

THE FAST INITIAL THRESHOLD VOLTAGE SHIFT: NBTI OR HIGH-FIELD STRESS

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ABSTRACT

Recent negative bias temperature instability (NBTI) studies have come to involve very high electric fields, yet these same studies are used to criticize the lower field “NBTI” models. This study examines both high- and low-field degradation phenomena by monitoring the initial threshold voltage shift (ΔV_{TH}) as a function of stress time and stress voltage. We demonstrate that the initial ΔV_{TH} is recoverable and decays rapidly as the stress voltage is reduced. We also monitor the transient transconductance (G_M) degradation which surprisingly indicates the presence of an electron trapping/de-trapping component. We argue that the initial ΔV_{TH} and G_M degradation behaviors are consistent with high-field stress degradation. The electron trapping component of the “recoverable” degradation is unexpected and must be addressed to insure accurate NBTI lifetime predictions. [*Keywords:* NBTI, High-Field Stress, hole-trapping, electron-trapping.]

INTRODUCTION

The emergence of NBTI as the major reliability concern in advanced CMOS technology has led to an explosion of recent literature concerning innovative methods to more accurately characterize this elusive phenomenon.[1-9] The main obstacle associated with NBTI characterization is that the degradation (negative threshold voltage shift (ΔV_{TH}) and drain current (I_D) reduction) is not permanent.[10] A portion of the degradation “recovers” very quickly towards the pre-stress state as soon as the stress is terminated.[10] This fast recovery is thought to contaminate most conventional electrical characterization techniques as the measured degradation (and consequent lifetime prediction) is strongly dependent on the time delay between stress and sense measurements.[7-11] This recovery-induced measurement contamination has led researchers to develop new measurement characterization schemes to either avoid [1, 5, 7-9, 11, 12] or carefully account for [2, 3] NBTI recovery. A particularly attractive technique, fast- $I_D V_G$, measures the full I_D - V_G characteristic within microseconds.[7-9, 13-16] This measurement approach greatly limits recovery and allows for a more accurate observation of degradation. Recent fast- $I_D V_G$ measurements report an exceedingly large initial ΔV_{TH} ($V_{TH}(\text{time}1) - V_{TH}(\text{time}0)$) after short stress times in SiON pMOSFETs.[7-9] Such reports raise serious concerns regarding the lifetime of modern circuits.[17] While characterization of this fast recoverable degradation has been the topic of many recent publications, the origin of the fast-recoverable degradation is still quite controversial.

Despite many decades of NBTI study [18], the degradation mechanism is still not well understood. While hydrogen depassivation mechanisms have gained popularity in the last decade, [19-21] early experiments have suggested the presence of a hole-trapping mechanism.[22] Until recently, most NBTI studies involved relatively low oxide stress fields and no tunneling current. However these stress fields have been recently increasing, with most current stress fields >10 MV/cm (some even >15 MV/cm [23]). These higher stress fields induce high levels of tunneling current and consequent hot holes at the anode.[24] These hot holes, as well as the high density of cold holes in the channel, are attracted to the oxide-semiconductor interface by this increased vertical field. The

consequence is a much higher level of hole-trapping and de-trapping. Under these modern NBTI stress conditions, one might expect that the resultant degradation should resemble a more severe high-field stress mechanism rather than the less severe NBTI mechanism. Most recent NBTI models depict a scenario in which the high-field stress-induced tunneling current is not emphasized. Such models will not be useful if a different mechanism (high-field stress) is dominating this degradation.

In this study, we report ΔV_{TH} and, for the first time, % G_M degradation extracted from fast- $I_D V_G$ measurements before and after “NBTI” stress as well as after a recovery period. Our ΔV_{TH} measurements confirm recent reports concerning a recoverable degradation component.[3, 7-9] However, we find that the fast recoverable degradation is absent at operation conditions. We also conclude that this fast recoverable degradation is due to a high-field stress mechanism. Our G_M measurements illustrate a *post-recovery improvement* (to values better than before stress). We argue that this behavior is a signature of electron trapping/de-trapping phenomenon and is consistent with high-field stress degradation. Our results strongly suggest that what many NBTI researchers consider “reasonable” NBTI stress conditions actually involve this high-field stress component. The absence of this effect at operation conditions suggests a more optimistic NBTI-limited lifetime predictions.

EXPERIMENTAL METHODS

This study utilizes $2 \times 0.07 \mu\text{m}^2$ and $2 \times 0.09 \mu\text{m}^2$ (physical gate area) fully-processed pMOSFETs with SiON gate dielectrics ($t_{ox} = 1.6$ nm). A schematic diagram of our fast- $I_D V_G$ measurement is shown in figure 1. In this measurement, a voltage pulse is applied to the gate electrode while the drain current is monitored by a fast operational amplifier circuit. The gate voltage and drain current waveforms are captured by a digital oscilloscope. The fast- $I_D V_G$ measurement time is limited to 2 μsec in these measurements. The details of this measurement methodology have been discussed elsewhere. [15, 25]

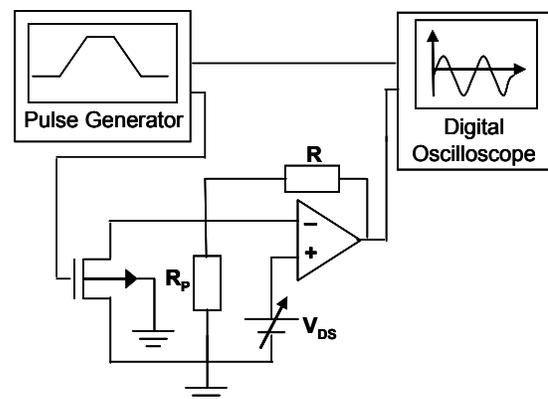


FIGURE 1. FAST- $I_D V_G$ EXPERIMENTAL SET-UP USING A PULSE GENERATOR, DIGITAL OSCILLOSCOPE, AND FAST AMPLIFIER CIRCUIT.

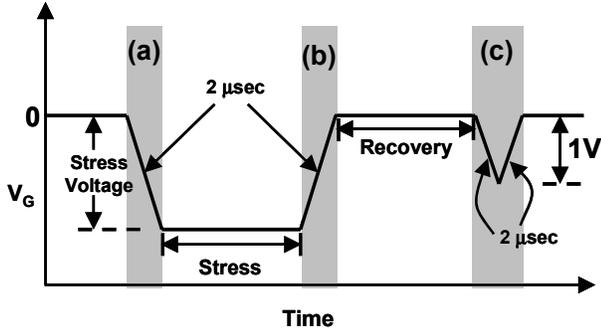


FIGURE 2: SCHEMATIC DIAGRAM OF THE GATE VOLTAGE PULSES DURING STRESS AND MEASUREMENT SEQUENCES. V_{TH} AND G_M VALUES ARE EXTRACTED AT (A), (B), AND (C).

The gate voltage pulses used in this study are schematically shown in figure 2. The pulse train consists of a trapezoidal “stress” pulse and a triangular post-recovery “sense” pulse separated by a variable recovery time where the gate voltage is held at 0 V. Fast- $I_D V_G$ measurements were taken at all rising and falling edges of the pulse train to obtain pre-stress (a), post-stress (b), and post-recovery (c) fast- $I_D V_G$ measurements. The post-recovery V_{TH} and G_M values consist of the average of the falling and rising measurements of the sense pulse (c). Throughout this manuscript we report two different sets of ΔV_{TH} and $\%G_M$ degradation values as per the following relations with reference to figure 2:

$$\Delta V_{TH}(ab) = V_{TH}(b) - V_{TH}(a) \quad (1a)$$

$$\Delta V_{TH}(ac) = V_{TH}(c) - V_{TH}(a) \quad (1b)$$

$$\%G_M \text{ Degradation}(ab) = \frac{G_M(a) - G_M(b)}{G_M(a)} \times 100 \quad (1c)$$

$$\%G_M \text{ Degradation}(ac) = \frac{G_M(a) - G_M(c)}{G_M(a)} \times 100 \quad (1d)$$

All reported V_{TH} values are derived from a tangent line drawn at the peak- G_M position. All $\%G_M$ degradation data reflect changes in the peak G_M values. A drain voltage of -50 mV is maintained at all times while the source and substrate remain grounded.

Typical fast- $I_D V_G$ measurements using digital oscilloscopes are too noisy to extract V_{TH} and G_M directly. Therefore, digital filtering techniques must be used. We have developed a filter that is formally equivalent to the well-known Savitzky-Golay method. While our filter is far less efficient in computation than the Savitzky-Golay method, its ability to handle unequally spaced data is the motive for developing our own routine. Figures 3a and 3b illustrate the raw and filtered $I_D V_G$ characteristics collected using our fast- $I_D V_G$ apparatus as well as a semiconductor parameter analyzer. We note that our filtered $I_D V_G$ curves exhibit very good agreement with the DC characteristics. Figure 3c illustrates the corresponding $G_M - V_G$ characteristic curves from the fast- $I_D V_G$ and DC parameter analyzer measurements, where $G_M = dI_D/dV_G$. Again, we observe very good agreement between the fast- G_M and DC- G_M measurements. This agreement is sufficient to allow for accurate observations of NBTI-induced G_M degradation.

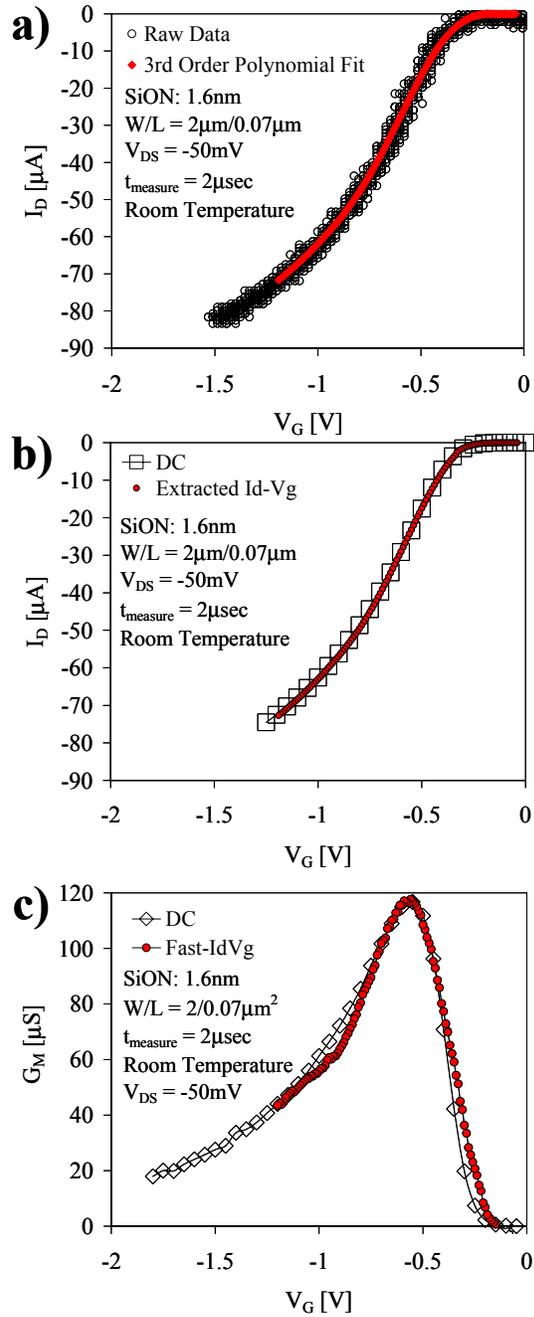


FIGURE 3: OUR FAST- $I_D V_G$ CHARACTERISTICS ARE SUBJECT TO SIGNIFICANT NOISE. WE UTILIZE A “MOVING” THIRD-ORDER POLYNOMIAL FITTING PROCEDURE TO EXTRACT THE $I_D V_G$ CHARACTERISTIC CURVES FROM THE RAW DATA (A). OUR EXTRACTED $I_D V_G$ (B) AND G_M (C) CHARACTERISTICS AGREE VERY WELL WITH DC MEASUREMENTS.

RESULTS

Figure 4 illustrates $\Delta V_{TH}(ab)$ as a function of stress voltage (-1.2 V to 2.7 V) for various stressing times (0.1 to 1000 seconds). To improve the accuracy of the ΔV_{TH} extraction, we repeat the measurement sequence (figure 2) 12 times for the 0.1, 1, and 10 second stress times, 3 times for the 100 second stress time, and 1

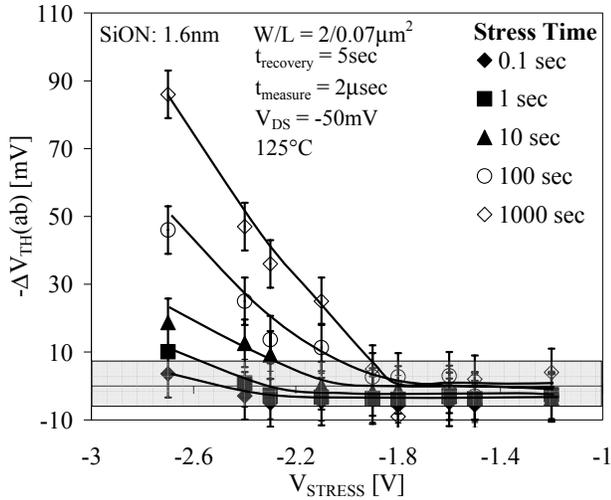


FIGURE 4: $\Delta V_{TH}(ab)$ AS A FUNCTION OF STRESS VOLTAGE FOR VARIOUS STRESS TIMES. IT IS CLEAR THAT THE FAST NBTI DEGRADATION ONLY OCCURS FOR EXCEEDINGLY HIGH STRESS VOLTAGES AND LONGER STRESS TIMES. THE BOX CENTERED ABOUT 0mV REPRESENTS 1 STANDARD DEVIATION ERROR BAR. THE LINES ARE ONLY A GUIDE FOR THE EYE.

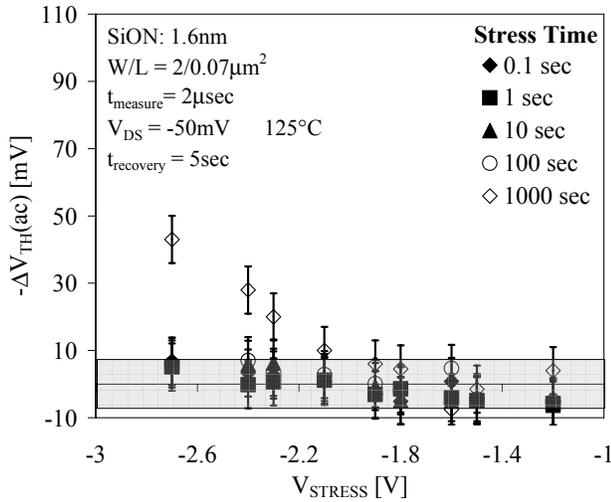


FIGURE 5: $\Delta V_{TH}(ac)$ AS A FUNCTION OF STRESS VOLTAGE FOR VARIOUS STRESSING TIMES. WITH THE EXCEPTION OF THE 1000 SECOND STRESS, ALL OF THE STRESS INDUCED ΔV_{TH} IS “RECOVERABLE”.

time for the 1000 second measurement. We repeated the experiments on the same device (to improve statistics) only for the shorter stress times which do not generate significant degradation. It is clear from these $\Delta V_{TH}(ab)$ measurements that a large initial ΔV_{TH} is only observable at *exceedingly high* stress voltages and long stress times. Throughout the rest of this paper, we will argue that the high stress

voltage (not a traditional NBTI degradation) is responsible for the large initial ΔV_{TH} .

Figure 5 illustrates $\Delta V_{TH}(ac)$ as a function of gate bias for the same stress voltages and times as shown in figure 4 (recovery time = 5 seconds). An increase in $\Delta V_{TH}(ac)$ indicates that the stress introduces a “permanent” (not recoverable in 5 seconds) ΔV_{TH} . With the exception of the 1000 second stress measurement at high stress voltages, all other stress voltages and times are dominated by a fast “recoverable” component and exhibit insignificant permanent ΔV_{TH} . This is true even for exceedingly high stress voltages. An examination of figures 4 and 5 allows us to safely conclude that the large initial “recoverable” ΔV_{TH} is strongly dependent on stress voltage and, with the exception of longer stress durations, has little to do with traditional permanent NBTI degradation mechanisms.[20]

To further examine the dependence of stress voltage on the initial recoverable ΔV_{TH} , we have utilized our filtering scheme to examine the corresponding G_M characteristic curves. Figure 6 illustrates $\%G_M$ degradation(ab) as a function of stress voltage and stress times corresponding to figure 4. We observe a $\%G_M$ degradation(ab) trend that mimics the ΔV_{TH} trend (increased G_M degradation at higher stress voltages and longer stress times), which also exhibits a very strong dependence on the stress voltage.

Figure 7 illustrates $\%G_M$ degradation(ac) as a function of stress voltage for various stress times (recovery time = 5 seconds). Surprisingly, as the stress voltage and stress duration increase, we observe negative $\%G_M$ degradation(ac) values. Negative $\%G_M$ degradation(ac) values represent an improvement in G_M to values which are better than before stress. Clearly, this G_M behavior does not mimic the ΔV_{TH} trends observed in figure 5.

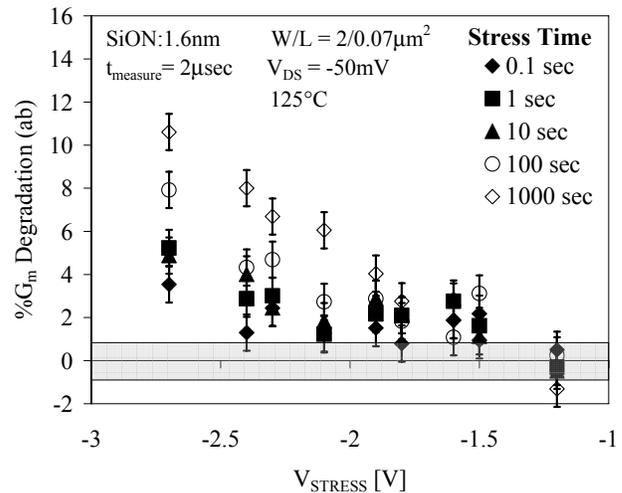


FIGURE 6: $\%G_M$ DEGRADATION(ab) AS A FUNCTION OF STRESS VOLTAGE FOR VARIOUS STRESS TIMES. THE G_M DEGRADATION(ab) FOLLOWS A SIMILAR TREND (LARGE DEGRADATIONS ONLY AT HIGH VOLTAGES) AS $\Delta V_{TH}(ab)$ (FIGURE 4). THE BOX CENTERED ABOUT 0 mV REPRESENTS ONE STANDARD DEVIATION ERROR BAR.

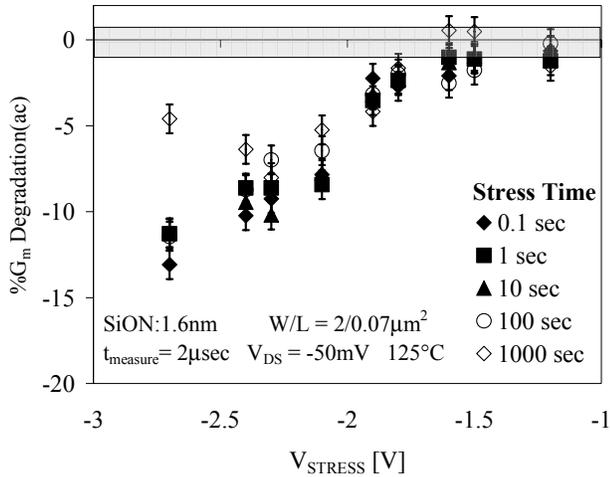


FIGURE 7: %G_M DEGRADATION(ac) AS A FUNCTION OF STRESS VOLTAGE FOR VARIOUS STRESS TIMES. WE OBSERVE AN IMPROVEMENT IN G_M (BETTER THAN PRE-STRESS). THIS CAN BE EXPLAINED BY THE PRESENCE OF ELECTRON TRAPPING/DETRAPPING PHENOMENON. THE TRAPPED ELECTRONS CAN COMPENSATE POSITIVELY CHARGED INTERFACE TRAPS AND REDUCE THE COULOMBIC SCATTERING.

DISCUSSION

We have argued that the observed stress voltage degradation trends are consistent with high-field stress phenomena. The observed G_M improvement after a 5 second recovery period is particularly clear evidence. It is well known that high-field stress leads to hole and electron trapping as well as interface state generation.[26, 27] At the conclusion of our stress, there are very likely trapped holes (positive charge), trapped electrons (negative charge), and (in inversion) positively charged interface states. The positive charge due to trapped holes and interface states (in inversion) overwhelms the negative charge from the trapped electrons, and we observe a net negative shift in threshold voltage (figure 4) and G_M degradation (figure 6). During the recovery period, both the trapped holes and electrons de-trap. It is well known that the hole de-trapping rate is much higher than the electron de-trapping rate.[28] The result is a decrease in the net positive charge as a function of time ($\Delta V_{TH}(ac)$ recovery seen in figure 5). After the 5 second recovery period, a significant portion of the trapped holes have de-trapped while most of the trapped electrons still remain. This results in a net negative trapped charge in the oxide. This negative charge compensates the positively charged interface states, leading to a reduction in Coulombic scattering and an improvement in G_M (figure 7).

If we wait long enough, the trapped electrons will also de-trap, and the compensation effect will diminish. Therefore, we would expect the Coulombic scattering to increase over time and the G_M to decay towards the post-stress degraded state (due to the generated interface states). To examine this scenario, we stressed a second set of devices (-2.5V/125°C/10 seconds) and measured ΔV_{TH} and G_M degradations as a function of recovery time. Figure 8 illustrates the $\Delta V_{TH}(ab)$ and $\Delta V_{TH}(ac)$ as a function of recovery time. Again, we use a fresh device for each recovery time and average 12 measurements to improve accuracy. The $\Delta V_{TH}(ab)$ is independent of

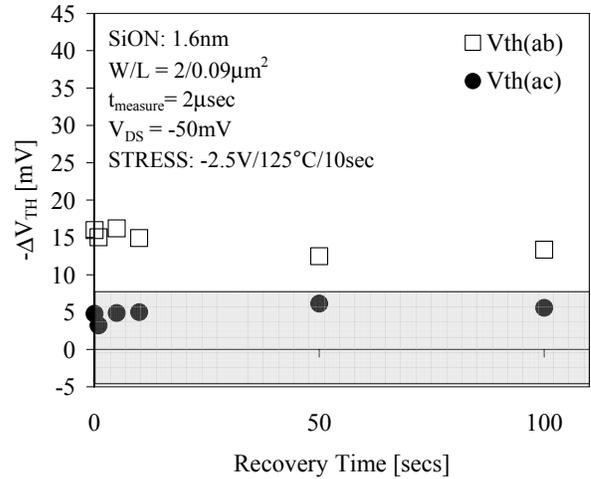


FIGURE 8: $\Delta V_{TH}(ab)$ AND $\Delta V_{TH}(ac)$ AS A FUNCTION OF RECOVERY TIME. THE BOX CENTERED ABOUT 0 mV REPRESENTS 1 STANDARD DEVIATION ERROR BAR.

recovery time and is plotted for reference only. The $\Delta V_{TH}(ac)$ trend, as expected from figure 5, is located within the error of the measurement. However, the corresponding %G_M degradation(ac) (figure 9) indeed follow our electron trapping expectation with the %G_M degradation(ac) exhibiting improvement at short recovery times and degradation at longer recovery times. Again, %G_M degradation(ab) is independent of recovery time and is plotted for reference only.

The observed recoverable G_M degradation(ac) trend in figure 9 is consistent with our high-field stress interpretation. At the time of the first post-recovery measurement (0.1 seconds), a large portion of the trapped holes have de-trapped. This leaves a net negative charge in the bulk which compensates the positive interface state charges and is observed via %G_M degradation(ac) improvement. At longer recovery times, the slower electrons are given time to de-trap, and the net negative charge in the dielectric diminishes. This leaves the positive interface state charges, which are now uncompensated, and the %G_M degradation(ac) values return to degradation. This G_M behavior is further evidence that a high-field stress component (which includes an as-yet-unaccounted-for electron trapping/de-trapping component) is present during these measurements.

In addition to the electron trapping/G_M observations, an examination of figures 4 and 5 also yields some very interesting insights into the high-field stress component. We note that the initial $\Delta V_{TH}(ab)$ is only large for *exceedingly high stress voltages and stress durations*. In these devices, the measured $\Delta V_{TH}(ab)$ is only significant at gate bias stress >1.8 V. This roughly corresponds to a dielectric field of ≈ 9 MV/cm. At operation conditions (-1.2 V), there is no observable $\Delta V_{TH}(ab)$. With the exception of the 1000 second stress case, the measured ΔV_{TH} at stress voltages >1.8 V are completely recoverable. Within experimental error, we do not observe any significant non-recoverable threshold voltage shift for the 0.1 and 1 second stress times (open diamonds and open circles in figure 4) even at high stress voltages. The non-recoverable degradation seen in the 1000 second stress case is likely due to increased interface state generation. Since high-field stress and traditional NBTI are both known to generate interface states, this

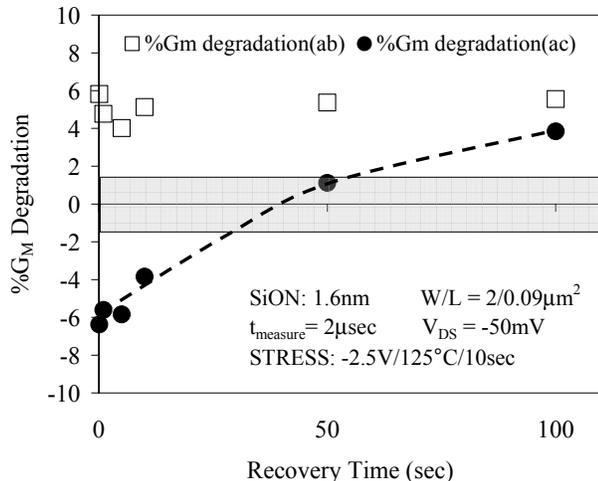


FIGURE 9: %G_M DEGRADATION(ab) AND %G_M DEGRADATION(ac) AS A FUNCTION OF RECOVERY TIME CORRESPONDING TO FIGURE 8. SINCE THE %G_M DEGRADATION(ab) MEASUREMENTS ALL EXHIBIT DEGRADATION, THE %G_M DEGRADATION(ac) VALUES MUST TRANSITION FROM DEGRADATION TO IMPROVEMENT BEFORE THE FIRST RECOVERABLE MEASUREMENT AT 0.1 SECONDS. AS THE RECOVERY TIME INCREASES, THE %G_M DEGRADATION(ac) VALUES RETURN TO THE DEGRADED STATE. THE BOX CENTERED ABOUT 0 % REPRESENTS 1 STANDARD DEVIATION ERROR BAR. THE LINES ARE ONLY A GUIDE FOR THE EYE.

data set (1000 seconds stress) cannot distinguish which mechanism is more dominant. The realization that advanced CMOS operates at fields >6 MV/cm suggests that both mechanisms (high-field stress and NBTI) are relevant. However, the dominance of either mechanism may drastically change lifetime projections.

Since V_{TH} recovery is believed to be largely due to hole-trapping, [29] this observation is in good agreement with known high-field stress behavior.[17] It is known that hole trapping is largely a function of the stress field [17] and that it is difficult to create significant densities of new hole-traps.[30] Therefore, the recoverable degradation due to hole trapping is simply a function of the stress field and will not increase over time. Our data suggest that hole trapping decreases with stress voltage such that it is not a factor at operation voltages. Thus, the current debate on the inclusion of the fast recoverable degradation in the NBTI lifetime projection can be settled.

On the other hand, our G_M data (figure 9) introduces a new, slower “recoverable” degradation due to electron trapping and de-trapping. It is well known from high-field stress phenomena that electron trap densities increase significantly with electrical stress over time. In most NBTI studies, the measurement conditions are such that, during measurement, all the trapped electrons are neutralized by the inversion layer holes. The electron trapping effect is only observable when the measurement time is fast (like in our case). Since the modern circuit frequencies are even faster than our measurements, the electron trapping effect cannot be ignored.

One might wonder why the %G_M degradation(ac) trend is not reflected in the $V_{TH}(ac)$ measurements. We believe this is simply due

to our signal-to-noise ratio (relatively small ΔV_{TH}). We verified this assumption using much harsher stress (higher voltage and longer time) and found a good correspondence between the $V_{TH}(ac)$ and %G_M degradation(ac) trends (not shown).

The increase in advanced CMOS operation fields dictates that NBTI measurements result in both traditional NBTI and high-field stress. Since the avoidance of high-field stress, as was previously proposed by Mahapatra and co-workers, [31] is becoming less practical, the NBTI community must understand the contribution of high-field stress to NBTI. Our observations of electron trapping must be clarified to ensure accurate NBTI lifetime projections. Additionally, the net dominance of each mechanism is likely dependent on device processing [32] and circuit environment (AC/DC).[33] Recent reports, have detailed admirable attempts to separate these two different degradation mechanisms.[3, 4] However, the proper choice of stress conditions and measurement technique is no longer trivial.

CONCLUSIONS

We have utilized fast- I_dV_g measurements to examine the initial ΔV_{TH} and percentage change in peak- G_M in ultrathin SiON pMOSFETs subject to various NBTI stressing conditions. The large initial ΔV_{TH} is only observable at *exceedingly high* stress voltages and long stress times (conditions that are inconsistent with NBTI). This data strongly suggests that high-field stress (and likely electron traps) play significant roles in the initial recoverable ΔV_{TH} which many researchers attribute to NBTI. This result has obvious implications to lifetime extrapolations as the dominance of the initial high-field induced ΔV_{TH} alters the lifetime predictions. These factors greatly complicate the characterization and modeling of NBTI as well as the subsequent NBTI-limited lifetime predictions.

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