the potentially wide application of nano-electrotechnology, the TC 113 has a need to prioritize future standardization work to make sure that the most important standards are developed first. The Technical Committee members will use this Survey to assist in identifying those nanotechnology areas relevant to electronics and electrical products for which standards are critically needed to accelerate innovation.

Your input is critical to the TC 113 process. Your survey responses will help prioritize the TC 113's actions over the next few years.

The goal of this Survey is to begin building a consensus among members of the nanoelectrotechnology community on a framework leading to standards development. Your responses to this survey will help the IEC TC 113 set priorities. Specifically, the TC 113 wishes to:

1) Set procedures for ranking new documents for comment (DC) and new work item proposals (NWIPs) in priority order;

2) Identify members for work groups to improve DCs and complete high priority NWIPs; and

3) Respond to DCs and NWIPs from IEC National Committees.

We invite all members of the nano-electrotechnology community to complete this Webbased survey within two weeks (DATE). This survey should take you about 8 minutes to complete.

Governing Principles

I. Nano-electrotechnologies are very diverse and multidisciplinary. IEC TC 113 members plan to use the Survey to:

- Build a consensus on key challenges to society for nano-electrotechnology implementation and international markets. Possible examples include energy, healthcare, environment, emergency response, security, and multimedia communications.
- Select technologies for responding to new work items proposals on nanoelectrotechnology for TC113's consideration.

II. Present resources are not adequate to address simultaneously all of the fields of interest to TC 113 as cited in the May 2007 IEC E-TECH article. <u>http://www.iec.ch/online_news/etech/arch_2007/etech_0507/spotlight.htm?mlref=etech</u>

Fields of interest to TC 113 cited therein are: {Note: Does this mean we are not addressing all of these? These do not track with the ones listed in the survey, we should probably explain. Since these are different – do we want to prioritize them as well?}

- Performance and reliability assessment for nanoelectronics
- Analytical equipment and techniques for measurement of electrotechnical properties
- Fabrication tools for integrated circuits (electronic, photonic, and optoelectronic)
- Nano structured sensors
- Nano-electronics, materials and devices
- Opto-electronics
- Optical materials and devices
- Organic (Opto) electronics
- Magnetic materials and devices
- Radio frequency devices, components and systems
- Electrodes with nano-structured surfaces
- Electrotechnical properties of nanotubes/nanowires
- Fuel cells
- Bioelectronic applications

III. According to the IEC mission statement (<u>http://www.iec.ch/about/mission-e.htm</u>) the standardization efforts of TC 113 may include all electrotechnologies such as electronics, magnetics and electromagnetics, electroacoustics, multimedia, telecommunication, and energy production and distribution, as well as associated general disciplines as follows:

- Terminology, Nomenclature, and Symbols
- Design and Development
- Measurement and Characterization
- Performance Assessment
- Dependability and Reliability
- Electromagnetic Compatibility
- Safety and Environment

IV. The linear economic model for innovation in nano-electrotechnologies has the following six stages:

• Research

- Development
- Initial deployment
- Commercialization (large-scale, high-volume manufacturing)
- End use by the customers-consumers
- End-of-life (disposing and recycling)

If you have comments on the completeness or relevance of principles I-IV please include them here.

Demographics

How would you describe the nature of your work in nano-electrotechnologies? Check only one.

- 1. Technical R&D
- 2. Technical Manufacturing
- 3. Management of R&D
- 4. Management of Manufacturing
- 5. Standards Developer, Administrator, or Director
- 6. Strategic Planner and Market Analyst
- 7. Other Please be more specific

What is the type of institution where you are employed? Check only one.

- 1. Manufacturing Company
- 2. University
- 3. Government _
- 4. Trade Association
- 5. Investment Bank
- 6. Metrology Organization
- 7. Standards Developing Organization
- 8. Legal Organization
- 9. Non-Profit Organization
- 10. Research Institution
- 11. Other Please be more specific

Please select your country of primary employment in the list below.

Argentina
Australia
Austria
Brazil
Canada

Czech Republic Denmark Finland France Germany Hungary India Indonesia Italy Japan Korea, Republic of Malaysia Mexico **Netherlands** Poland Portugal **Russian Federation** Singapore Spain Sweden United Kingdom United States of America If your country of primary employment is not listed, please specify in the text box below: {textbox}

Nano-electrotechnology Properties

Please rank the following nano-electrotechnology properties of concern to TC 113 in numerical priority order from 1 to 6, where 1 is most important property for TC 113 members to consider first. Please do not assign the same numerical order to more than one taxonomy category.

Priority _____ Electronic and Electrical Priority _____ Optical

Priority _____ Magnetic

Priority _____ Radio Frequency

Priority Chemical

Priority _____ Biological

Nano-electrotechnology Taxonomy: Products

Please rank the following TC 113 taxonomy categories in numerical priority order from 1 to 8, where 1 is most significant, i.e., the most important in terms of enabling innovations at the nanoscale. Please do not assign the same numerical order to more than one taxonomy category.

Products

Priority _____ Computers (PDA and similar, laptop, desktop, mainframe) and Computer Peripherals (printers, monitors/displays, etc.)

Priority _____ Multimedia Consumer Electronics

Priority _____ Telecommunication and data communications (wireless and wired-physical connection)

Priority _____ Energy (Production, Conversion, and Storage)

Priority _____ Medical Products

Priority _____ Security and Emergency Response Devices and Applications

Priority _____ Household and Consumer Applications

Priority _____ Transportation (Sea/Water, Ground, Air, and Space)

Optional: Are there any other taxonomy categories not covered by the above list that would be appropriate for TC113 to consider? If so, please cite unique categories that are not contained within the ones listed above and indicate where they rank relative to your ranking of the eight taxonomy categories listed above. For example: before 1, between 1 and 2, 2 and 3, 3 and 4..., or after 8. {comment box}

Nano-electrotechnology Taxonomy: Cross-Cutting Technologies

Please rank the following TC 113 taxonomy categories in numerical priority order from 1 to 8, where 1 is most significant, i.e., the most important in terms of enabling innovations at the nanoscale. Please do not assign the same numerical order to more than one taxonomy category.

Priority	Performance and reliability assessment for nanoelectronics
Priority	Analytical equipment and techniques for measurement of electro-
	technical properties
Priority	Fabrication tools for integrated circuits (electronic, photonic,
	optoelectronic, and mechanical)
Priority	Optical Technologies (Optoelectronics and Illumination)
Priority	Environmental, Health, and Safety (EH&S) Applications and
	Effects
Priority	Instrumentation (Test Equipment and Industrial Process Control
for Us	se in Fabrication)
Priority	Nano-electromechanical systems
Priority	Sensors (chemical, physical, mechanical, etc.)

Optional: Are there any other taxonomy categories not covered by the above list that would be appropriate for TC113 to consider? If so, please cite unique categories that are not contained within the ones listed above and indicate where they rank relative to

your ranking of the fourteen taxonomy categories listed above. For example: before 1, between 1 and 2, 2 and 3, 3 and 4..., or after 8. {comment box}

IEC General Discipline Areas

Considering the IEC General Discipline Areas for nano-electro-technologies given in the IEC Mission Statement (Governing Assumption III), please rank them in numerical priority order from 1 to 6, where 1 is most significant for TC113 members to consider first. Please do not assign the same numerical order to more than one focus area.

Priority _____ Terminology and Symbols

Priority _____ Design and Development

Priority _____ Measurement and Performance

Priority _____ Dependability and Reliability

Priority _____ Electromagnetic Compatibility

Priority _____ Health, Safety and Environment

Stages of the Economic Model

Considering the stages of the economic model, please rank them in numerical priority order from 1 to 6, where 1 is most significant for TC 113 members to consider first (i.e., where standards are required). Please do not assign the same numerical order to more than one focus area.

Priority Basic	Technical Research
----------------	--------------------

Priority _____ Technology Development (prototype development)

Priority _____ Initial Deployment

Priority _____ Commercialization (large-scale, high volume manufacturing)

Priority _____ End use by the customer-consumer

Priority _____ End-of-Life (disposing and recycling)

Additional Comments

Optional: Please provide any additional comments concerning what you think should be the action items for the IEC TC113 members in the near-term (1 to 3 years), mid-term (3 to 10 years), and long-term (greater than 10 years). {comment box}

Potential Participation on the work of the technical committee – IEC TC 113

- 1. Would you be willing to serve as an expert contributing to the IEC TC 113 -Nanotechnology standardization for electrical and electronic products and systems on nanotechnology?
 - a. If no, go straight to 2.
 - b. If yes, please continue:

An IEC member is called a National Committee (NC), and each NC represents its nation's electrotechnical interests in IEC management and standardization work.

If you are in a country that already participates in the work of the IEC TC 113, or has Observer status, please email the Secretary for your NC directly by clicking on the appropriate links in the TC 113 Country Table below. The country information will open in a separate window. After sending the e-mail to the Secretary of your NC, you will have to use your browser to close the page in order to return to continue the survey.

Country		
	Country Code	P/O Status
Argentina	AR	Observer
Australia	AU	Observer
Austria	AT	Observer
Brazil	BR	Observer
Canada	CA	Participant
Czech Republic	CZ	Observer
Denmark	DK	Observer
Finland	FI	Participant
France	FR	Participant
Germany	DE	Participant
Hungary	HU	Observer
India	IN	Observer
Indonesia	ID	Observer
<u>Italy</u>	IT	Participant
Japan	JP	Participant
Korea, Republic of	KR	Participant
Malaysia	MY	Participant
Mexico	MX	Observer
Netherlands	NL	Observer
Poland	PL	Observer
Portugal	PT	Observer
Russian Federation	RU	Participant
Singapore	SG	Participant
<u>Spain</u>	ES	Participant
Sweden	SE	Participant
United Kingdom	GB	Participant
United States of America	US	Participant

c. If your country is not listed in the above table, please e-mail the IEC TC 113 Secretary Dr. Norbert Frabicius, at Norbert.Fabricius@nanomikro.fzk.de for information to contact your

National Committee or to participate as an individual expert if your country does not have an IEC National Committee.

We thank you for taking advantage of this unique opportunity to contribute to and harmonize nano-electro-technology standardization efforts worldwide. We will further appreciate your contributions if you volunteered to serve as an expert. Please include your e-mail address if you would like to receive an e-mail notice with a link to download a copy of the report for this survey. A copy of your responses will be e-mailed to you. {textbox}

Acronyms

ANSI	American National Standards Institute
DC	Documents for comment
EEEL	Electronics and Electrical Engineering Laboratory (NIST)
IEC	International Electrotechnical Commission (web link)
NC	National Committee (country IEC member)
NEMS	Nanoelectromechanical Systems
NIST	National Institute of Standards and Technology
NWIP	New Work Item Proposal (proposal for the preparation of a standard or a series of related standards in the field covered by an existing technical committee of ISO or IEC. The proposer of the NWIP is a national committee, for the US it is ANSI.)
TC 113	Nanotechnology standardization for electrical and electronic products and systems (IEC TC 113)

We thank you for completing this Survey.

Appendix B: Statistical Formulas and Quartiles and Medians

This first part of this Appendix is based on generalizing the equations in Appendix A of reference 7 for the cases in this Survey. The second part of this Appendix is based on documenting how the software that we use computes medians and quartiles.

Part 1 - Statistical Formulas

We treat the ranks as an ordinal variable and use the median as an estimate of the central tendency [8]. The 95 % confidence interval for r_m is $[r_{lower}, r_{upper}]$ defined as

$$\Delta m := 1.57(r_3 - r_1) / \sqrt{N}$$

$$r_{upper} := \min\{r_m + \Delta m, r_3\}$$

$$r_{lower} := \max\{r_m - \Delta m, r_1\}$$
(B.1)

where r_m is the median rank, r_3 and r_1 are the 3rd and 1st quartile ranks, and N is the number of respondents. In other words, the confidence interval is symmetric about the median. When the interval extends beyond the quartile, we use the interval value and not the quartile value in the Figures.

We follow Lehmann [9] for computing the Friedman's statistic. Because the Survey has n_i items for each category type *i* (*i.e.* "treatments") and repeat rankings are not allowed, if one assumes H_0 is true, then the mean item rank is $(n_i - 1)/2$. Friedman's statistic is the scaled sum of squared differences,

$$Q = \frac{12N}{n_i(n_i+1)} \sum_{s=1}^{n_i} \left(\overline{R_s} - [(n_i+1)/2]\right)^2$$
(B.2)

Here *N* is the number of respondents and $\overline{R_s}$ is the mean of the *s*-th item. We reject H_0 for large values of *Q*. Under the normalization (B.2), the large *N* asymptotic distribution for *Q* is a chi-square variate with $d=(n_i - 1)$ degrees of freedom, χ_d^2 . In this paper, we consider only those subcategories of respondents for which N is sufficiently large that this asymptotic distribution is valid.[12]

We compute confidence *p*-values as follows. In place of Q, for consistency across different size groups, we report Kendall's W,

$$W := Q / N(n_i - 1) \tag{B.3}$$

This rescaling of Q is such that $0 \le W \le 1$. Kendall and Smith [13] provide other interpretations of W.

As an example, using the data of Table 6, we compute $Q_{all} = 182.41$ and the associated $W_{all} = 0.0568$ (*N*=459 for all survey respondents). Using the complementary cumulative distribution

function of a χ_d^2 random variable, the probability of observing $Q \ge Q_{all}$ when H_0 is true is computed by,

$$p_{all} = 1 - F_{\gamma_1^2}(Q_{all}) = 0 \tag{B.4}$$

In this example $Q_{all} = 182.41$ is sufficiently large that p_{all} is effectively zero. Because the probability of observing Q_{all} (or higher) when H_0 is true is extremely small, we may then assert that H_0 is false.

Part 2 - Quartiles and Median

The Survey software (SelectSurvey.NET 2.8.7) produces an Excel file that contains the raw data for the 459 completed responses. This file also can be used for input into Minitab. We use Excel in Microsoft Office 2003 SP3 to compute Friedman's statistic Q, Kendall's W, quartiles, and medians. We use Minitab Release 14.1 to compute confidence p-values and to verify the Friedman's statistic Q from Excel.

Minitab

<u>Quartiles</u>: In Minitab (http://www.minitab.com/), after the data is arranged in ascending order, the first (Q_1) and third (Q_3) quartiles are determined by the following equations:

$$Q_1 = (n + 1)/4,$$
 (B.5)
 $Q_3 = 3(n + 1)/4,$

where *n* is the number of observations in the data set. For example, in a data set with 184 observations, $Q_1 = (184 + 1)/4 = 46.25$. Since Q_1 is not an integer, interpolation is used to determine the value y_{Q1} for the first quartile using the 46th and 47th observations in the ordered data set. If Q_1 had been an integer, y_{Q1} would be the value associated with the Q_1 . In the data set of this example, the values in the 46th and 47th observations are 2 and 3, respectively. Through interpolation, the value that Minitab produces for the first quartile is 2.25. The interpolation is as follows:

$$y_{Q1} = y_0 + (x - x_0)[(y_1 - y_0)/(x_1 - x_0)],$$

where,

 y_{Q1} = value to be determined, y_0 = value in the 46th observation = 2, y_1 = value in the 47th observation = 3, $x = Q_1 = 46.25$, x_0 = integer observation below $Q_1 = 46$, x_1 = integer observation above $Q_1 = 47$

Substituting the values in the above ordered data set give:

$$y_{Q1} = 2 + (46.25 - 46)*[(3 - 2)/(47 - 46)] = 2 + 0.25 \times 1 = 2.25$$

<u>Median</u>: In Minitab, if *n* is odd, the median is the value in the middle of a data set organized in ascending order. If *n* is even, the median is the average of the two middle values. For a data set where n = 184 and the two values in the middle, the 92nd and 93rd observations, are 4 and 5 respectively, Minitab averages these two values to produce a median of 4.5.

Excel

Excel determines Q_1 , Q_3 , and the median in a somewhat different manner than Minitab, which may produce different results.

<u>Quartiles</u>: With the data arranged in ascending order, Excel computes the quartiles by the following equations:

$$Q_1 = (n+3)/4,$$
 (B.6)
 $Q_3 = (3n+1)/4.$

Thus, using the above example where n = 184 gives $Q_1 = (184 + 3)/4 = 46.75$. Interpolation is still used to determine the quartile values when the resulting observation is not an integer. Therefore, using the foregoing data set, Excel produces the following result for y_{Q1} :

$$y_{Q1} = 2 + (46.75-46)*[(3-2)/(47-46)] = 2 + 0.75 \times 1 = 2.75$$

This value is different from Minitab's 2.25 for y_{Q1} .

<u>Median</u>: In Excel, the middle position Q_2 is determined by following equation:

 $Q_2 = (n+1)/2$

Therefore, when n = 184, $Q_2 = (184 + 1)/2 = 92.5$. As with the first and third quartiles, Excel interpolates for the median value when the resulting observation is not an integer. Using the foregoing data set gives:

 $y_{Q2} = 4 + (92.5-92)*[(5-4)/(93-92)] = 4 + 0.5 \times 1 = 4.5$

This value is the same as that produced by Minitab for the median value.