

# COMPARISON OF AN OIL-BATH BLACKBODY TO A WATER-BATH BLACKBODY USING THE NIST TXR

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## ABSTRACT

A NIST-developed filter radiometer (TXR or Thermal-infrared Transfer Radiometer) was used to perform a radiometric comparison of an oil-bath blackbody (OBBB) source with a water-bath blackbody (WBBB) source. In the NIST Ambient Background Infrared Calibration Laboratory, the WBBB and OBBB sources are used for calibration of radiation thermometers at temperatures from 15 °C to 90 °C and from 70 °C to 180 °C, respectively. A direct comparison of these two sources at a wavelength of 10 μm was performed by using the TXR to measure the radiance at blackbody temperatures between 70 °C and 90 °C in increments of 5 °C. Blackbody exit aperture diameters of 4 cm, 5 cm, and 10.8 cm were used. Then the TXR, calibrated between 70 °C and 90 °C, was used to check the OBBB in its normal operating range between 100 °C and 160 °C in increments of 10 °C. Results show that the OBBB radiance temperature is systematically lower than the WBBB radiance temperature for the same contact thermometer setting. The main goal of this study was to explain the apparent discrepancies in radiance temperature between the OBBB and the WBBB.

## 1. INTRODUCTION

For calibration of test radiation thermometers and blackbody sources, the NIST Ambient Background Infrared Calibration Laboratory implements an array of stable and uniform standard sources for in-house research and calibration activities and for various military and industrial applications. Two of these standard sources, a water-bath blackbody (WBBB) and an oil-bath blackbody (OBBB), were developed to cover the temperature range from 15 °C to 180 °C. Previous measurements suggested a discrepancy between the two blackbody sources at 70 °C. The goal of this study is to demonstrate the utility of the NIST Thermal-infrared Transfer Radiometer (TXR) in the measurement of this temperature discrepancy and to explain the discrepancy using a simplified heat-transfer model. An understanding of the temperature discrepancy between the two bath blackbody (BBB) sources will establish greater confidence in the calibration facility by strengthening the uncertainty analysis. Discussion of extending the model to include more realistic conditions and of using the TXR in future research will be given.

## 2. BATH BLACKBODY SOURCES

Both BBBs are constructed with a copper cavity coated with an enamel paint for emissivity enhancement and fitted with a 10.8 cm diameter aperture [1, 2]. From Monte Carlo modeling, the emissivity of the cylindrical-conical cavity is calculated to be  $0.9997 \pm 0.0003$  ( $k = 1$ ). The BBB temperature is measured using a standard platinum resistance thermometer (SPRT) calibrated at NIST against the 1990 International Temperature Scale.

## 3. TRANSFER RADIOMETER (TXR)

The TXR is a two-channel, liquid-nitrogen cooled, transportable filter radiometer. Channel 1 is centered near 4.973 μm and has a bandwidth of about 0.9 μm, while Channel 2 is centered near 10.090 μm and has a bandwidth of about 0.95 μm. In this study, we will not consider the Channel 1 data because of the water-vapor absorption issues. The TXR components are sealed off in vacuum and cooled to near 77 K. In this study, the TXR operates in the ambient mode where

the TXR cryostat case, including the ZnSe cryostat window, is near room temperature. Other details of the TXR have been described previously [3-6].

#### 4. TEST PROCEDURES

After the TXR was properly aligned and set up, the BBB temperature was allowed to come to steady state. For data acquisition, one of two apertures, 4 cm diameter and 5 cm diameter, were installed according to the following recipe: fully open (10.8 cm diameter opening), 4 cm, fully open, 5 cm, fully open. At each aperture opening, we measured for 10 min to 15 min. This was performed for both the WBBB and the OBBB between 70 °C and 90 °C in increments of 5 °C. After calibrating against the WBBB (see Figures 1, 2, and 3), the TXR measured the OBBB in its normal operating range between 100 °C and 160 °C in increments of 10 °C.

#### 5. DATA AND MODEL ANALYSIS PROCEDURES

The response [mV],  $r_2(T)$ , of TXR Channel 2 to the BBB, is given by the measurement equation

$$r_2(T) = \int R_{2\lambda}(\lambda) \cdot \varepsilon(\lambda) \cdot B(\lambda, T) d\lambda + \int R_{2\lambda}(\lambda) \cdot [1 - \varepsilon(\lambda)] \cdot B(\lambda, T_o) d\lambda \quad (1)$$

where  $T$  is the thermodynamic temperature [K],  $T_o$  is the ambient temperature [K],  $\lambda$  is the wavelength [ $\mu\text{m}$ ],  $\varepsilon$  is the BBB emissivity hereafter approximated as a constant independent of wavelength,  $R_{2\lambda}$  is the absolute spectral responsivity of TXR Channel 2, and  $B(\lambda, T)$  is the spectral radiance [ $\text{W}/\text{cm}^2/\text{sr}/\text{nm}$ ] from the Planck function,

$$B(\lambda, T) \equiv \frac{c_{1L}}{\lambda^5 [\exp(c_2 / (\lambda T)) - 1]}, \quad (2)$$

The fundamental radiation constants,  $c_{1L}$  and  $c_2$  [7], are shown in Table 1. The function  $R_{2\lambda}(\lambda)$  can be expressed in terms of an idealized box-car absolute responsivity function that has a constant magnitude of  $R_2$  between two wavelengths,  $\lambda_{2lo}$  and  $\lambda_{2hi}$ , and is zero elsewhere. Values for  $R_2$ ,  $\lambda_{2lo}$ , and  $\lambda_{2hi}$  [8] are listed in Table 1. The TXR calibration of Channel 2 is then naturally expressed in terms of the band-integrated radiance from an ideal blackbody,  $L_{B2}(T)$  [ $\text{W}/\text{cm}^2/\text{sr}$ ], defined as

$$L_{B2}(T) \equiv \int_{\lambda_{2lo}}^{\lambda_{2hi}} B(\lambda, T) d\lambda \quad (3)$$

Calibrated, band-integrated radiance values resulting from response measurements are defined as

$$L_{X2}(T_c) \equiv \frac{r_{X2}(T_c)}{R_2}. \quad (4)$$

where the subscript “X” denotes values from when the TXR viewed the BBB and  $T_c$  is the SPRT temperature [K] in the fluid. Calibration of the TXR in this paper was performed against the WBBB from 70 °C to 90 °C with all of the apertures to obtain  $R_2$ . Since  $R_2$  is independent of temperature and aperture size, it can be used in Eq. (4) in the conversion of  $r_{X2}$  to  $L_{X2}$ .

**Table 1:** Calibration parameters for the TXR.

Parameter Name	Symbol	Units	Channel 2 Value
TXR Channel #	$i$	N/A	2
First radiation constant for spectral radiance	$c_{1L}$	$\text{W}\cdot\text{m}^2/\text{sr}$	$1.19104282\times 10^{-16}$
Second radiation constant	$c_2$	$\text{m}\cdot\text{K}$	$1.4387752\times 10^{-2}$
TXR low wavelength band edge	$\lambda_{2lo}$	$\mu\text{m}$	9.615
TXR high wavelength band edge	$\lambda_{2hi}$	$\mu\text{m}$	10.565
TXR responsivity (from calibration with WBBB 4 cm)	$R_2$	$\text{mV}\cdot\text{cm}^2\cdot\text{sr}/\text{W}$	$5.64936\times 10^4$
Combined uncertainty of $R_2$ ; Type A, $k=1$	$u_c(R_2)$	%	0.152
Emissivity of NIST WBBB at 4 cm	$\varepsilon_2$	-	0.99997
Combined uncertainty WBBB emissivity; Type B, $k=1$	$u_c(\varepsilon_2)$	-	0.00003
Polynomial coefficient for $T_2$ to $L_{B2}$ conversion	$p_{20}$	-	-1.311163
Polynomial coefficient for $T_2$ to $L_{B2}$ conversion	$p_{21}$	-	$2.041074\times 10^{-1}$
Polynomial coefficient for $T_2$ to $L_{B2}$ conversion	$p_{22}$	-	$2.166864\times 10^{-2}$
Polynomial coefficient for $T_2$ to $L_{B2}$ conversion	$p_{23}$	-	$1.572507\times 10^{-3}$
Polynomial coefficient for $T_2$ to $L_{B2}$ conversion	$p_{24}$	-	$4.336041\times 10^{-5}$

The OBBB is assumed to have a band-weighted, temperature-independent emissivity  $\varepsilon_{X2}$ . The radiance measured by Channel 2 of the TXR when it views the OBBB is modeled as

$$L_{X2}(T_c) = \varepsilon_{X2}L_{B2}(T_c + \Delta T) + (1 - \varepsilon_{X2})L_{B2}(T_o) \quad (5)$$

which is a sum of the OBBB direct emitted radiance and the background reflected radiance. A useful quantity is the difference between the measured radiance and the ideal blackbody radiance,

$$\Delta L_2(T_c) \equiv L_{X2}(T_c) - L_{B2}(T_c) \quad (6)$$

This radiance difference can also be modeled as a second-order polynomial in the form of

$$\Delta L_2(T_c) = m_{12}[L_{B2}(T_c) - L_{B2}(T_o)] + m_{22}[L_{B2}(T_c) - L_{B2}(T_o)]^2 \quad (7)$$

The best-fit values for the two fitting parameters,  $m_{12}$  and  $m_{22}$ , listed in Table 2 can be related to the model parameters by combining Eq. (5) through Eq. (7). Comparison of the  $T_c$ -independent terms gives the emissivity in terms of known quantities,

$$\varepsilon_{X2} = 1 + m_{12} - m_{22}L_{B2}(T_o) \quad (8)$$

while comparison of the  $T_c$ -dependent terms yields the implicit  $\Delta T$  versus  $T_c$  function,

$$L_{B2}(T_c + \Delta T) = \frac{\{\varepsilon_{X2} + m_{22}[L_{B2}(T_c) - L_{B2}(T_o)]\}L_{B2}(T_c)}{\varepsilon_{X2}} \quad (9)$$

The quantity  $\Delta T$  is the radiating copper surface temperature  $T_{cu}$  minus  $T_c$ . From Eq. (3),  $L_{B2}(T)$  is a function of  $T$ . Conversely, given a value for  $L_{B2}$ , its corresponding value of  $T$  can be computed from an inverse function  $T_2(L_{B2})$ . For the particular values of  $\lambda_{2lo}$  and  $\lambda_{2hi}$  listed in Table 1, values of the inverse function were computed and fit by a 4<sup>th</sup> order polynomial [8], yielding the following,

$$T_2(L_{B2}) \equiv \frac{T_N}{\sum_{j=0}^4 p_{2j} \{-\ln[L_{B2} / L_{B2}(T_N)]\}^j} \quad (10)$$

where the coefficients  $p_{2j}$  are in Table 1 and  $T_N = 100$  K is a normalization temperature to make the  $p_{2j}$  coefficients dimensionless. Values of  $T_2$  computed from Eq. (10) agree with corresponding values of  $T$  inserted into Eq. (3) to within  $\pm 2$  mK, over the full temperature range of the fit from 283 K to 445 K, wherein the values of  $p_{2j}$  are valid. From Eqs. (9) and (10),  $\Delta T$  can be written as

$$\Delta T(T_c) = \frac{T_N}{\sum_{j=0}^4 p_{2j} \left[ -\ln \frac{\{\varepsilon_{X2} + m_{22} [L_{B2}(T_c) - L_{B2}(T_o)]\} L_{B2}(T_c)}{\varepsilon_{X2} \cdot L_{B2}(T_N)} \right]^j} - T_c, \quad (11)$$

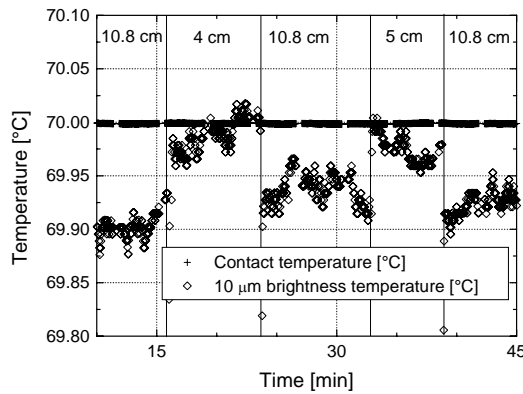
The  $\Delta L_2$  function plotted in Fig. 4 as the three lines is the value of the measured radiance minus the band-integrated radiance for Channel 2. Equivalently, it is also the measured OBBB radiance minus the measured WBBB radiance for Channel 2 because the WBBB was used to calibrate the TXR [9]. At the background value of 9.397128 W/m<sup>2</sup>/sr, the  $\Delta L_2$  function passes through zero.

**Table 2:** Best fit parameters in the model of Eq. (6) for Channel 2.

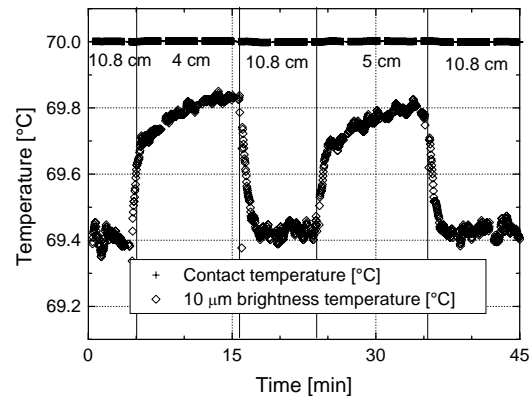
Aperture diameter (cm)	4	5	11
Fitting parameter, $m_{12}$	-0.0031261	-0.0050419	-0.014754
Fitting uncertainty, $dm_{12}$	0.00060397	0.00051868	0.00057735
Fitting parameter, $m_{22}$ (m <sup>2</sup> ·sr/W)	-0.0001058	-0.00010371	-0.00015944
Fitting uncertainty, $dm_{22}$ (m <sup>2</sup> ·sr/W)	2.3865E-5	2.0495E-5	2.2813E-5
OBBB emissivity, $\varepsilon_{X2}$	0.99787	0.99593	0.98674
Background, $L_{B2}(T_o)$ (W/m <sup>2</sup> ·sr)	9.397128	9.397128	9.397128

## 6. RESULTS

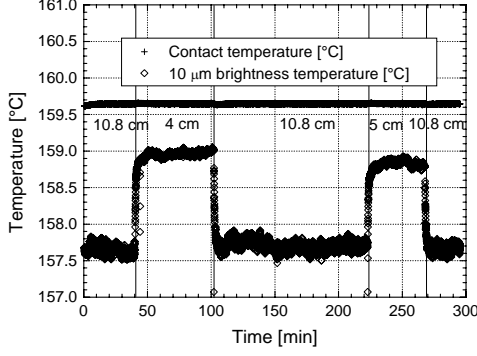
TXR temperature measurements of the BBBs at 70 °C are shown in Figures 1 and 2. BBB temperatures calculated from averages of 30 points near the stable portion of the temperature plateau were used in the calculation of  $\Delta L$  in Fig. 4. Measured temperatures using the 4 cm and 5 cm apertures were greater than those using the 10.8 cm aperture because the smaller apertures enhance the blackbody emittance. The calibration parameters,  $\varepsilon_{X2}$  and  $R_2$ , calculated from the WBBB data between 70 °C and 90 °C were used with the OBBB data between 100 °C and 160 °C (such as the data at 160 °C in Fig. 3) to produce the  $\Delta T$  data of Fig. 5 above 373 K. The  $\Delta T$  values for the 4 cm and 5 cm apertures are similar, while those for the 10.8 cm aperture show significant increases in the absolute value of  $\Delta T$ .



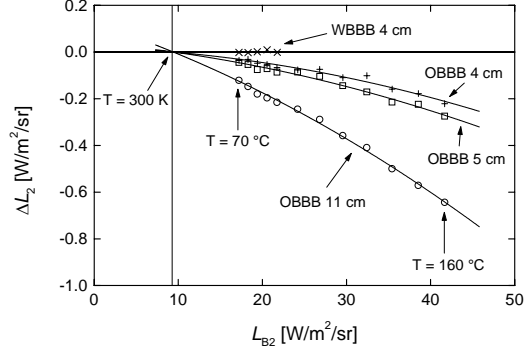
**Figure 1:** TXR measurement of the WBBB at 70 °C.



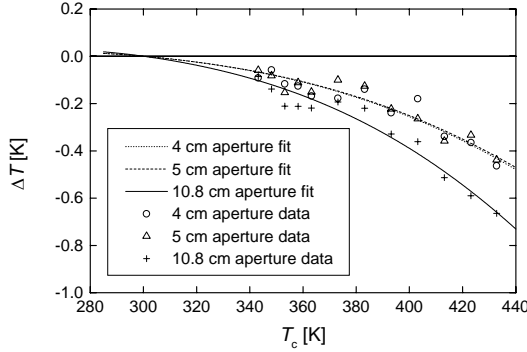
**Figure 2:** TXR measurement of the OBBB at 70 °C.



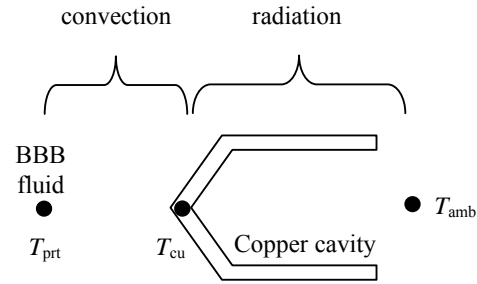
**Figure 3:** TXR measurement of the OBBB at 160 °C.



**Figure 4:**  $\Delta L$  versus  $L_{B2}$  for OBBB.



**Figure 5:**  $\Delta T$  versus  $T_c$  for OBBB (estimate of uncertainty is 0.06 K, Type B,  $k=1$ ).



**Figure 6:** 1-D heat transfer model for comparison of WBBB and OBBB.

## 7. HEAT TRANSFER MODELING

A 1-D heat transfer model,

$$h \cdot (T_c - T_{cu}) = \varepsilon \cdot \sigma \cdot (T_{cu}^4 - T_{amb}^4), \quad (12)$$

treats the balance between convection and the radiation processes in Fig. 6. The Stefan-Boltzmann constant [7] is  $\sigma = 5.6704 \times 10^{-8} \text{ W/m}^2/\text{K}^4$ . Equation (12) assumes a negligible paint thickness and uniform fluid and cavity temperatures. The convection coefficient  $h$  was determined from the flowrate and temperature-dependent BBB fluid properties (density, kinematic viscosity, viscosity, thermal conductivity, and specific heat) [10, 11]. Using inputs ( $T_{amb} = 298 \text{ K}$ ,  $T_c = 343 \text{ K}$ ,  $\lambda = 10 \text{ }\mu\text{m}$ , and  $\varepsilon = 0.9997$ ), the results are shown in Table 3. From Fig. 5, the OBBB reading with the 10.8 cm aperture is less than that of the WBBB by about 85 mK, while Eq. (12) predicts that the OBBB temperature should be 178 mK less than the WBBB temperature. The higher value of  $T_{cu}$  in the WBBB is mainly due to the lower water viscosity ( $\mu$  in Table 3) and consequently a higher  $h$  value. This heat transfer model overpredicts the temperature discrepancy by about 93 mK but correctly reveals that  $T_{cu}$  in the OBBB should be lower than that in the WBBB.

**Table 3:** Temperatures and parameters for comparison of WBBB and OBBB.

BBB Type	$\mu$ [N·s/m <sup>2</sup> ]	$h$ [W/m <sup>2</sup> /K]	$T_{cu}$ [K]	$T_{cu,txr}$ [K]
WBBB	0.000389	23,381.3	342.986	343.150
OBBB	0.004000	1,749.7	342.808	343.065
OBBB – WBBB			-0.178	-0.085

## 8. CONCLUSIONS

The 1-D heat transfer model correctly predicted that the OBBB radiance temperature should be less than that of the WBBB but overpredicted the actual temperature discrepancy. The discrepancy between the WBBB and the OBBB can be explained by the different heat transfer properties of the two fluids. That is, the lower viscosity of water results in a higher convection heat transfer coefficient and consequently a higher copper temperature  $T_{cu}$ . Better heat transfer modeling can be produced by investigating aperture and temperature effects and by employing a 3-D model.

TXR data readily allows for the calculation of  $\varepsilon$  and  $\Delta T$ . The TXR properly calibrated with the WBBB in the temperature range from 70 °C to 90 °C can be used to correct for calibration offsets at higher temperatures on the OBBB from 100 °C to 160 °C. The total offset, read from Figs. 2 and 3, is the sum of two contributions. The first accounts for thermal effects and is the temperature offset directly read from Fig. 5. The second accounts for optical effects due to a non-unity emissivity as listed in Table 2. For example, at 70 °C the discrepancy due to thermal effects is about 0.1 °C, while that due to optical effects is about 0.5 °C. At 160 °C, the discrepancies due to thermal and optical effects are 0.65 °C and 1.35 °C, respectively. The TXR model in Eq. (5) can be readily applied with other blackbody sources resulting in reduced uncertainties.

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